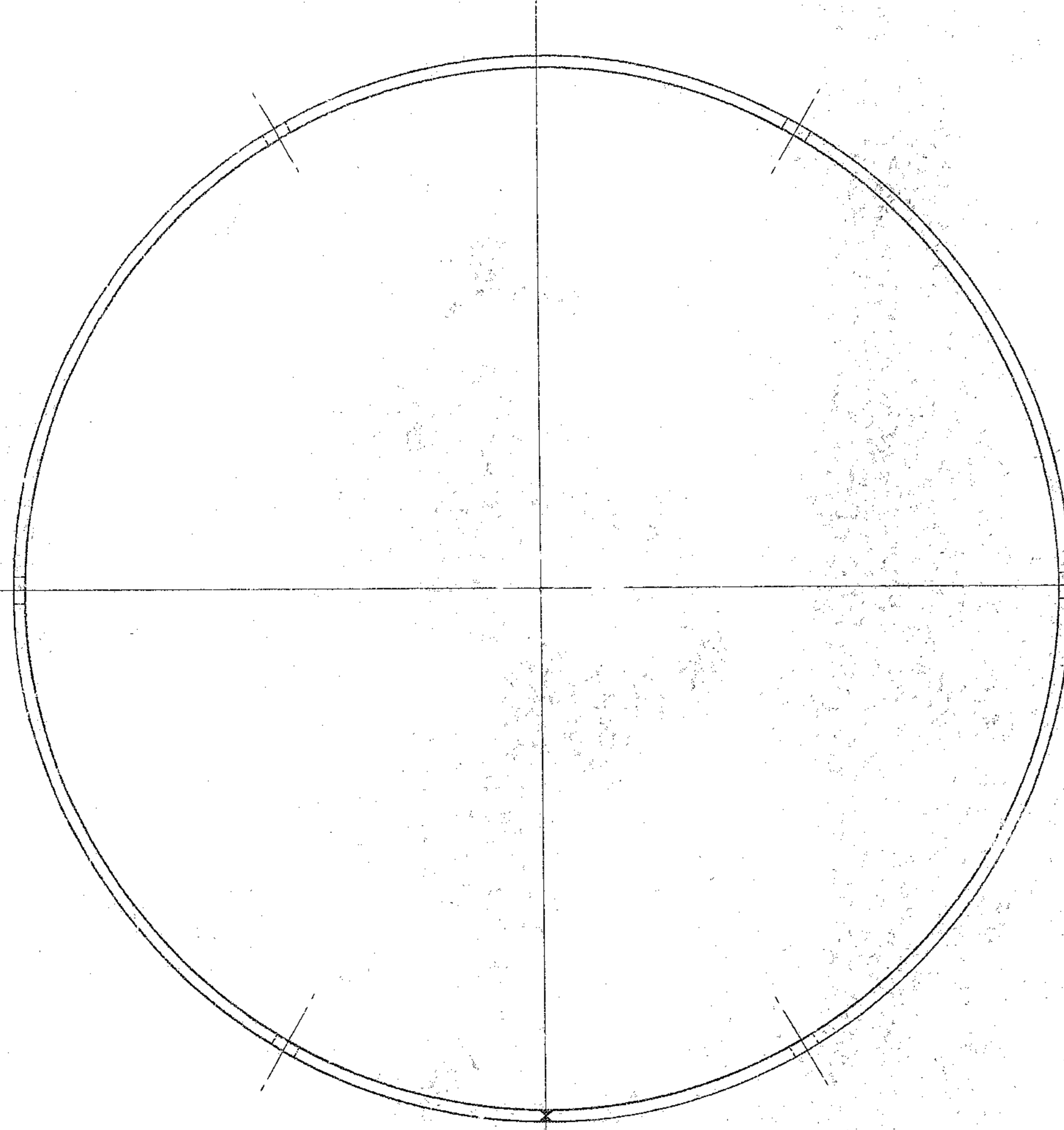
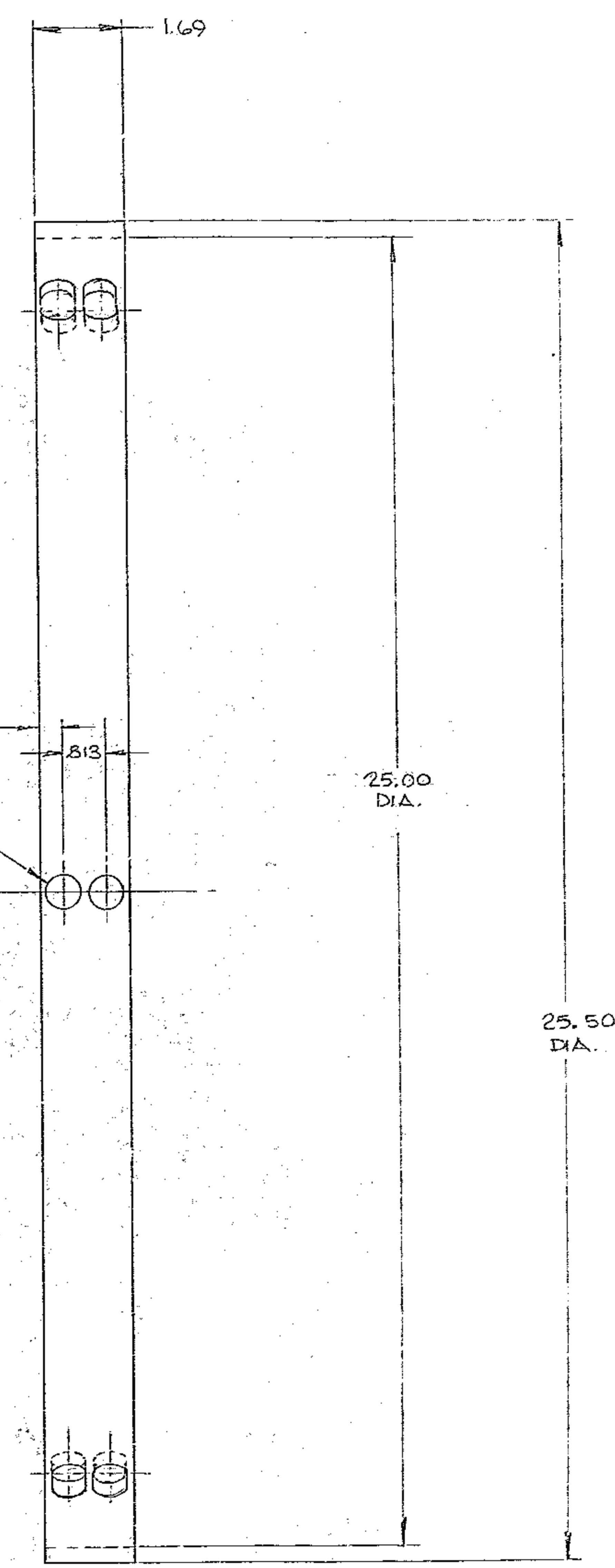


THIS DOCUMENT CONTAINS INFORMATION PROPRIETARY TO WESTERN GEAR CORPORATION. ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT, AND SALES RIGHTS REGARDING THE SAME ARE HEREBY EXPRESSLY RESERVED BY WESTERN GEAR CORPORATION. THIS DOCUMENT IS SUBMITTED FOR REFERENCE PURPOSES ONLY AND SHALL NOT BE DISCLOSED TO ANY UNAUTHORIZED PERSON OR INCORPORATED INTO ANY OTHER PROJECT.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
A		REVISED PER AURA REQ.	3-5-70	WR



DR. & RM.  $\frac{1}{16}$  2 HOLES  
IN LINE @ 6 EQ. SP.  
INTERVALS.  
MAKE 1 PAIR HOLES -  
THE OTHER PLACES (10 PLACES)  
MAKE 5 PAIR SLOTS - ELONGATE  
8' EACH SIDE OF CENTER



1194

NO. REQ. = 1 PER NEXT ASSEM.  
MATE. = NOTED  
FINISH = BLACK ANODIZE  
HT. TRT. =

N/A - 2150.540E002

- NOTES:
- (1) MATL = 6061-T6 ALUM  $\frac{1}{2}$ " x 2" ROLL & WELD
  - (2)  $\frac{1}{32}$ " MACH. A.O.

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED		150" STELLAR TELESCOPE		HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
ANGULAR = $\pm$ $\frac{1}{16}$ $\frac{1}{2}$ <sup>o</sup>		DRAWN R. CHAVEZ 4-2-69			
LINEAR:		CHECK WR 3-5-70		LOWER GUIDE BALL RETAINER PRIME FOCUS PEDESTAL ASS'Y	
X = $\pm$ .1    XXX = $\pm$ .010 .003		ENGR P. 3-2-70			
XX = $\pm$ .02 FRACTIONAL = $\pm$ 1/32		- BREAK ALL SHARP EDGES		SIZE CODE IDENT NO.    REV <b>D 16603</b> 2150.540D006    A	
MATERIAL:		APPROVED			
SCALE $\frac{1}{2}$ X		WT 3.1		LB SHEET 1 OF 1	