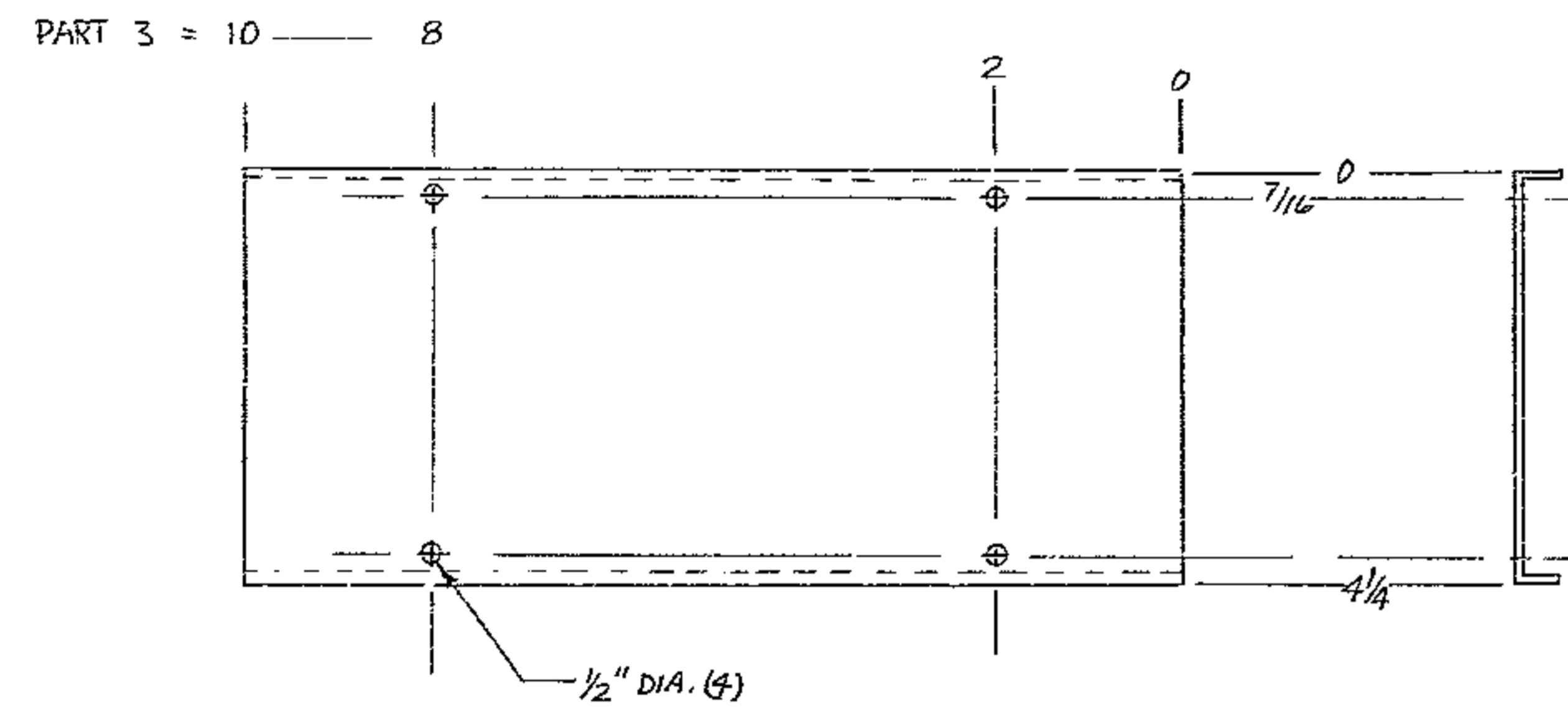
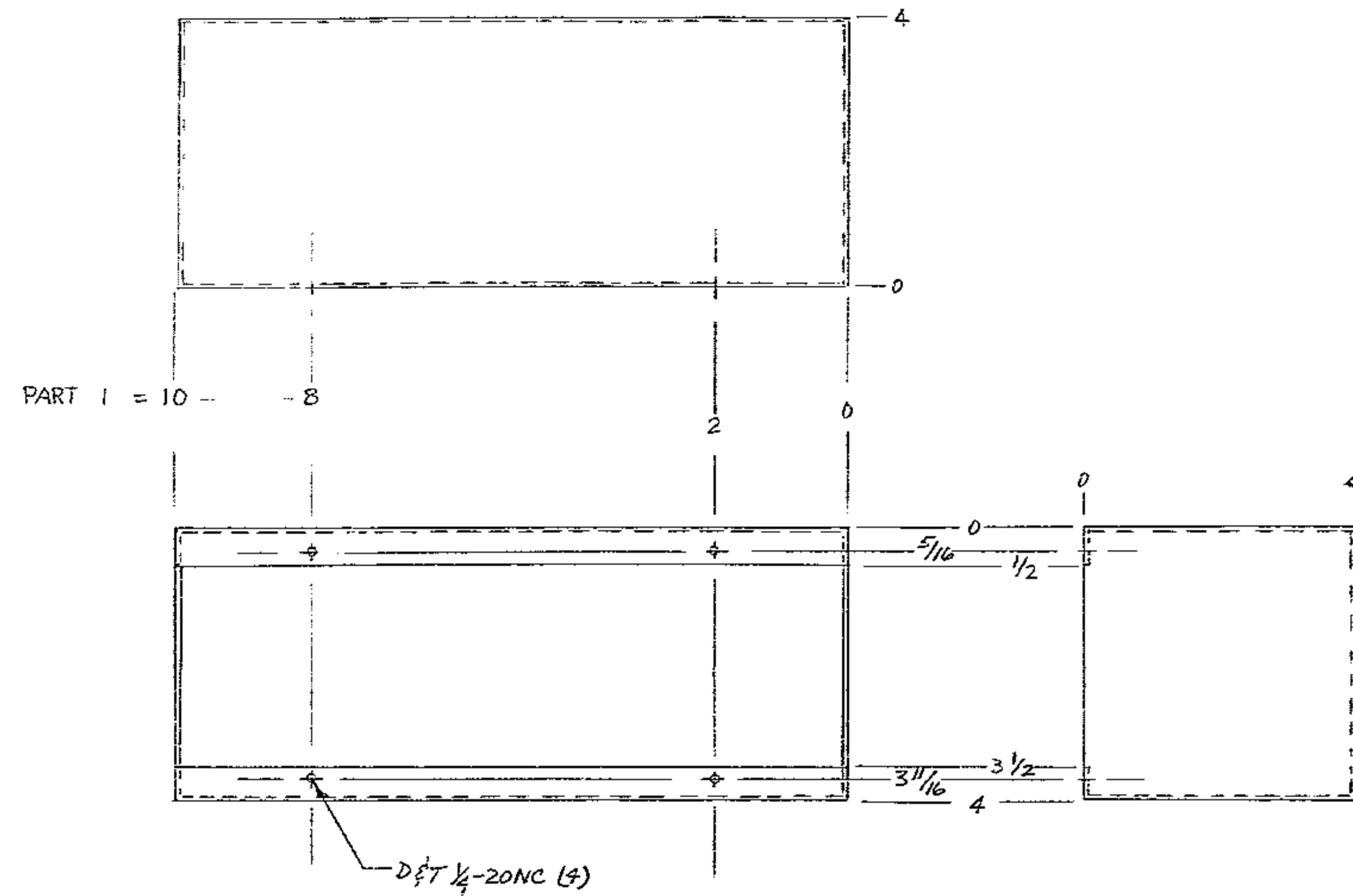


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REVISIONS			
ZONE	LTR	DESCRIPTION	DATE
	A	REVISED BOX QUANTITY SIZE	7/15/71



NOTES:
 1. FINISH: ALL PARTS TO BE THOROUGHLY CLEANED & DEGREASED, THEN PRIME WITH ZINC CHROMATE PRIMER.

NEXT ASSY 2150.500E002 (P/N 67)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
	3	RACEWAY COVER	2	14 GA. ALUM.	
	1	RACEWAY	2		

LIST OF MATERIAL (LM)

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		DRAWN G.S.		WESTERN HEAVY MACHINERY DIVISION GEAR CORPORATION EVERETT, WASHINGTON	
LINEAR: X = ± .1 .XXX = ± .010 XX = ± .03 FRACTIONAL = ± 1/32		CHECK ENGR G.S.		FABRICATION DETAILS	
MATERIAL		D303141		UPPER RING 4" X 4" RACEWAY	
SCALE 1/2" = 1"		APPROVED		SIZE D 16603	CODE IDENT NO. 2150.500-0091
				REV A	

SCALE 1/2" = 1" WT LB SHEET OF