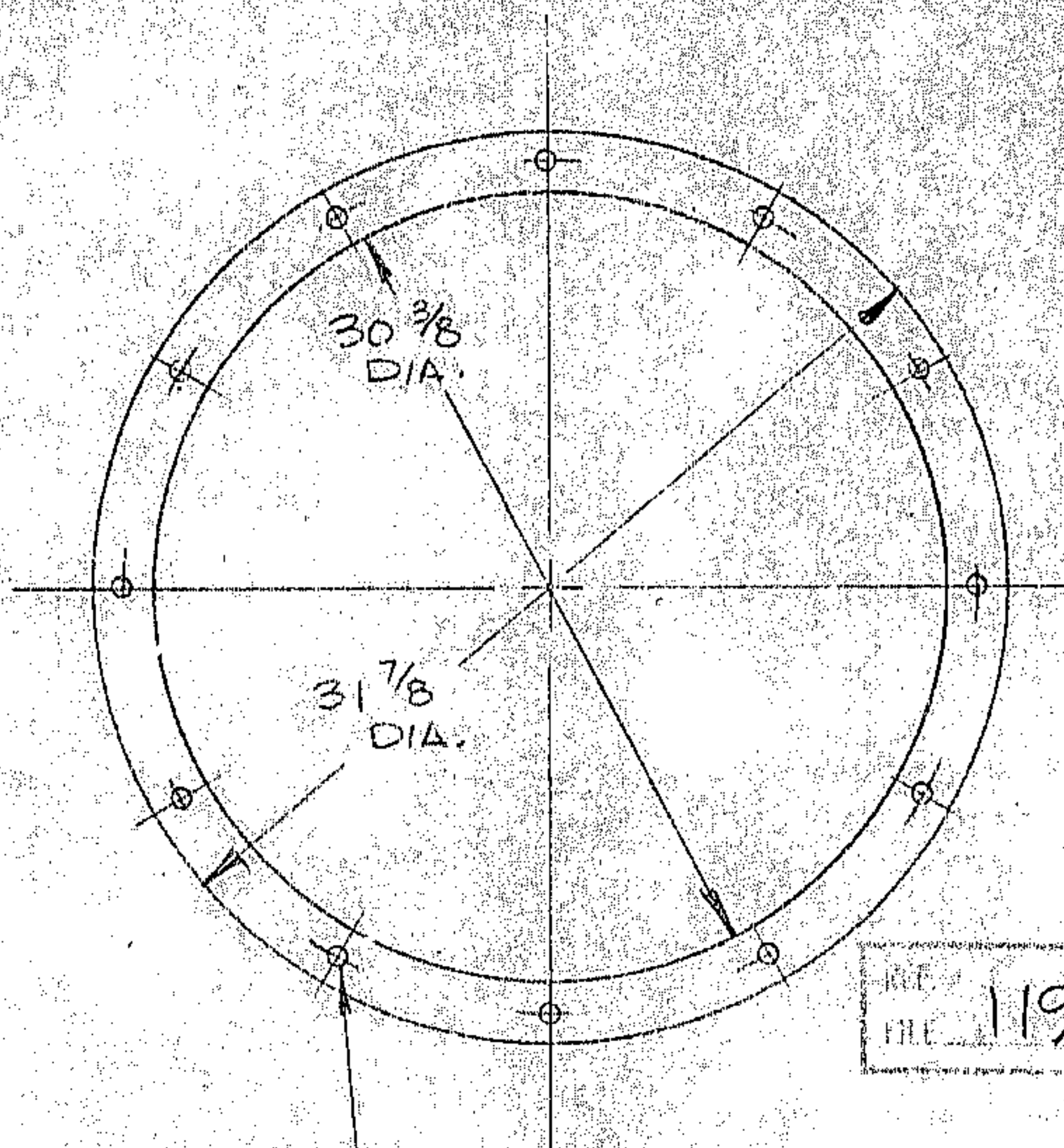


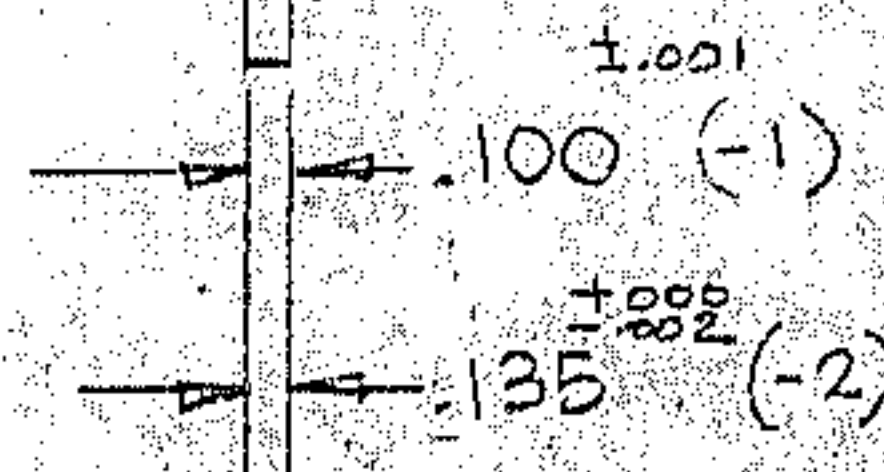
REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A	CORRECTED PER AURA REQ.	12-3-73	RC



REF. FILE 1194

9/16 DRILL 12 HOLES EQ. SP.  
ON 31.000 B.C.  
LOCATE FROM E-30664  
@ ASSY



NO REQ 1(-1) PER N/A  
MATERIAL - STEEL  
FINISH - PARKERIZE

N/A 2150-540E002

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED

ANGULAR ± 1/2°  
LINEAR

X = ± .1  
XX = ± .03 .01  
XXX = ± .010 .003

FRACTIONAL ± 1/32

BREAK ALL SHARP EDGES

ISC STELLAR TELESCOPE

DRAWN RC

CHECK

ENGR

APPROVED

**WESTERN GEAR CORPORATION**

HEAVY MACHINERY DIVISION  
EVERETT, WASHINGTON

PRIME FOCUS SHIM RING  
PRIME FOCUS PEDESTAL ASSY

SIZE	CODE IDENT NO.	REV
A	16603	A

SCALE NONE WT. LB SHEET 1 OF 1