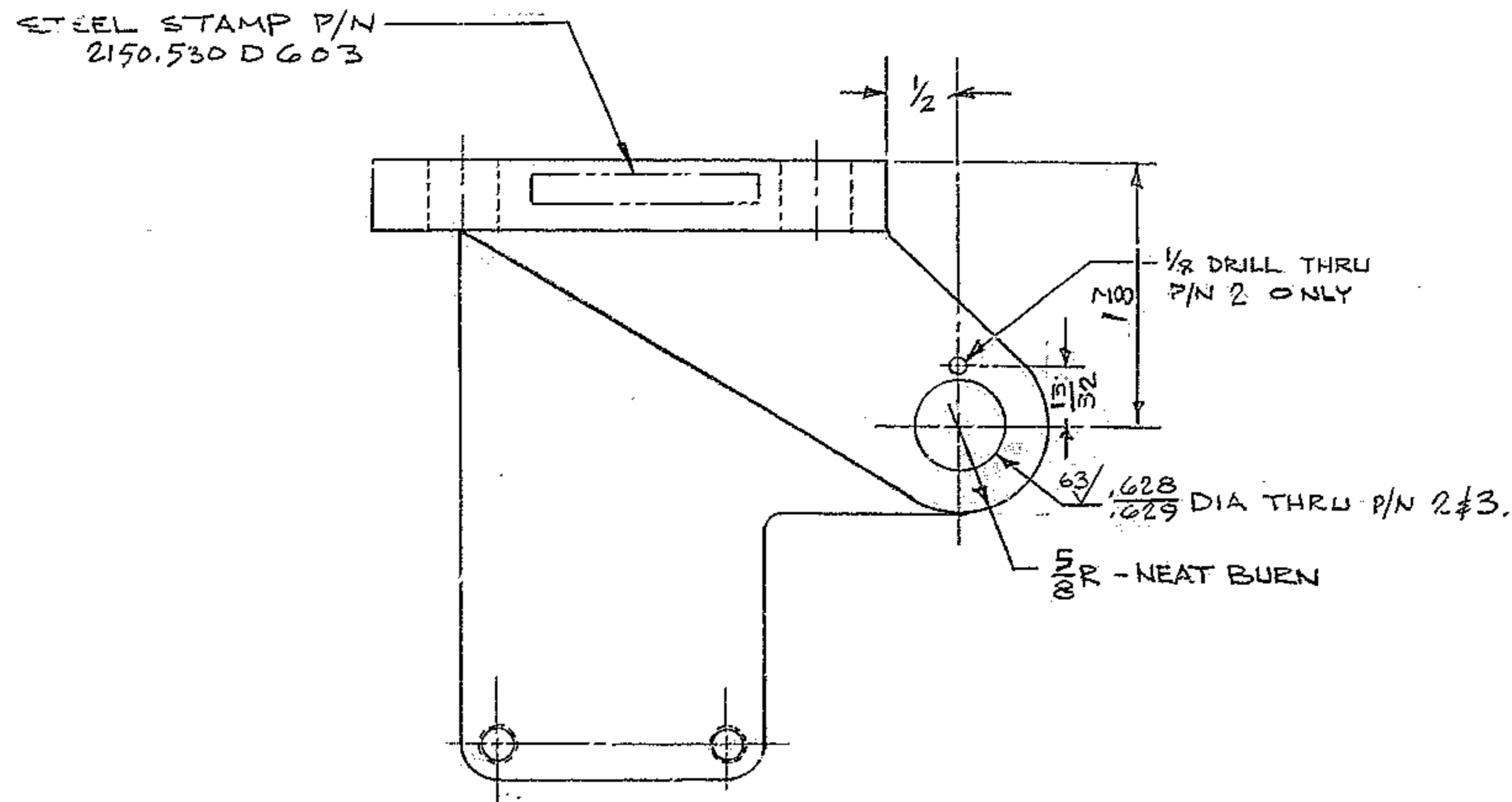
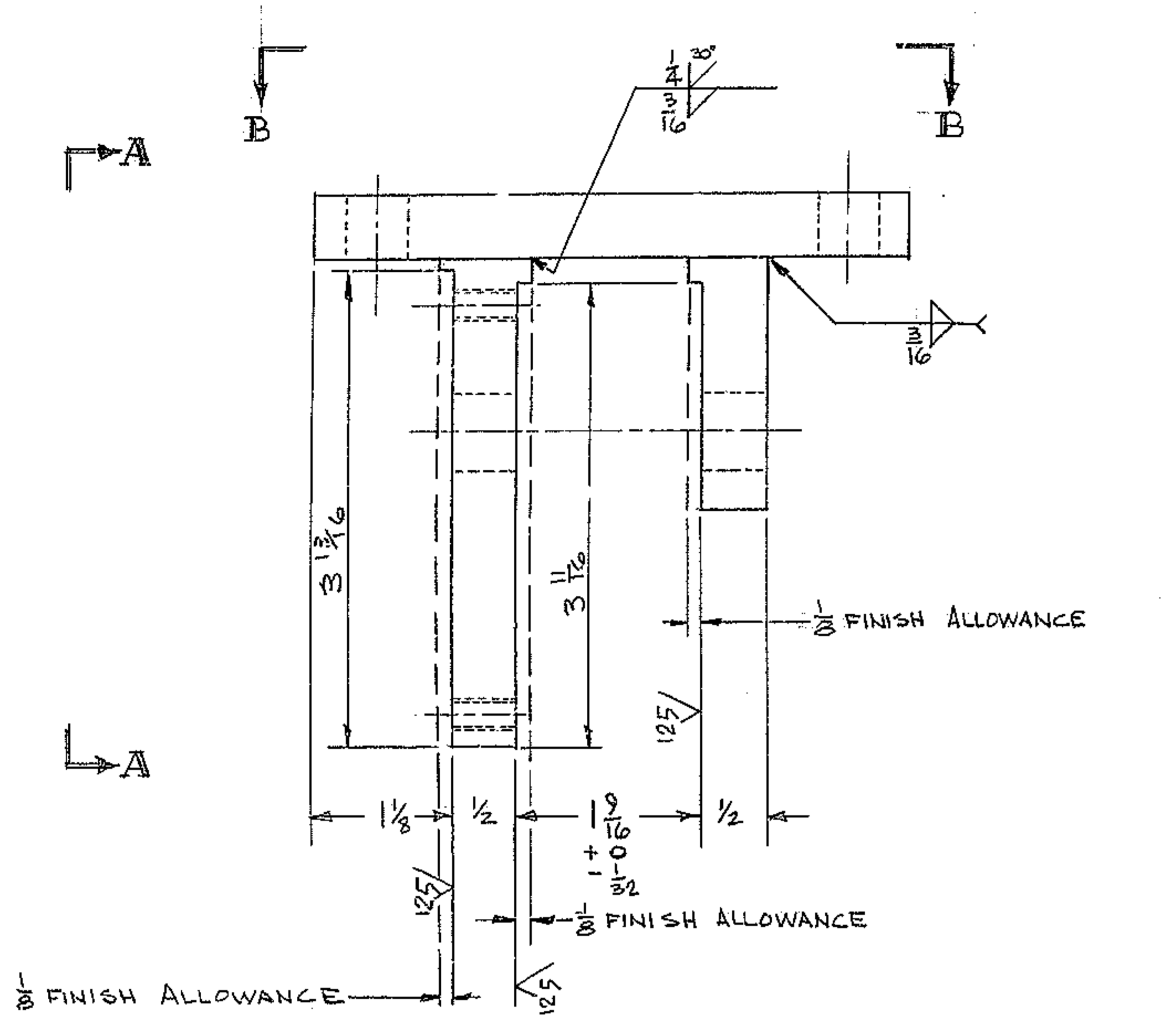
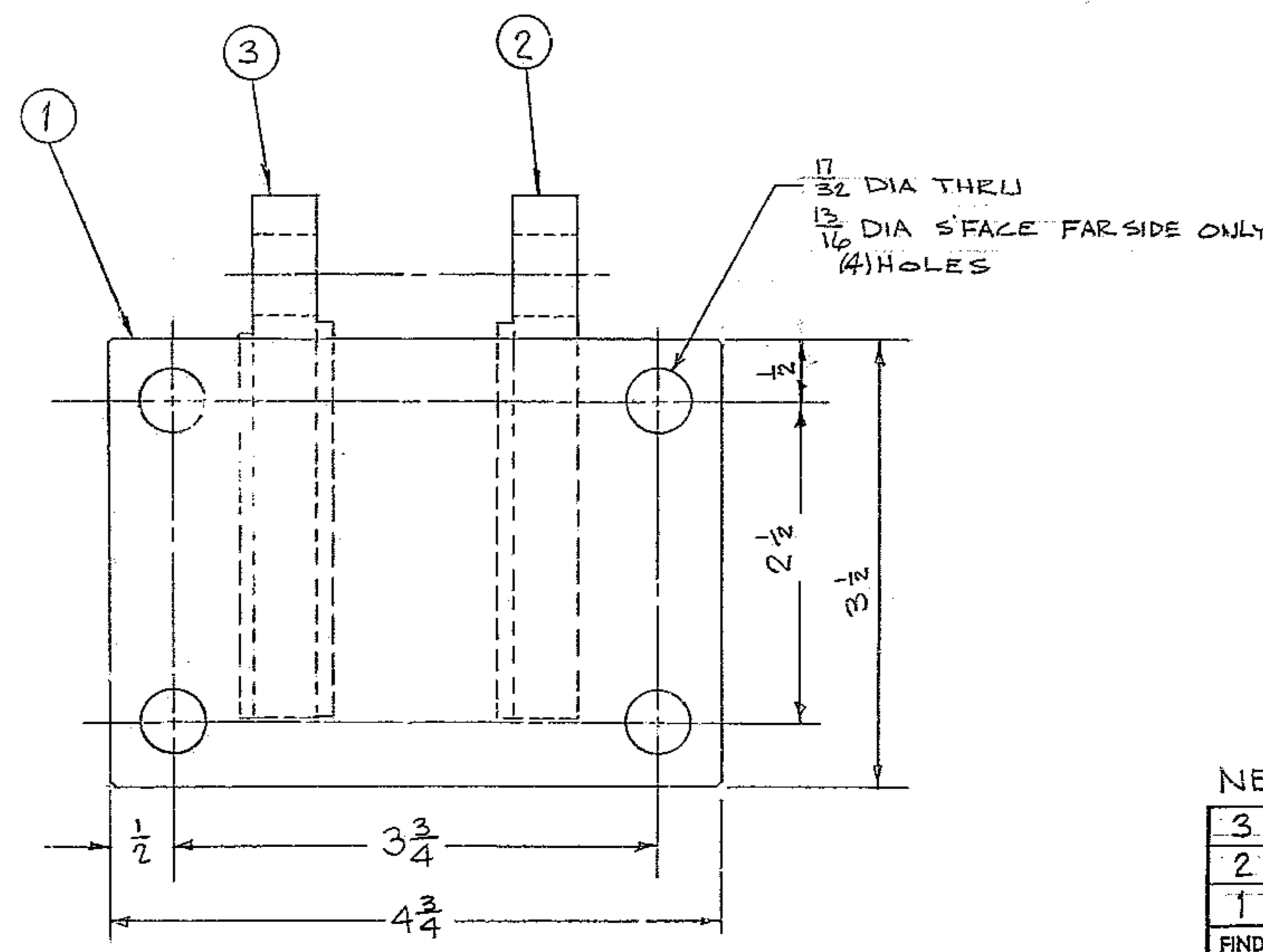
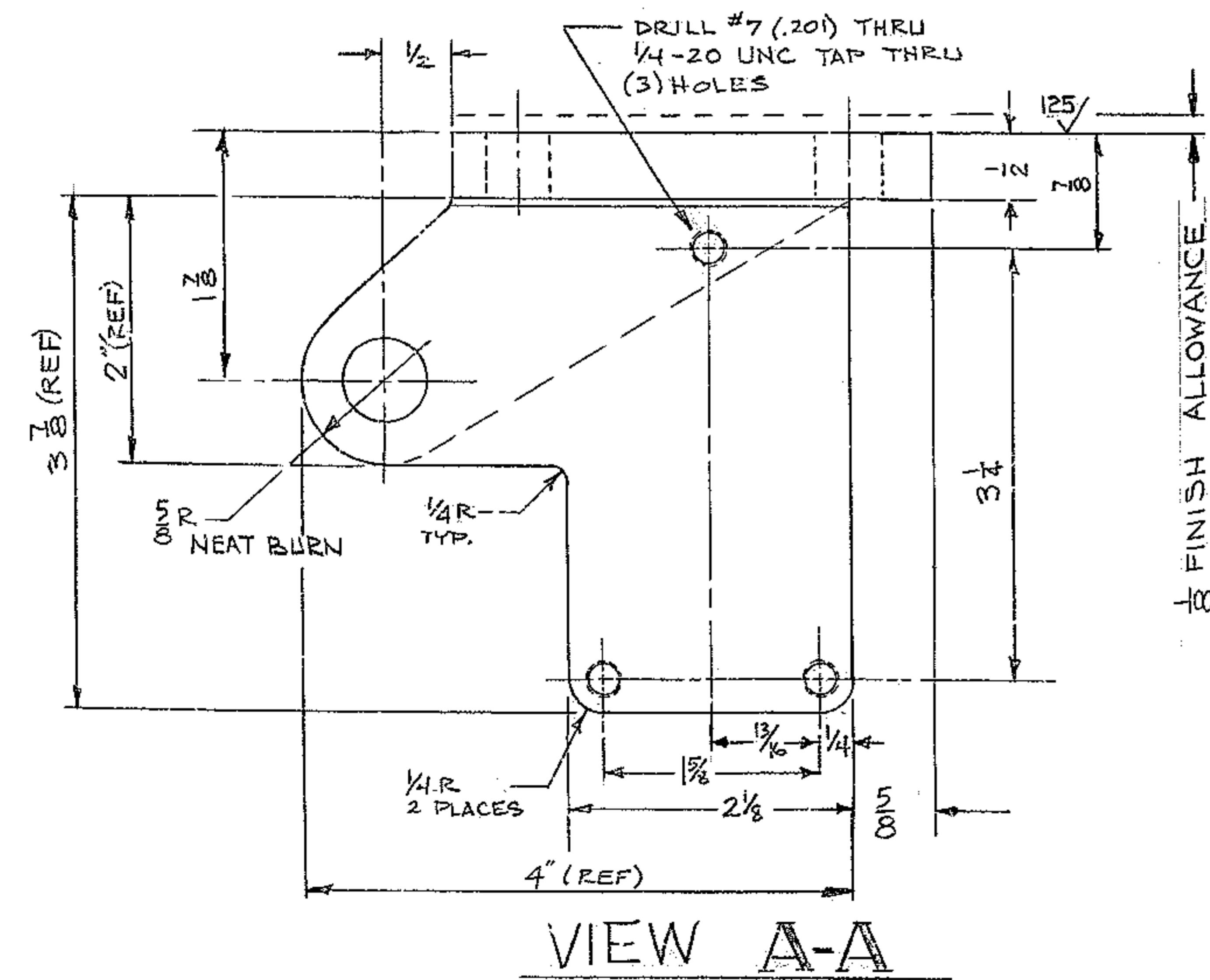


THIS DOCUMENT CONTAINS INFORMATION PROPRIETARY TO WESTERN GEAR CORPORATION. ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT AND SALES RIGHTS REGARDING THE SAME ARE HEREBY EXPRESSLY RESERVED BY WESTERN GEAR CORPORATION. THIS DOCUMENT IS SUBMITTED FOR REFERENCE PURPOSES ONLY AND SHALL NOT BE DISCLOSED TO ANY UNAUTHORIZED PERSON OR INCORPORATED INTO ANY OTHER PROJECT.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	19-DEC-69	[Signature]



- NOTES:
1. WELD PER WGC SPEC NO. 752.
 2. FAB TOLERANCES: ± 1/16.
 3. STRESS RELIEVE BEFORE MACHINING PER WGC SPEC NO. 510.
 4. APPLY ONE COAT OF PRIME PAINT IMMEDIATELY AFTER CLEANING PER WGC SPEC NO. 511.



VIEW B-B

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
6 Lines DATE 12/4/69

NEXT ASSY: 2150.530 D G 02 (WGD-300 290)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
3		PL 3 1/2 x 3/4 x 4"	1	STEEL ASTM A-36	
2		PL 2 x 3/8 x 4"	1	STEEL ASTM A-36	
1		PL 3/2 x 3/8 x 5"	1	STEEL ASTM A-36	

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED		150" STELLAR TELESCOPE MOUNTING		WESTERN GEAR CORPORATION		HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
ANGULAR = ± 1° 0'		DRAWN J. BARTLESON 5/7/69		SWITCH BRACKET WELDMENT			
LINEAR: X = ± .1	XXX = ± .010	CHECK [Signature] 30-69		LIMIT SWITCH ASSY			
XX = ± .03	FRACTIONAL = ± 1/32	BREAK ALL SHARP EDGES ENGR					
MATERIAL SEE L/M							
WGD 300 292		APPROVED		SIZE	CODE IDENT NO.		REV
				D	16603	2150.530 D G 03	A
				SCALE FULL WT		6 LB	SHEET OF

FIG. 1193