

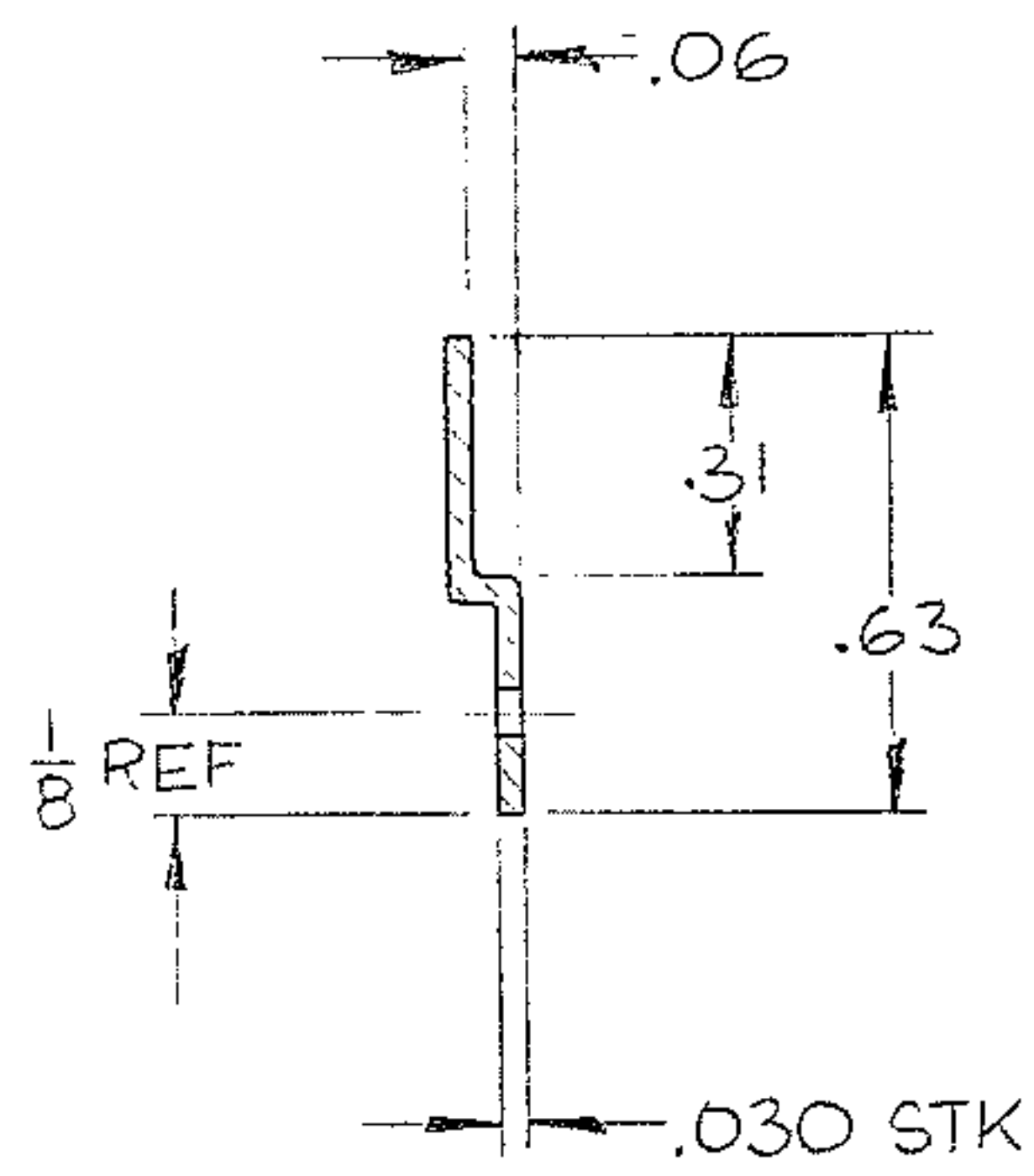
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURA REQ	3-31-70	WR
	B	WAS TRANSFER TO 2150.501 D110 & B REQ'D	8-22-96	J.H.

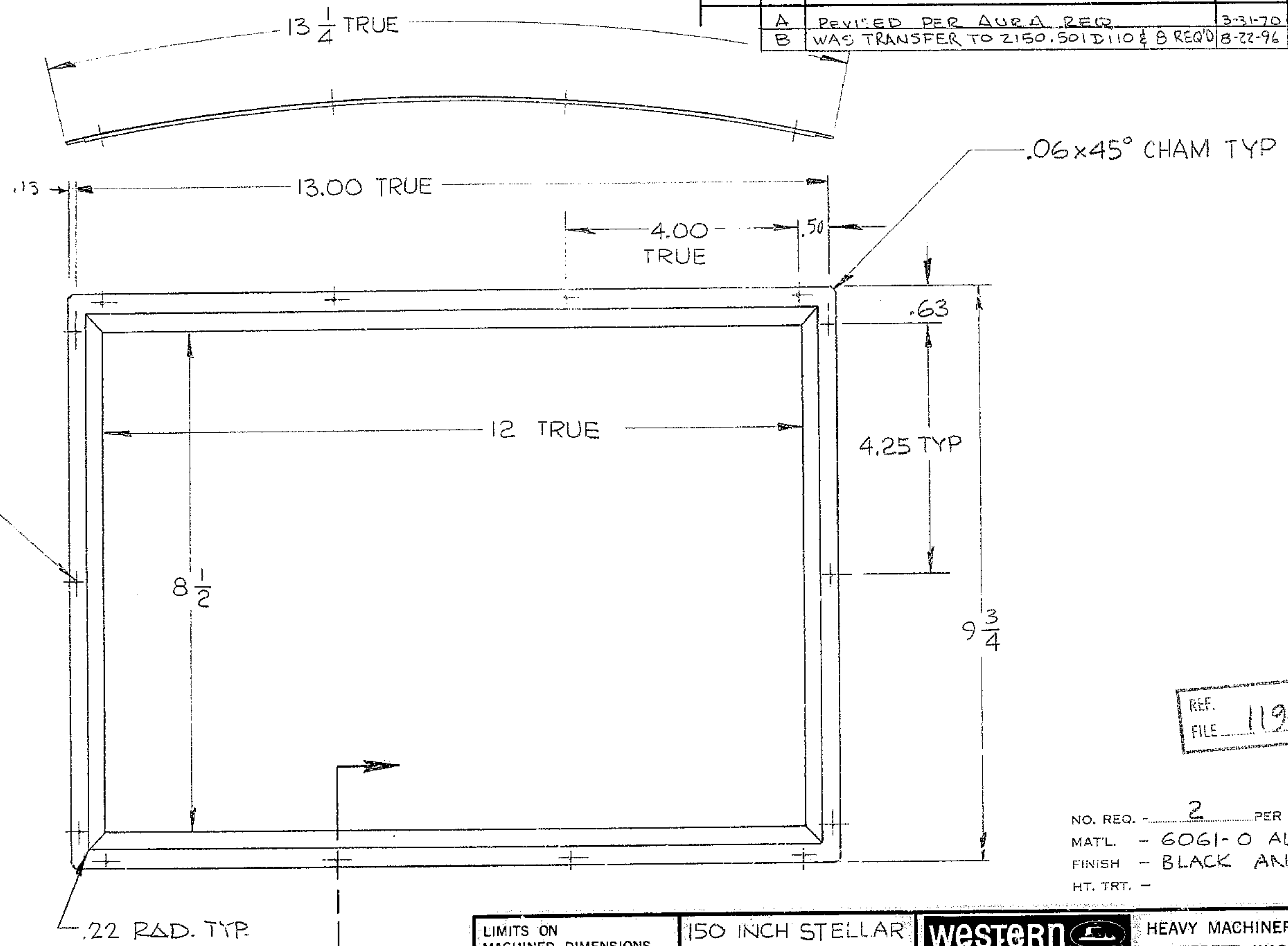
NOTE:
SUGGEST MACHINE COMPLETE FLAT & ROLL WITH .063 METAL INSERT.

DRILL FOR 1/16 RIVETS

TRANSFER TO 2150.501 E103 @ ASSY



SCALE: 2X



REF. FILE 1190

NO. REQ. - 2 PER NEXT ASSEM.
MAT'L. - 6061-0 ALUM
FINISH - BLACK ANODIZE
HT. TRT. -

N/A-2150.501 E002

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED
ANGULAR ± 1/2°
LINEAR
X = ± .1
XX = ± .03 .01
XXX = ± .010 .003
FRACTIONAL ± 1/32
BREAK ALL SHARP EDGES

150 INCH STELLAR TELESCOPE
DRAWN MME/4-21-69
CHECK WR 4-2-76
ENGR CP 4-10-76
APPROVED

WESTERN GEAR CORPORATION		HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
WINDOW FRAME SEC. MIRROR & PRIME FOCUS ASS'Y			
SIZE B	CODE IDENT NO. 16603	2150.501 B117	REV B
SCALE 1/2 & NOTED	WT. .07	LB SHEET	OF 1

BOLLER & CHIVENS DATA:
NEXT ASSY: E-30228, JOB NO: 58070

B-31303