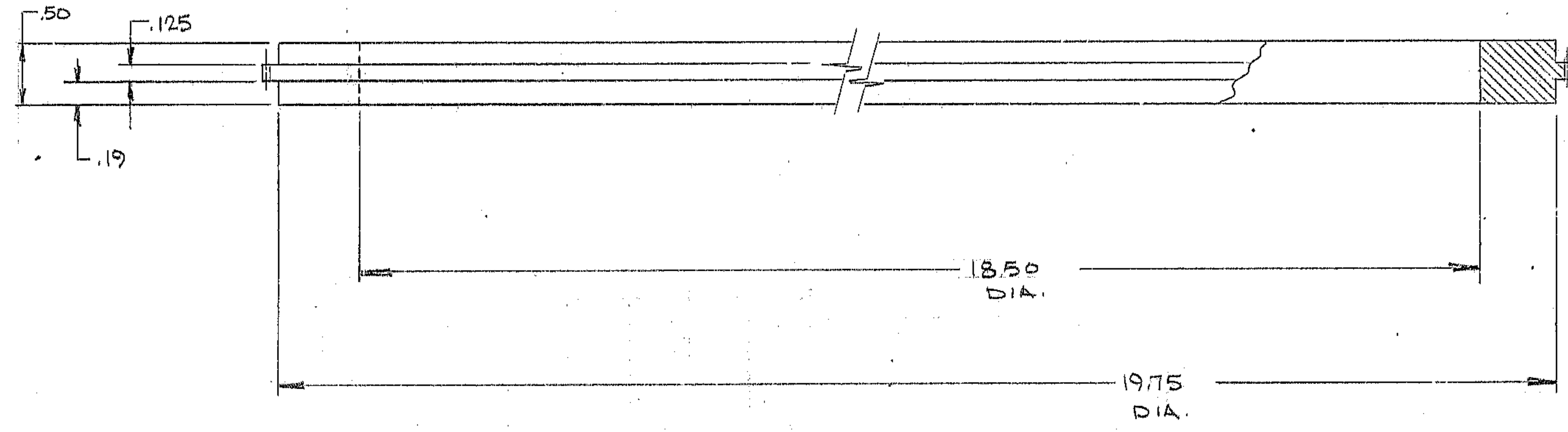


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	CORRECTED PER AURA REQ.	12-3-73	RC



REF. FILE 1194

SPUR GEAR DATA	
DIAMETRAL PITCH	32
PRESSURE ANGLE	20°
NO. OF TEETH	640
PITCH DIA.	20.00
OUTSIDE DIA.	20.063
CLASS	COMM'L
BACKLASH	-
TOP HOB	-

NO. REQ 1 PER N/A.
 MATL - 2024-T4 ALUM
 BLACK ANODIZE

N/A 2150.540 E002

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED. ANGULAR $\pm \frac{1}{2}^\circ$ LINEAR .X = $\pm .1$.XX = $\pm .01$.XXX = $\pm .003$ FRACTIONAL $\pm 1/32$ BREAK ALL SHARP EDGES	150 STELLAR TELESCOPE	WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
	DRAWN RC.	RING GEAR	
	CHECK	PRIME FOCUS PEDESTAL ASSY	
	ENGR.		
APPROVED	SIZE B	CODE IDENT NO. 16603	REV A
	SCALE	WT.	LB SHEET 1 OF 1