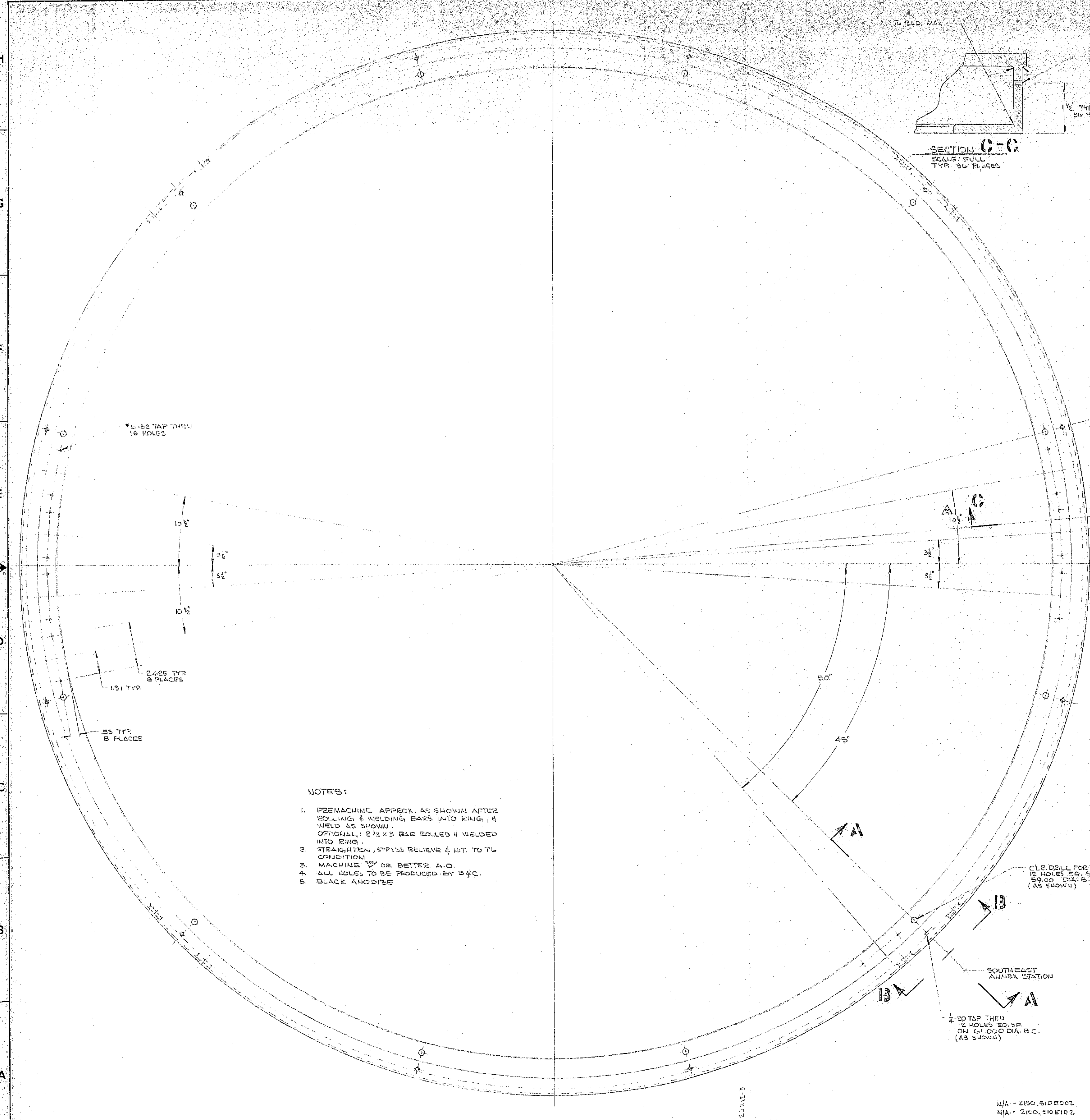
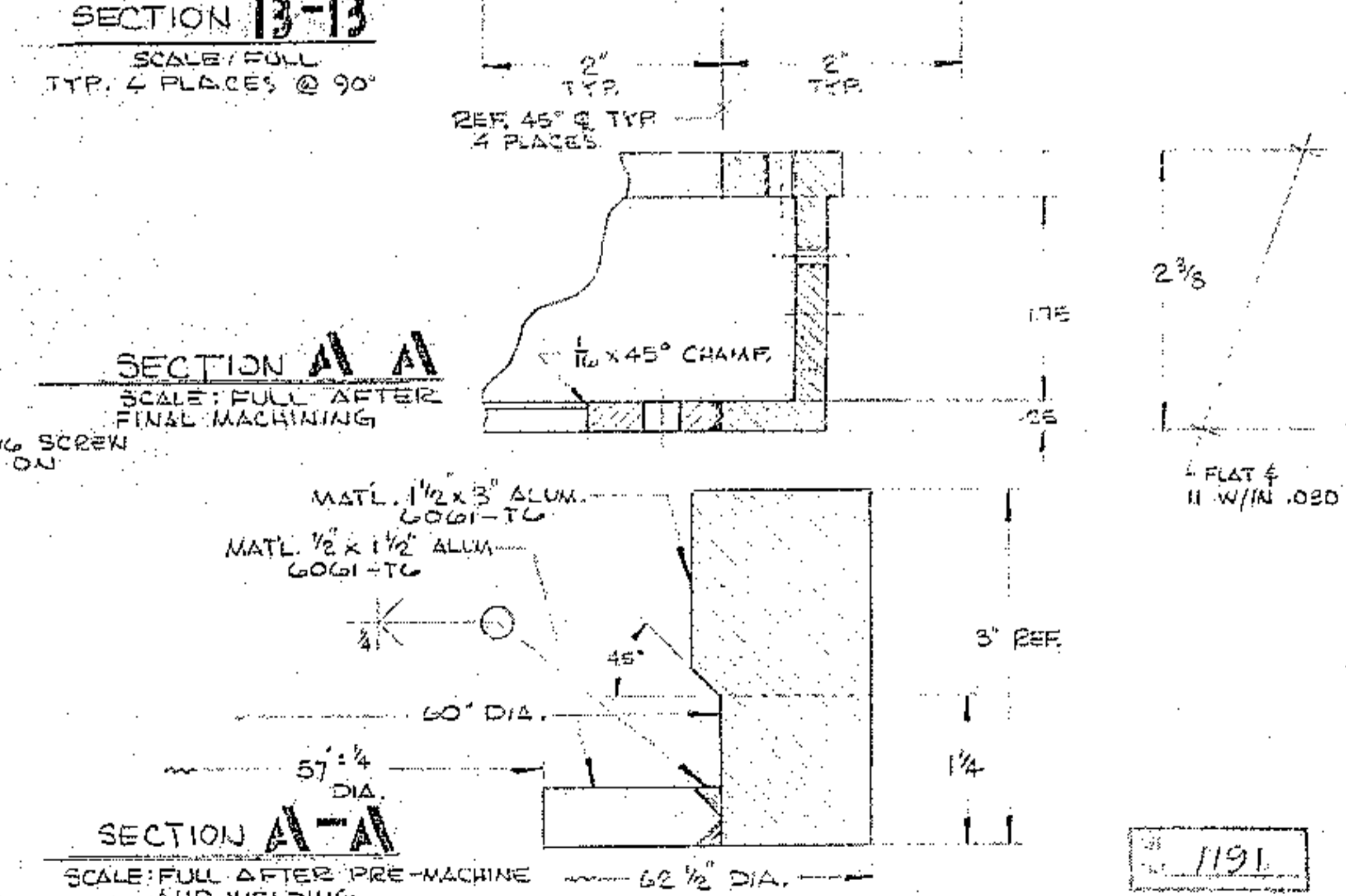
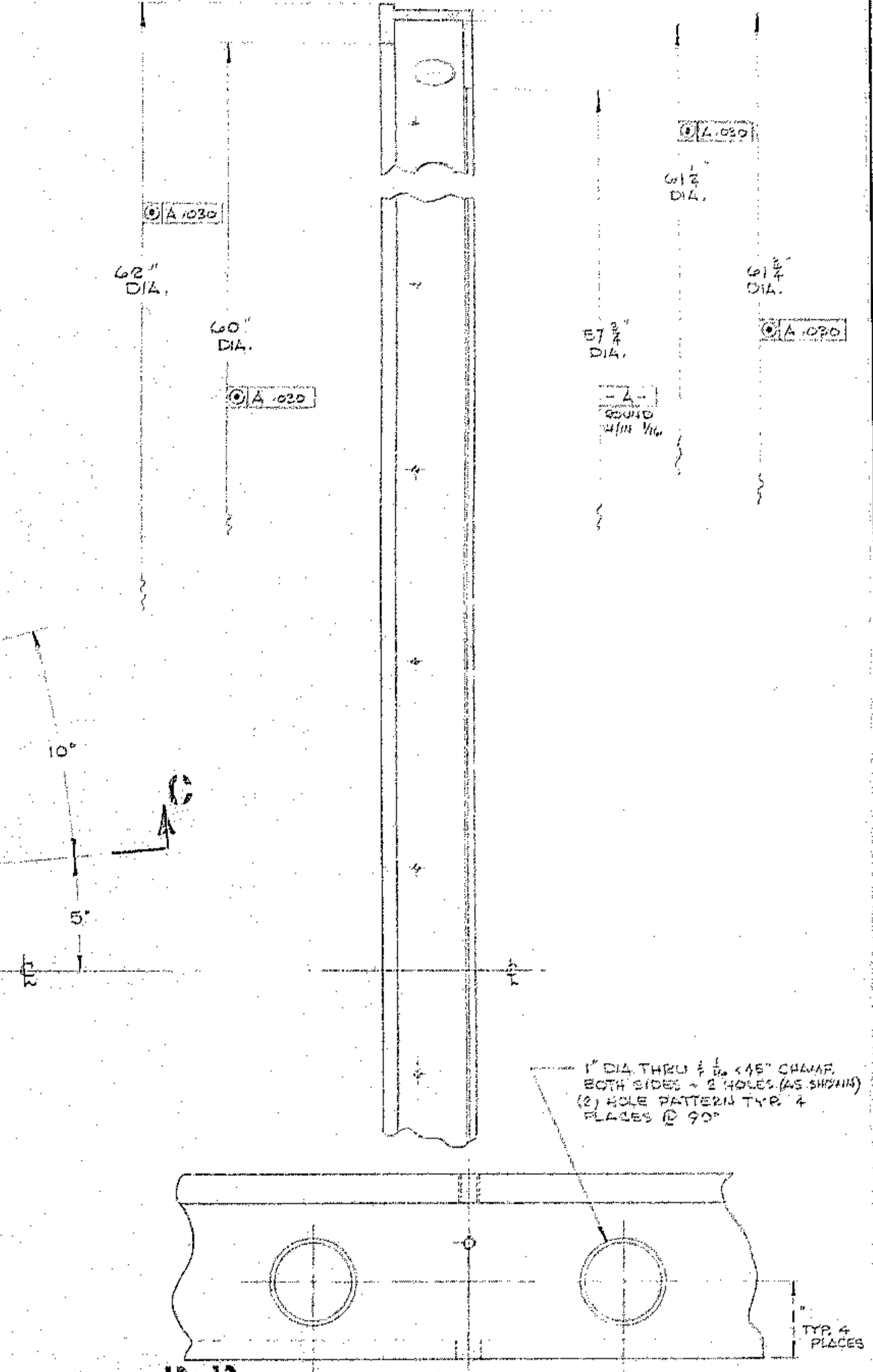
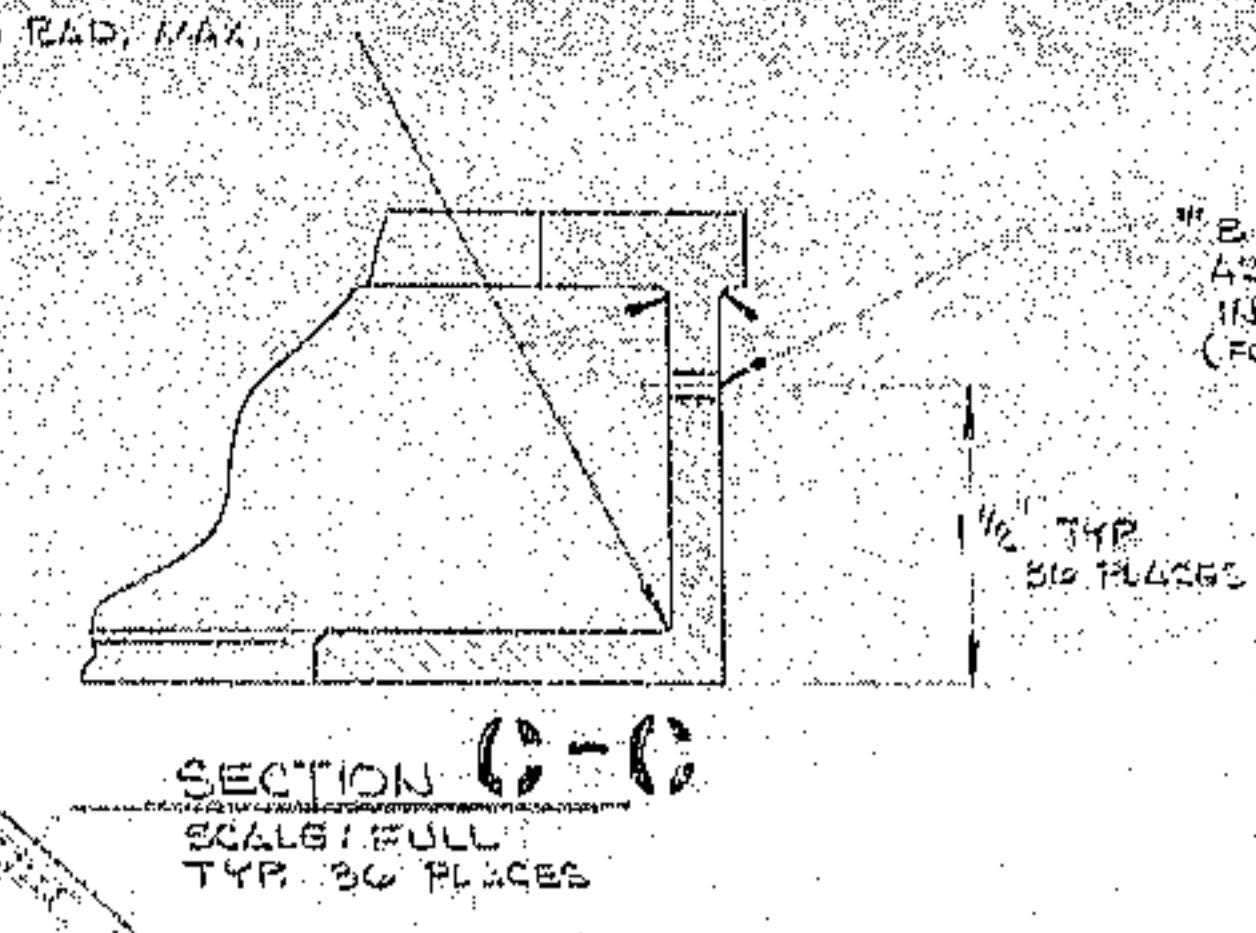


REVISIONS			
NO.	DESCRIPTION	CHK.	DATE
1	ISSUED FOR FABRICATION	CE	11-02-74
2	ISSUED FOR FABRICATION	CE	11-02-74



- NOTES:
1. PREMACHINE APPROX. AS SHOWN AFTER ROLLING & WELDING BARS INTO RING & WELD AS SHOWN. OPTIONAL: 2 1/2 X 3 BAR ROLLED & WELDED INTO RING.
 2. STRAIGHTEN, STRIP RELIEVE & H.T. TO CONDITION.
 3. MACHINE W OR BETTER A.O.
 4. ALL HOLES TO BE PRODUCED BY B.C.
 5. BLACK ANODIZE



FIN. NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT.
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED					
ANGULAR = ± 1/2°					
LINEAR:					
X = ± .1					
XXX = ± .001					
XX = ± .01 OF FRACTIONAL = ± 1/32					
ENGR = CE					
MATERIAL NOTES:					
FINISH - NOTED					
(1) PER N/A. NOTED					
APPROVED					

N/A - 2150.510E002
N/A - 2150.510E102