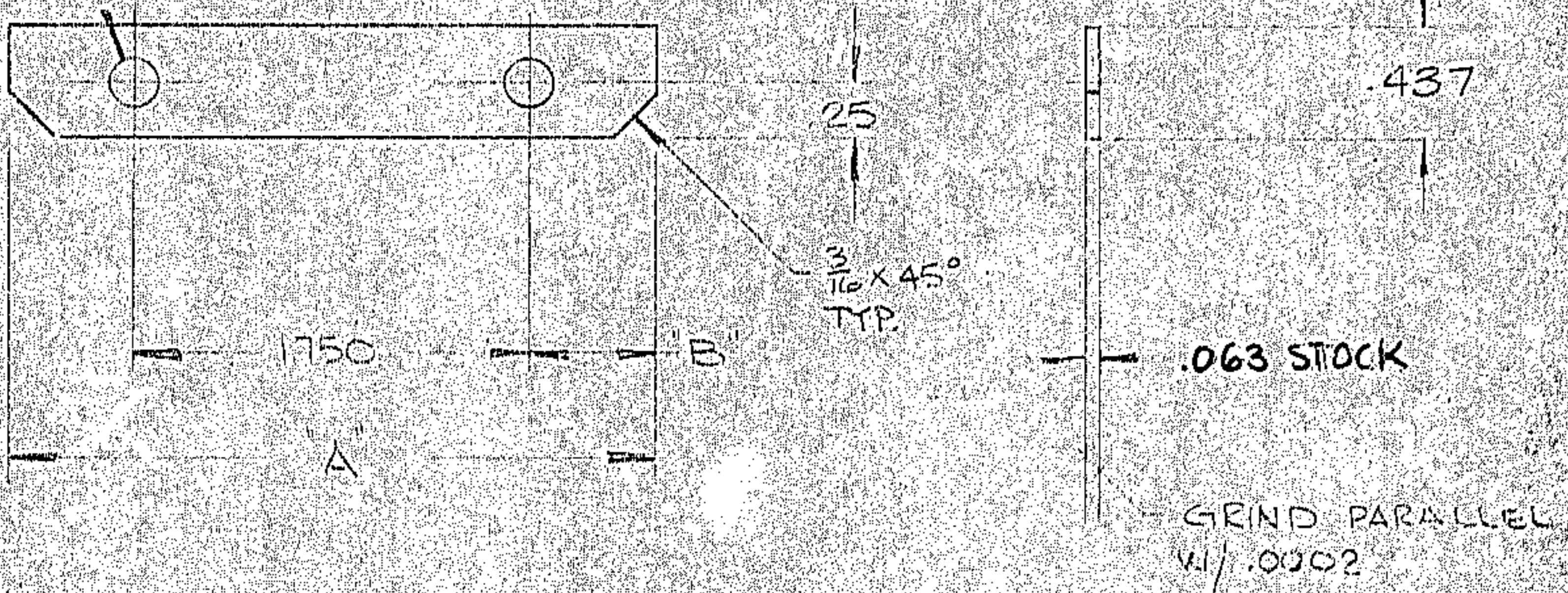


REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A	REVISED PER AURA REQ	2-27-70	W.K.

CLR DRILL FOR #10 SCR  
~2 HOLES



DASH	"A"	"B"
-1	.288	.56
-2	.238	.31

(2150.54DA018) REF.  
(2150.54DA019) REF.

(-1) 2150.54DA018 (12) REQD  
(-2) 2150.54DA019 (12) II  
NO. REQ. PER NEXT ASSEMBLY  
MATERIAL - C1010 STRIP STL  
FINISH -  
HT. TYP. -

N/A-2150.540E002

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED  
ANGULAR  $\pm 1/2^\circ$   
LINEAR  
X =  $\pm .1$   
XX =  $\pm .01$   
XXX =  $\pm .001$   
FRACTIONAL  $\pm 1/32$   
BREAK ALL SHARP EDGES

150" STELLAR TELESCOPE  
DRAWN R CAVEZ  
CHECK W.K. 2-27-70  
ENGR [Signature] 3-9-70  
ORIGINAL  
APPROVED

**Western GEAR CORPORATION** HEAVY MACHINERY DIVISION  
EVERETT, WASHINGTON

FOCUSING MOUNT BALL RACEWAY SHIM  
FIXED MOUNT BALL RACEWAY SHIM  
PRIME FOCUS PEDESTAL ASSY

SIZE	CODE IDENT NO.	REV
A	16603	2150.540A018 (1) 019 (2) A

SCALE FULL WT. .015 LB SHEET 1 OF 1