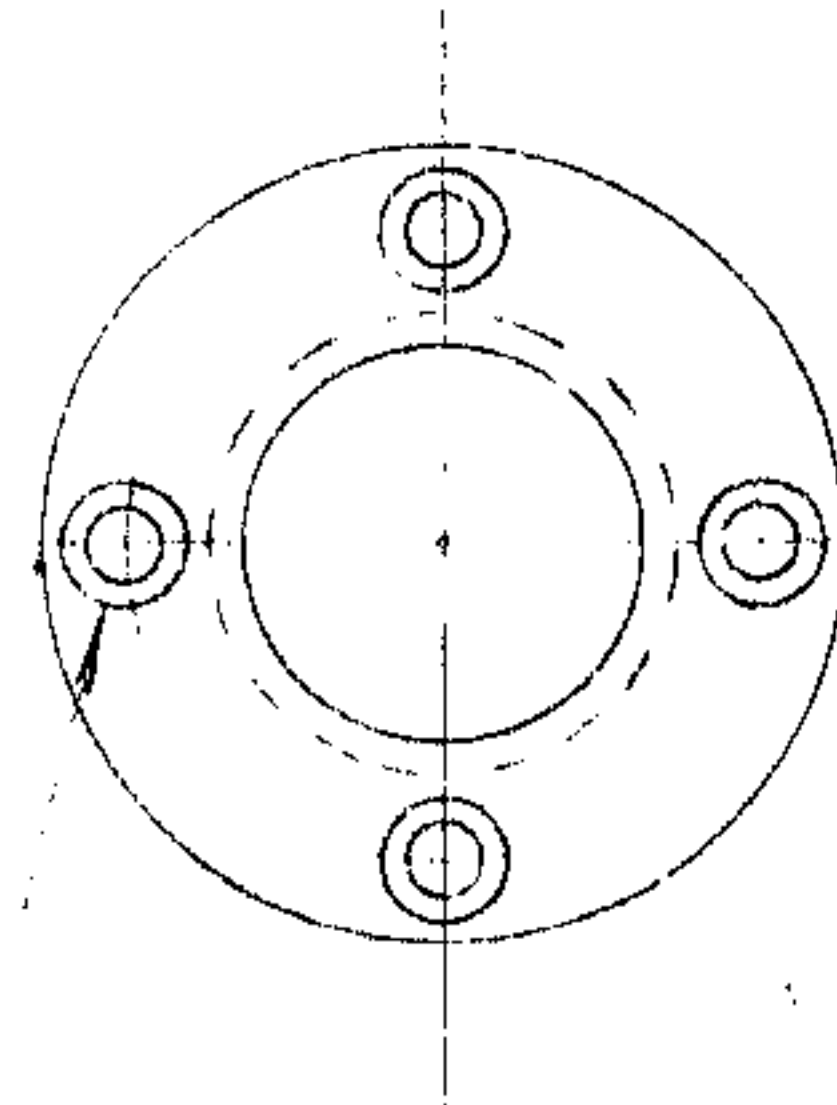
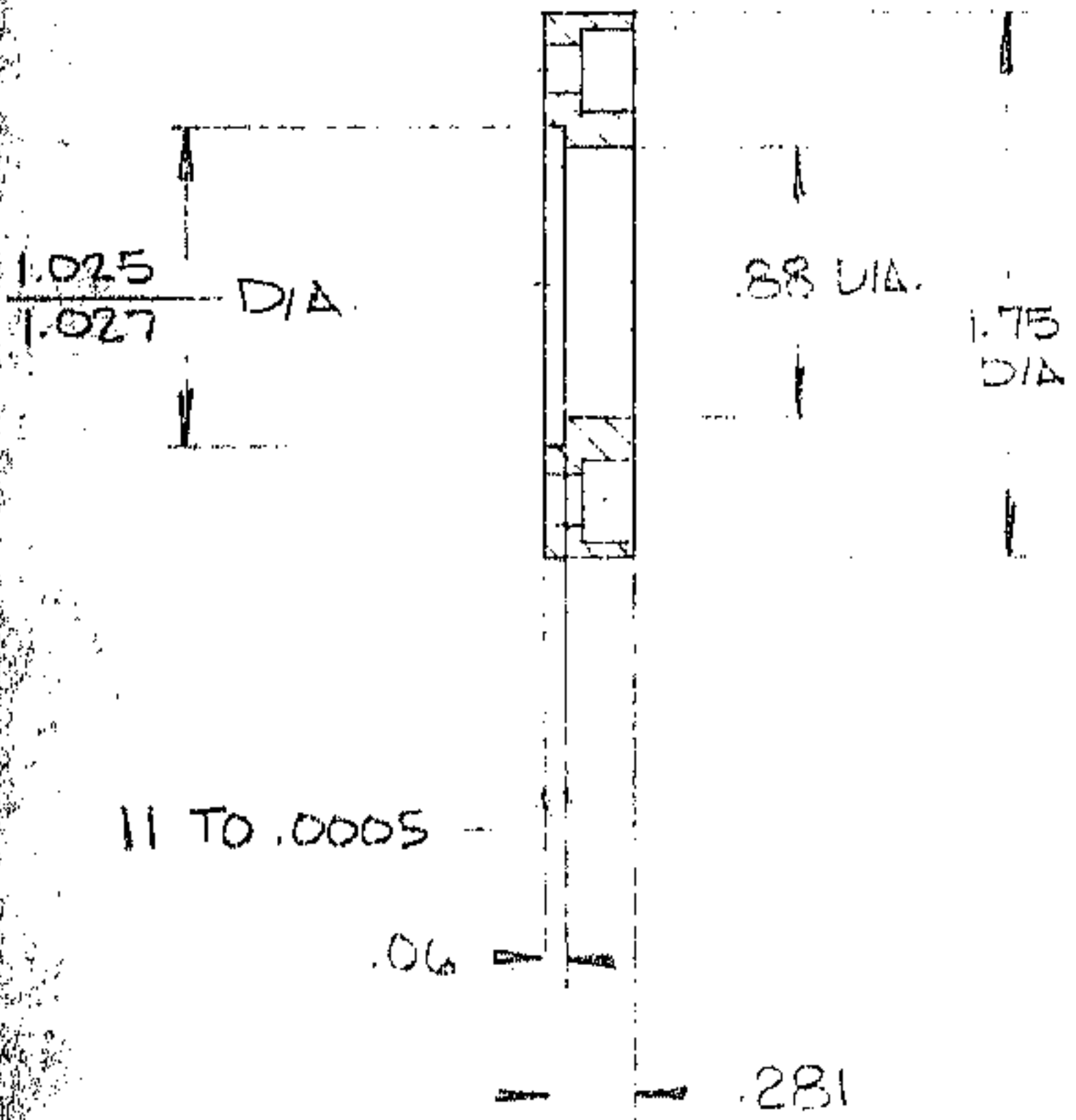


REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A	REVISION/AREA RECD	2-19-70	WR



CUR DRILL & CBORE FOR #8 SCR. - 4 HOLES EQ. SP. ON 1.375 B.C.

1190

- 14/A - 2 150.590502 - 2 REQ'D (x3)
- 14/B - 2 150.590E102 - 2 REQ'D
- 14/A - 2 150.570E102 - 2 REQ'D (x2)

(12) TOTAL

QTY. REQ'D = 2 PER NEXT ASSEMBLY
MATERIAL = 2024-T3 ALUM
FINISH = BLACK ANODIZE

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED

ANGULAR $\pm 1/2^\circ$
LINEAR
X = $\pm .1$
XX = $\pm .03$.01
XXX = $\pm .010$.003

FRACTIONAL $\pm 1/32$

BREAK ALL SHARP EDGES

150" STELLAR TELESCOPE

DRAWN R. CHAVEZ 4-24-69

CHECK WR 2-12-70

ENGR [Signature] 2-20-70

ORIGINAL

APPROVED

WESTERN GEAR CORPORATION

HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON

BEARING RETAINER
SEC. & PRIME FOCUS ASS'Y

SIZE	CODE IDENT NO.	REV
A	16603	2150.505A113 A

SCALE FULL WT. .05 LB SHEET 1 OF 1