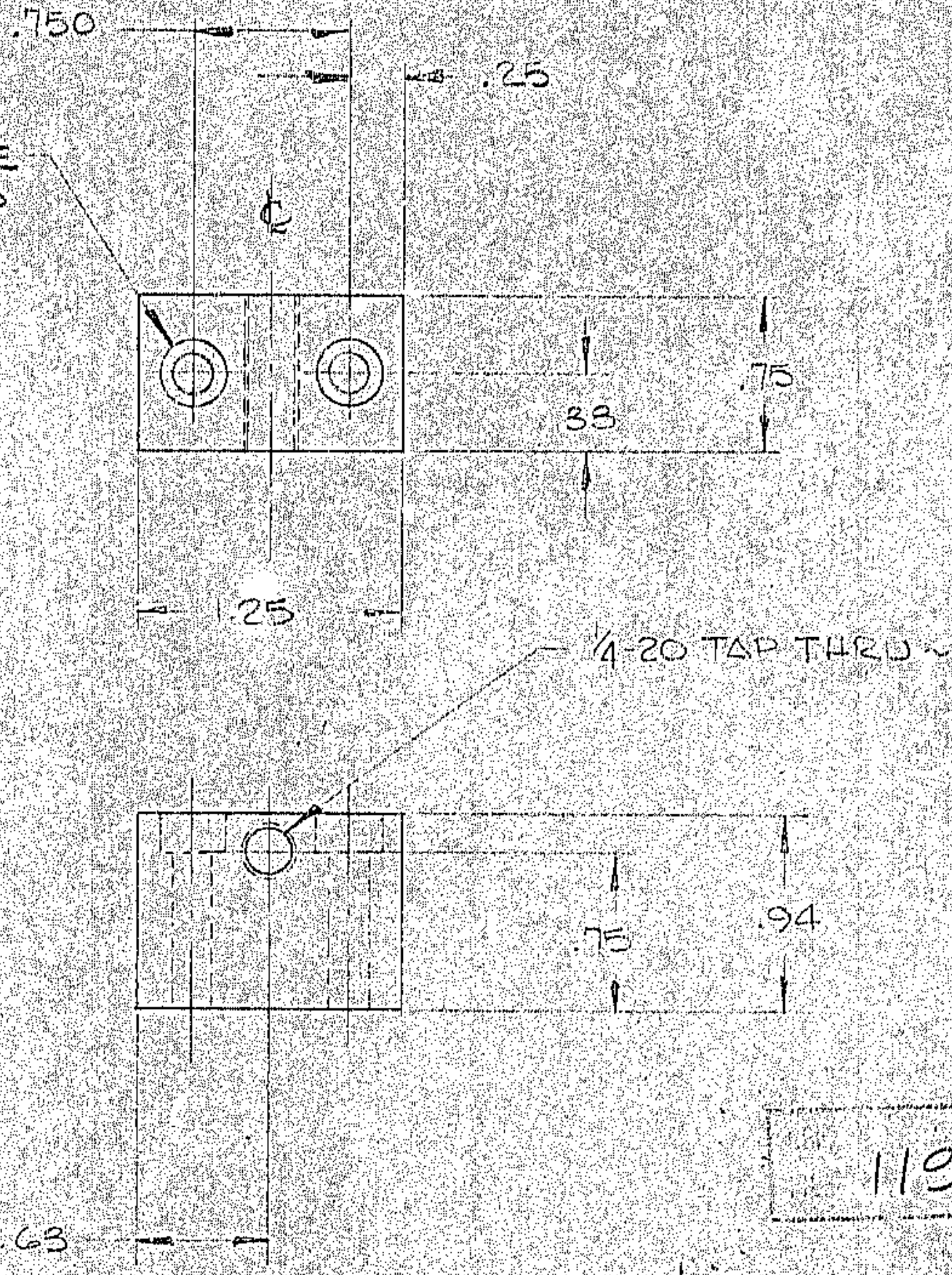


REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A	REVISED PER AURA REQ	2-27-70	WR

C/LR DRILL & C/BORE
FOR #10 SOC. HD CAP
SCR ~ 2 HOLES



N/A - 2150.54D E002

NO. REQ. = PER NEXT ASSEMBLY
MATERIAL = 2024-T3 ALUMINUM
FINISH = BLACK ANODIZE
HT. TRT. =

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED

ANGULAR $\pm 1/2^\circ$
LINEAR
X = $\pm .1$
XX = $\pm .03 - .01$
XXX = $\pm .010 - .003$
FRACTIONAL $\pm 1/32$

BREAK ALL SHARP EDGES

150" STELLAR TELESCOPE

DRAWN R. CHAVEZ
CHECK WR 2-27-70
ENGR [Signature] 3-9-70

ORIGINAL
APPROVED

WESTERN
GEAR CORPORATION

HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON

BLOCKING LIMIT SWITCH STOP MOUNT
PRIME FOCUS PEDESTAL ASSY

SIZE	CODE IDENT. NO.	REV
A	16603	A
SCALE FULL	WT. 0.8 LB	SHEET 1 OF 1