



NOTE:
1. FINISH: ZINC CHROMATE PRIMER (2 COATS)
2. BREAK AS SHOWN AND SEAM WELD.

1215

NO.	DESCRIPTION	BY	DATE
C	DELETED BRAKE ASSY BASE & COVER	WJ	9-5-75
B	ADDED BRAKE ASSY BASE & COVER	AS	11-8-71
A	REVISED END PLATE & COVERS	BFB	7-20-71

REFERENCE DRAWINGS

ENGR.	AW
DRAWN	SA
CHECKED	
RECORDED	
SCALE	AS SHOWN

UNITED POWER & CONTROL SYSTEMS, INC.
431 North 34th, Seattle, Wash. 98103

TITLE: FABRICATION DETAILS
1A TERMINAL BOXES
UPPER RING & SECONDARY ASSEMBLY

DRAWING NO. 2150.500-E042
REV. NO. C SH. OF

CONTRACT NO. APPROVED SUBMITTED

NEXT ASSY. 2150.500-E040