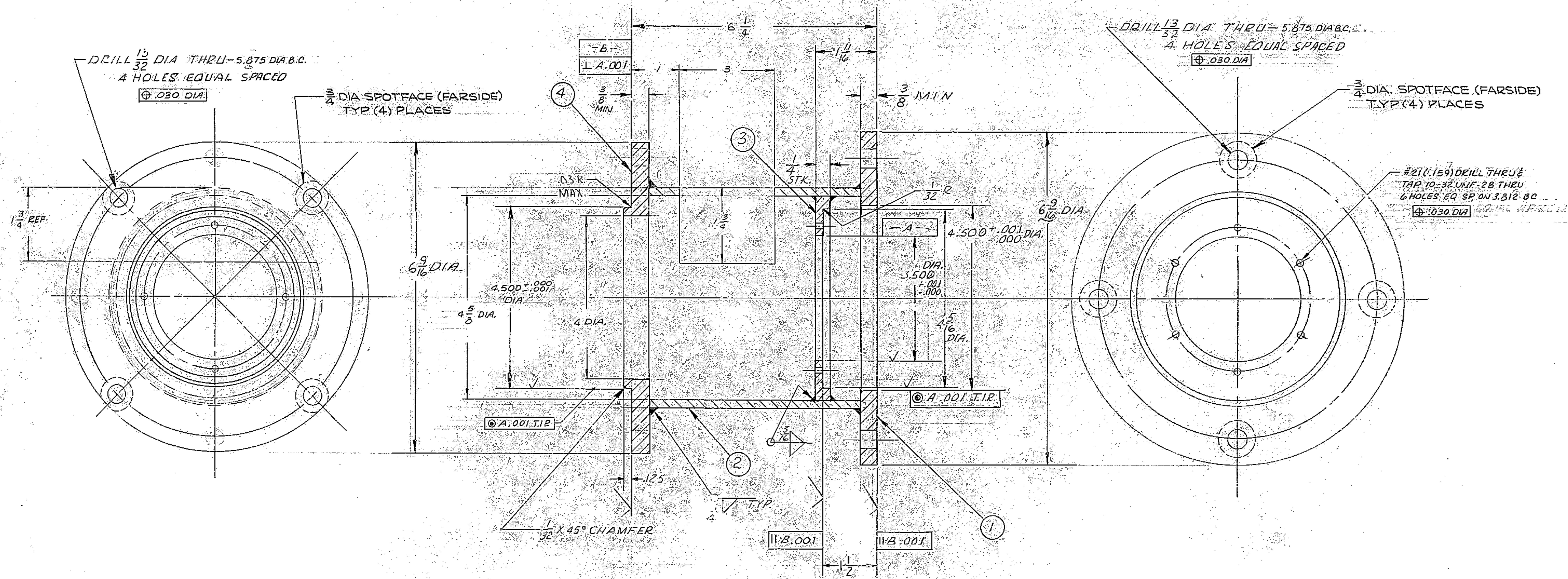


ZONE		REVISIONS		DATE	APPROVED
A	APPROVED FOR CONSTRUCTION PER A.M.R.			10/23/68	
B	ADDED 3/4 DIA. SPOTFACE TO B HOLES			3/11/71	JW



- NOTES:
1. ALL DIMENSIONS IN INCHES
 2. FABRICATION TOLERANCES EXCEPT AS NOTED UP TO 10 INCHES ± 1/16
10 TO 50 INCHES ± 1/8
50 INCHES & OVER ± 1/4
 3. WELD PER WGC SPECIFICATION NO. 752, APPENDIX TL
 4. STRESS RELIEVE AFTER WELDING & BEFORE MACHINING PER WGC SPECIFICATION NO. 510
 5. APPLY ONE COAT OF PRIME PAINT ALL OVER PER WGC SPECIFICATION NO. 511 IMMEDIATELY AFTER STRESS RELIEVING & CLEANING
 6. ALL SURFACES MARKED √ TO BE REFINISHED UNLESS OTHERWISE NOTED

MATERIAL LIST

PC. NO.	QTY	DESCRIPTION	MATL. SPEC.	ROUGH WT.
1	1	FL-6 3/4 OD X 1/2	STL-ATSM-A7	3.5
2	1	TUBE-5.0 DIA. THRU 5.875	STL-M11015	145
3	1	FL-6 1.000 X 3/4 ID X 1/4	STL-ATSM-A7	0.67
4	1	FL-6 3/4 OD X 1/2 X 3/4	STL-ATSM-A7	3.6

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
DATE 12/15/68

NEXT ASSY: 2150.530 E 102 (W.G.N 102939)

FOUND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED					
ANGULAR = ± 1° 0'					
LINEAR:					
X = ± .1 XXX = ± .010					
XX = ± .03 FRACTIONAL = ± 1/32					
CHECKED BY: [Signature]					
BREAK ALL SHARP EDGES					
MATERIAL					
SEE LIST					
DRAWN BY: [Signature]		DATE: 1/15/69		SCALE: NONE	
APPROVED		WG.N 102975		SIZE: CODE IDENT NO.	
		E 16603		2150.530 E 105 B	
		SCALE: NONE		5.0 LB SHEET 1 OF 1	