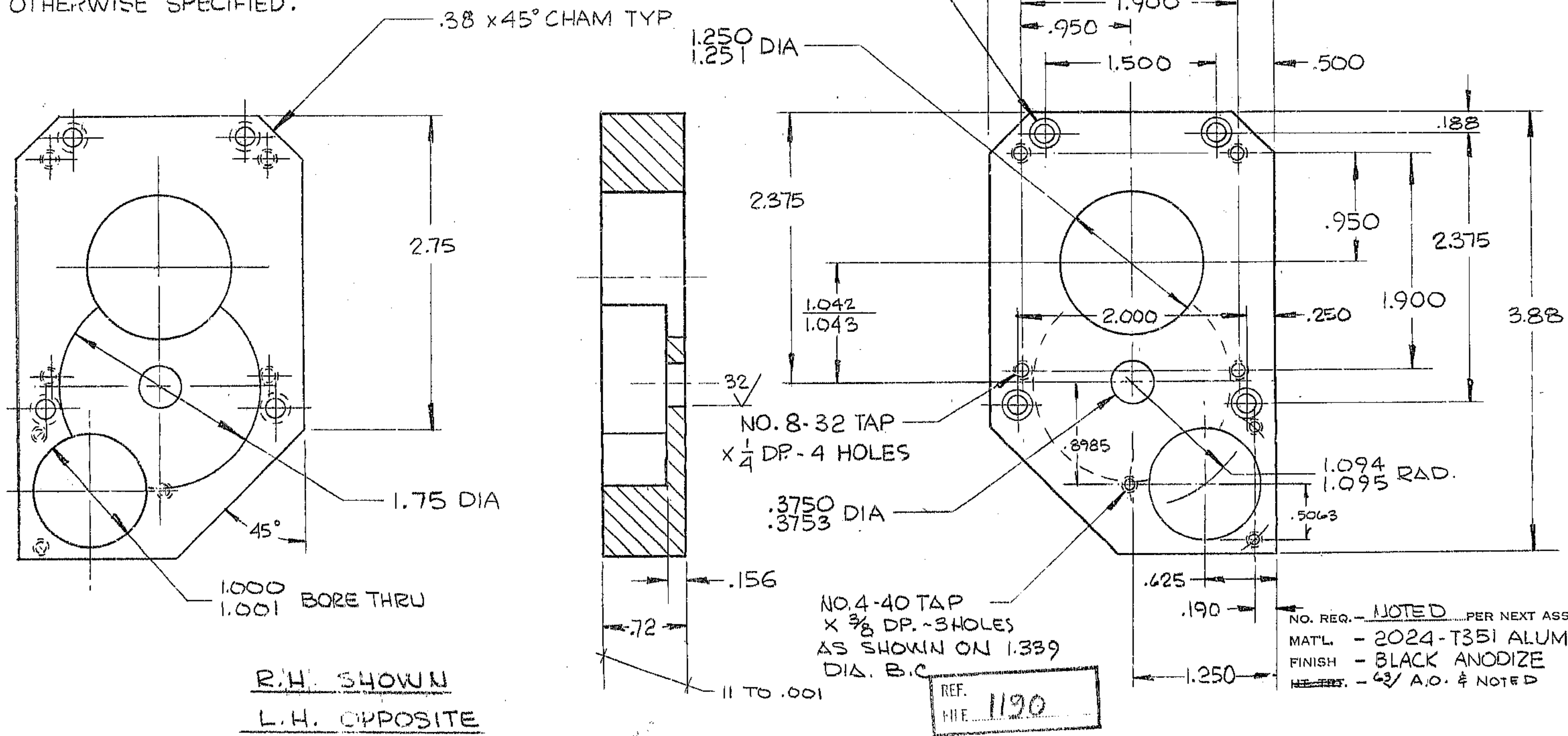


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
A		REVISED / AREA REQ	2-19-70	WR

NOTE:
ALL MACHINED SURFACES TO BE $\sqrt{63}$ OR BETTER, UNLESS OTHERWISE SPECIFIED.

CLEARANCE DRILL & C'BORE FOR NO. 8 SCREW
4 HOLES



R.H. SHOWN
L.H. OPPOSITE

N ^o . REQ.			
(1) R.H.	-(1) L.H.	REQ.	2150.570E102 (x2)
(1) "	(1) "	REQ.	2150.590E002 (x3)
(1) "	(1) "	REQ.	2150.590E102

TOTAL
6 R.H.
6 L.H.

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED
ANGULAR \pm ~~1/32~~ 1/2°
LINEAR
.X = \pm .1
.XX = \pm .03 .01
.XXX = \pm .010 .003
FRACTIONAL \pm 1/32
BREAK ALL SHARP EDGES .01 x 45°

150 INCH STELLAR TELESCOPE
DRAWN MMS/3-31-69
CHECK WR 2-12-70
ENGR [Signature] 2-20-70
APPROVED

WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON

MOTOR MOUNT PLATE
SEC. AND PRIME FOCUS ASSY

SIZE	CODE IDENT NO.	REV
B	16603 2150.505B104	A

SCALE FULL WT. .31 LB SHEET 1 OF 1