

PART NO.	DRAWING NO.	NO. REQ'D	DESCRIPTION	MATERIAL	REMARKS
50	2150.550 B003	2	POSITION LOCK PIN TOOL	ST. STL	TO BE SUPPLIED LOOSE FOR MAINTENANCE PURPOSES.
51	COMML	A/R	PNEUMATIC TUBING	-	1/4 OD X 0.40 WALL THICKNESS POLYETHYLENE TUBING
52	COMML	2	LIMIT SWITCH MOUNT SPACER	ST. STL	PIC # B6-14 SPACER 3/16 ID X 1/4 OD X 3/8 LONG
53	COMML	4	LOCK LIMIT SWITCH	-	MICRO SWITCH # 311 SM 3-T
54	COMML	3	POSITION LIMIT SWITCH	-	MICRO SWITCH # 311 SM 7-T
55	COMML	2	TRUNNION BEARING SEAL	-	GARLOCK # 63 X 2174
56	COMML	1	LOCK PNEUMATIC VALVE	-	SKINNER # V53 A DAI 150 110VAC 3 WAY SOLENOID VALVE
57	COMML	2 SETS	TRUNNION BEARINGS	-	MRC # 7114 KR D ANGULAR CONTACT BEARING
58	COMML	4	PNEUMATIC TUBING GROMMET	-	HA400 1/2 SB-500-5 SNAP BUSHING
59	COMML	8	LOCK ROLLER BEARING	-	FAPNIR # MVF 5 DD FLANGED BALL BEARING
61	COMML	4	LOCK MOUNT FLAT WASHER	STEEL	1/4 FLAT WASHER
62	COMML	2	TRUNNION BEARING LOCKNUT	-	MRC # N-14 LOCK NUT
63	COMML	12	FLIP POSITION PLATE SCREW	CAP PLATE STEEL	1/2-20 X 1 3/4 LG. SOC. HD. CAP SCREW
64	COMML	8	TRUNNION BRG BLOCK SCREW	"	1/2-20 X 2 3/4 LG. SOC. HD. CAP SCREW
65	COMML	4	FLIP MECHANICAL STOP SCREW	"	3/8-24 X 1 LG. SOC. HD. CAP SCREW
66	COMML	6	LOCK BACKUP BRACKET SCREW	"	1/4-28 X 1 1/4 LG. SOC. HD. CAP SCREW
67	COMML	6	FLIP DRIVE MOUNTING SCREW	"	5/16-24 X 2 3/4 LG. SOC. HD. CAP SCREW
68	COMML	2	LOCK DETENT ARM SCREW	"	1/4-28 X 1 LG. SOC. HD. CAP SCREW
69	COMML	32	LOCK+DRIVE GEAR SCREW	"	1/4-28 X 7/8 LG. SOC. HD. CAP SCREW
70	COMML	4	LOCK ARM ROLLER BEARING	-	FAPNIR # KP 5 A FLANGED BALL BEARING
71	COMML	24	TRUNNION BEARING CAP SCREW	"	1/4-20 X 5/8 LG. SOC. HD. CAP SCREW
72	COMML	8	LOCK LIMIT SWITCH SCREW	"	#4-40 X 5/8 LG. SOC. HD. CAP SCREW
73	COMML	4	LOCK VALVE AND STOP FLAG SCREW	"	#10-32 X 5/8 LG. SOC. HD. CAP SCREW

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74	COMML	8	TERMINAL BAR SCREW	CAP PLATE STEEL	#8-32 X 3/4 LG. SOC. HD. CAP SCREW
75	COMML	8	TERMINAL STRIP		CINCH JONES #17-140
76	COMML	32	TERMINAL STRIP MOUNTING SCREW	"	#6-32 X 1/2 LG. SOC. HD. CAP SCREW
77	COMML	2	PIPING MANIFOLD SCREW	"	#6-32 X 1 LG. SOC. HD. CAP SCREW
78	COMML	8	LIMIT SWITCH SCREW	"	#2-56 X 7/8 LG. FILL. HD. MACH SCREW
79	COMML	8	LIMIT SWITCH SCREW	"	#2-56 X 5/8 LG. SOC. HD. CAP SCREW

				FOR ASSEMBLY DRAWING NO. 2150.570 E 002			
				150" STELLAR TELESCOPE			
				REF. FILE 1197			
				ASSY NAME: BILL OF MATERIAL \$12 / \$30			
				MIRROR FLIP ASSEMBLY			
				SECONDARY & PRIME FOCUS ASSEMBLY			
				PRINT ISSUED			
				SHT. 2 OF			
		PREPARED BY		DATE		CHK'D BY	
		C. JACKSON		7.6.69			
		DRAWN BY		DATE		APP'D BY	
		LET.		REVISION ON		ECR DATE BY	
				2150.570 A002			
				REV.			