



MATERIAL: 416 STAINLESS STEEL

FOR ASSEMBLY SEE 2150.530 E 302

					TOLERANCES UNLESS OTHERWISE NOTED DECIMAL DIMENSIONS 00.00 ± .010 00.000 ± .003 FRACTIONAL DIMENSIONS UP TO 18° ± 1/64 18° TO 50° ± 1/32 50° & OVER ± 1/16 BREAK SHARP EDGES 1/32 ALL SURFACES TO HAVE 125 FINISH UNLESS OTHERWISE NOTED.		KITT PEAK NATIONAL OBSERVATORY OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION			
					150 INCH STELLAR TELESCOPE		REF. FILE 1193			
					NAME TRUNNION, CENTER - SECONDARY FLIP LOCK ASSY.		SCALE FULL			
					PRINT ISSUED					
					DES'D BY J.B.H.	DATE 4-11-70	APP'D BY ZKR	DATE 8-14-70	DRAWING NUMBER	REV.
A REMOVED 1-12 THD					0821	4-27-70	DRN BY J.B.H.	DATE 6-9-70	APP'D BY A.A.	DATE 8-13-70
LET.					REVISION ON	ECR	DATE	BY	CH'KD BY	DATE
									2150.530 B 308	A