



MATERIAL: 416 STAINLESS STEEL

FOR ASSEMBLY SEE 2150.530 E 302

				<b>TOLERANCES UNLESS OTHERWISE NOTED</b> DECIMAL DIMENSIONS 00.00 ± .010 00.000 ± .003 FRACTIONAL DIMENSIONS UP TO 18° ± 1/64 18° TO 50° ± 1/32 50° & OVER ± 1/16 BREAK SHARP EDGES $\sqrt{64}$ ALL SURFACES TO HAVE 125/ FINISH UNLESS OTHERWISE NOTED.		<b>KITT PEAK NATIONAL OBSERVATORY</b> OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION	
				150 INCH STELLAR TELESCOPE NAME AXLE, ROLLER-SECONDARY FLIP LOCK ASSY.			
				DES'D BY J.B. 76 DATE 4-4-70 DRN'G BY B. Hoery DATE 6-9-70 CH'KD BY J. Brown DATE 8-24-70	APP'D BY ZKR DATE 8-14-70 APP'D BY A. A. DATE 8-13-70 APP'D BY J. L. L. DATE 8-13-70	DRAWING NUMBER 2150.530 B 309	REV.
LET.	REVISION ON	ECR	DATE	BY			