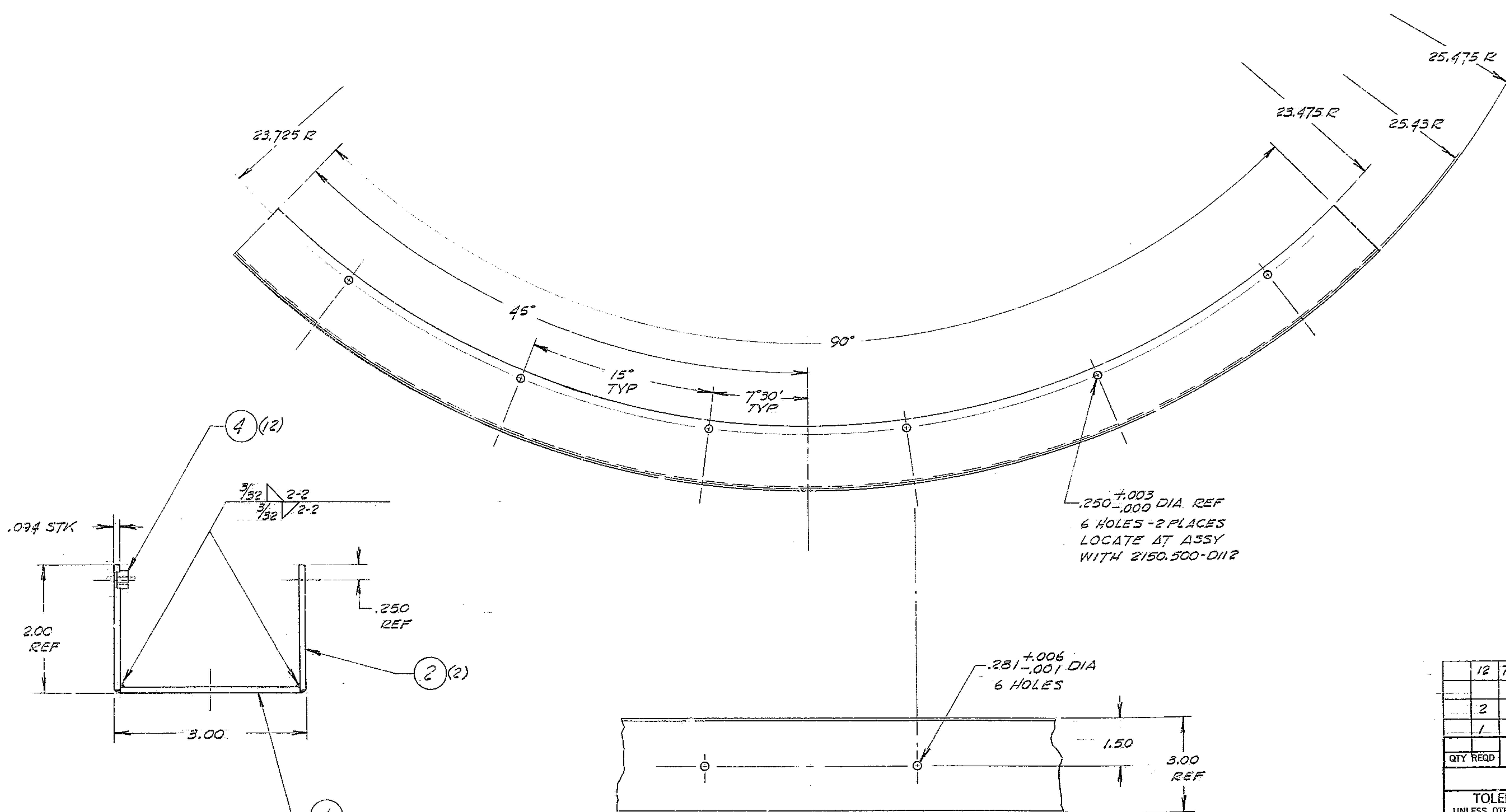


- NOTES: UNLESS OTHERWISE NOTED
1. REMOVE ALL BURRS AND SHARP EDGES
 2. MACHINED SURFACE ROUGHNESS $125\sqrt{\text{ }}$
 3. MATERIAL: 6061-T6 AL ALY
 4. WELD PER AURA SPEC 9020-A1, EXCEPT STRESS RELIEVE
 5. BLACK SULFURIC ANODIZE

REVISIONS						
ZONE	LTR	DESCRIPTION	ECR	DATE	BY	APVD



QTY REQD	PART OR IDENTIFYING NO.	DESCRIPTION	MATERIAL / SPECIFICATION	ZONE	ITEM NO.
	12 74-11-106-13	PRESS NUT	SOUTHCO		4
					3
2		RING SEGMENT	6061-T6 AL ALY		2
1		BOTTOM SEGMENT	6061-T6 AL ALY		1

PARTS LIST

TOLERANCES UNLESS OTHERWISE NOTED DECIMALS FRACTIONS .XX ± .03 ± — .XXX ± .010 ANGULAR ± 0° 30'		KITT PEAK NATIONAL OBSERVATORY OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION			
NEXT ASSEMBLY 2150.501-FC02					
NAME WIRE RACEWAY- OUTER SEGMENT, P.F. CAGE		REF FILE 1215			
SCALE 1/2	DESIGNED BY	APPROVED BY	DATE	OWG NO.	REV
PRINT ISSUED	DATE	DATE	DATE	2150.500-D111	
	CHECKED BY	DATE	DATE	RELEASE DATE	
				10-10-80	