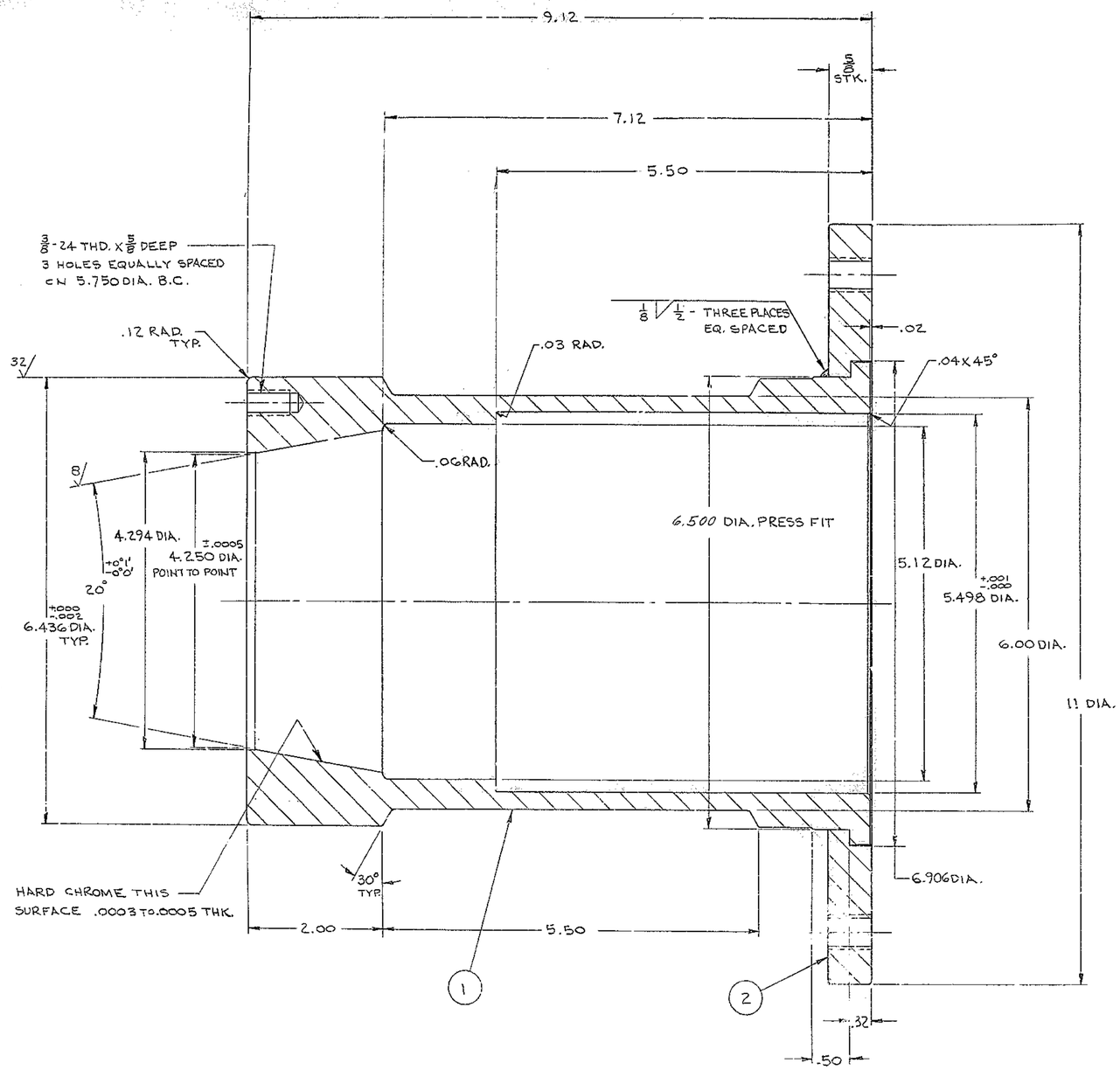
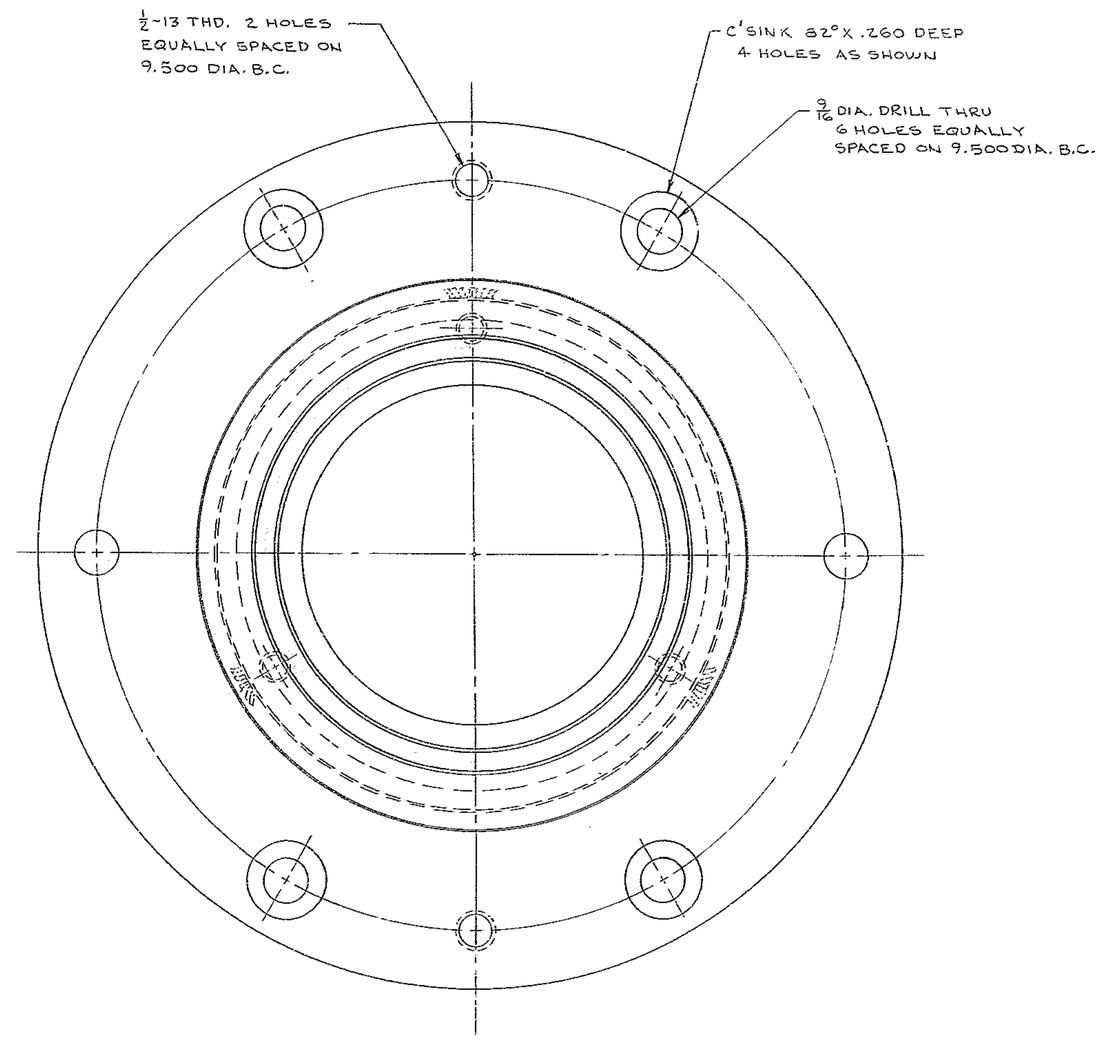
BILL OF MATERIAL					SIZES OF MATERIAL NOTED DO NOT INCLUDE STOCK ALLOWANCE FOR MACHINING AND CUTTING OFF EXCEPT AS NOTED. THE SIZE SPECIFIES THE MATERIAL REQUIRED FOR ONE PIECE ONLY. QUANTITIES NOTED ARE THE TOTAL NUMBER REQUIRED.	
ITEM	DWG. NO.	QTY.	MATERIAL		DESCRIPTION	WEIGHT
-1		1	ROUND SEAMLESS STEEL MECH. TUBING AISI-MT-1015		7" O.D. X 4" I.D. X 9 1/4 LG	
-2		1	FLAT COLDFINISHED STEEL PLATE C-1018		5/8 PLATE X 11 1/8 DIA.	





FINISH: HARD CHROME FLASH (EXCEPT WHERE NOTED)

FOR ASSEMBLY SEE 2150.530 E 302

QUANT.	PRINT RECORD	DATE	NO.	REVISION	ECR	DATE	BY
			A	AS BUILT CHANGE	0592	11/6/70	12/7/70

TOLERANCES UNLESS OTHERWISE NOTED
DECIMAL DIMENSIONS 00.00 ± .010, 00.000 ± .003
FRACTIONAL DIMENSIONS UP TO 18" ± 1/64, 18" TO 50" ± 1/32, 50" & OVER ± 1/16
BREAK SHARP EDGES 1/32
ALL SURFACES TO HAVE 125 √ FINISH UNLESS OTHERWISE NOTED.

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION

150 INCH STELLAR TELESCOPE — REF. FILE 1193

NAME: HOUSING, BUSHING - SECONDARY FLIP LOCK ASSY.

SCALE FULL

PRINT ISSUED

DESIGNED BY	DATE	APPROVED BY	DATE	DRAWING NUMBER	REV.
R.A.J.	4-10-70		7-14-70	2150.530-D 323	A
DRAWN BY W.B. Harris	DATE 6-3-70	APPROVED BY	DATE 8-13-70		
CHECKED BY	DATE 8-24-70	APPROVED BY	DATE 8-13-70		

7/66 DIETERICH-POST CLEARPRINT 1020