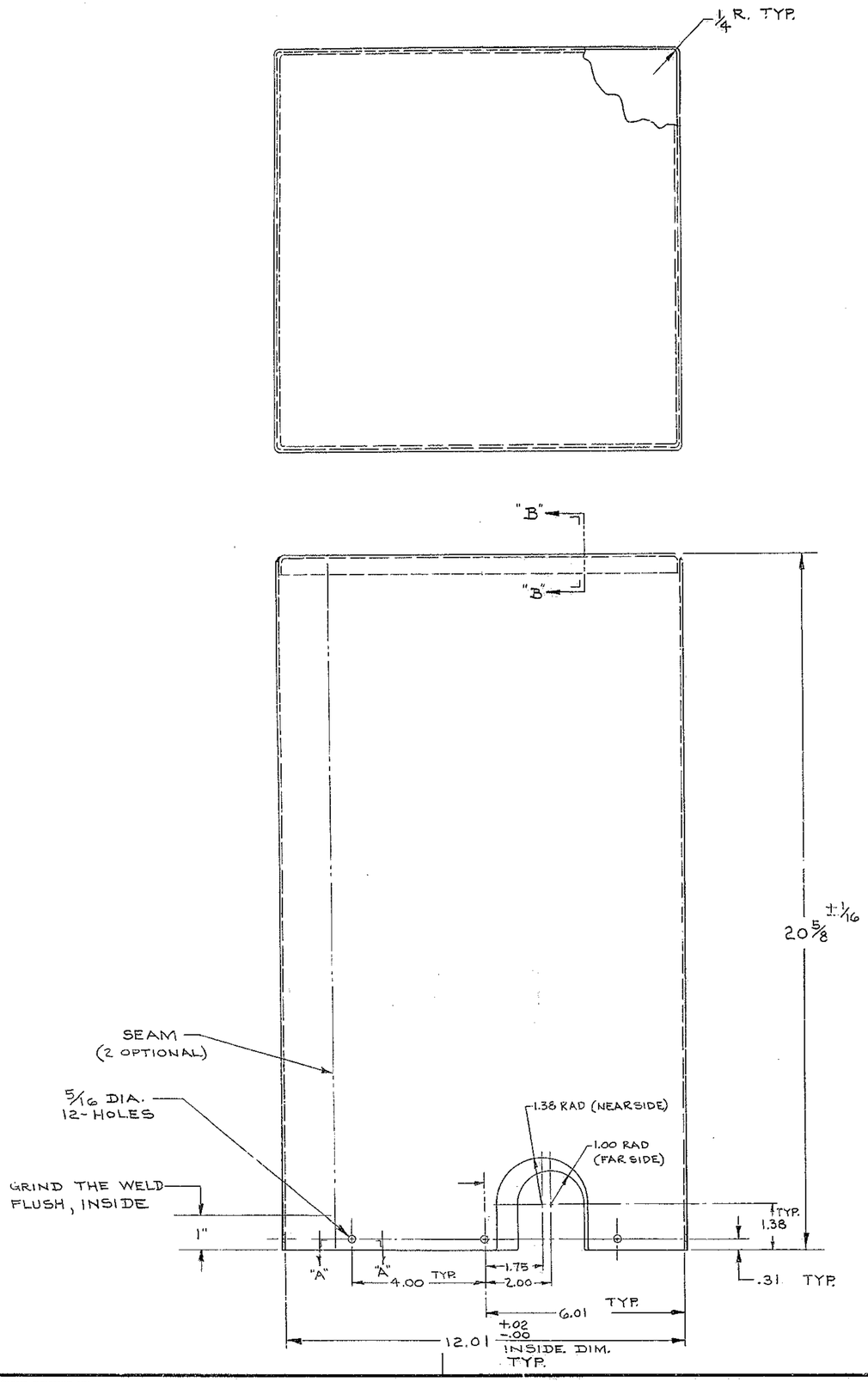
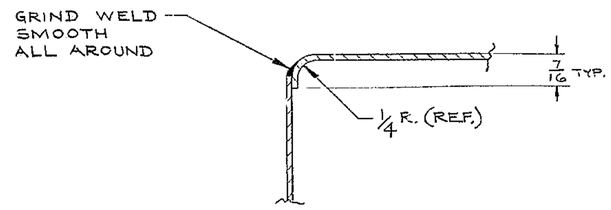
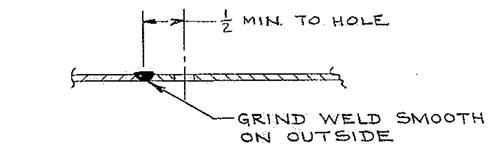
BILL OF MATERIAL

ITEM	QTY.	MATERIAL	DESCRIPTION	WEIGHT





SECTION "B-B"
FULL SCALE



SECTION "A-A"
FULL SCALE

MAT'L:
.051 SHEET ALUMINUM
ALLOY 6061-T6

5. CLEAN & ETCH WITH NATIONAL CEMSEARCH ETCH-KLENZ (OR EQUAL) PAINT WITH ZINC CHROMATE PRIMER (SINCLAIR #11 OR EQUAL)

4-IDENTIFY BY _____ AT LOCATION 4 , "AURA INC. MADE IN U.S.A."

3-STAMP MATCH MARKS ON ALL MATING PARTS WHERE NECESSARY.

2-PROJECT DRAWINGS _____

1-FOR NEXT ASSY. SEE 2150.530 E 302

NOTES-

LET.	REVISION	ECR	DATE	BY

TOLERANCES UNLESS OTHERWISE NOTED

DECIMAL DIMENSIONS
00.00 ± .010
00.000 ± .003

FRACTIONAL DIMENSIONS
UP TO 18" ± 1/64
18" TO 50" ± 1/32
50" & OVER ± 1/16

BREAK SHARP EDGES .01

ALL SURFACES 125 TO HAVE ✓ FINISH UNLESS OTHERWISE NOTED.

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE
ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC.
UNDER CONTRACT WITH
NATIONAL SCIENCE FOUNDATION

150 INCH STELLAR TELESCOPE

REF. FILE 1193

NAME: ACTUATOR MECHANISM COVER SECONDARY FLIP LOCK ASS'Y.

SCALE HALF & NOTED

PRINT ISSUED

	DATE	APPROVED BY	DATE
DESIGNED BY U.B.H.	2-2-71	H.A.	2-7-71
DRAWN BY D.L.B.	2-22-71	APPROVED BY	DATE
CHECKED BY Gary Powers	4-2-71	APPROVED BY J.C.	DATE 4-1-71

DRAWING NUMBER 2150.530-D 332

REV.

10/70 DIETERICH-POST CLEARPRINT 1020