



MATERIAL: 416 STAINLESS STEEL

FOR ASSEMBLY SEE 2150.530 E 302

				TOLERANCES UNLESS OTHERWISE NOTED DECIMAL DIMENSIONS 00.00 ± .010 00.000 ± .003 FRACTIONAL DIMENSIONS UP TO 18" ± 1/64 18" TO 50" ± 1/32 50" & OVER ± 1/16 BREAK SHARP EDGES 1/32 ALL SURFACES TO HAVE 125 FINISH UNLESS OTHERWISE NOTED.		KITT PEAK NATIONAL OBSERVATORY OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION	
				150 INCH STELLAR TELESCOPE		REF. FILE 1193.	
				NAME TRUNNION, END - SECONDARY FLIP LOCK ASS'Y.		SCALE FULL	
				DES'D BY J.B.H. DATE 4-11-70		DRAWING NUMBER	
				DRN'D BY J.B.H. DATE 6-9-70		2150.530 B 304	
				CHK'D BY J. Boem DATE 8-24-70		REV.	
LET.	REVISION	CM	ECR	DATE	BY	APP'D BY ZKR DATE 8-15-70	APP'D BY A.A. DATE 8-13-70
						APP'D BY J.W. DATE 8-13-70	