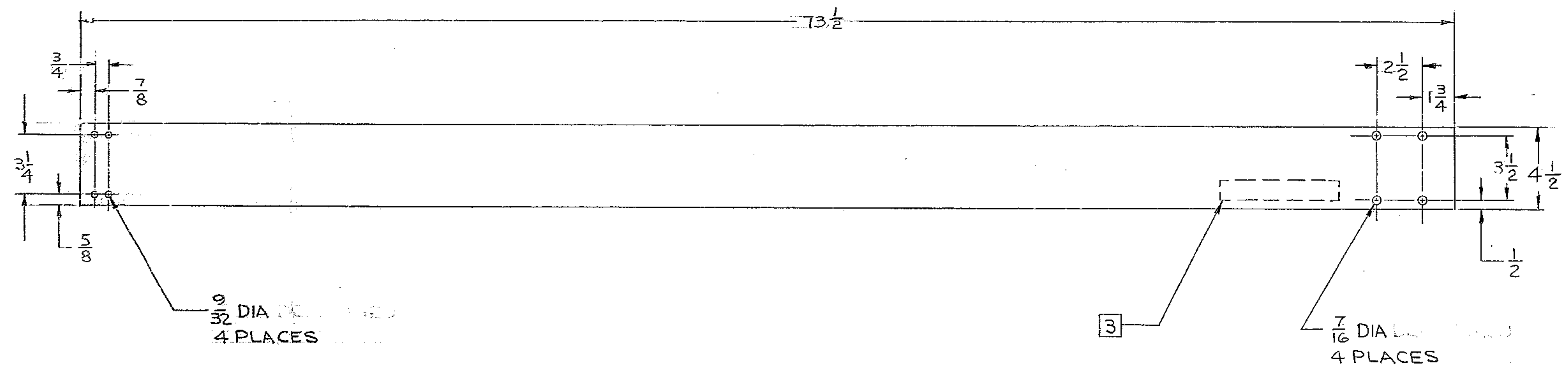


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
A		REL FOR MANUFACTURE	8/23/70	GR
B		REV PER AURA PRINT 2-25-70		
B		ADDED NOTE 4	4/1/70	GR
C		REVISED LENGTH FROM 76" TO 73 1/2" AS BUILT	10-4-71	



- NOTES:
- ALL DIMENSIONS ARE IN INCHES.
 - FABRICATION TOLERANCE EXCEPT AS NOTED:
UP TO 10 INCHES $\pm 1/16$
10 TO 50 INCHES $\pm 1/8$
50 INCHES & OVER $\pm 1/4$
 - RUBBER STAMP PART NO. 2150.500D011 AFTER CAD PLATE
 - CADMIUM PLATE ALL OVER .0005 MIN THICKNESS

NEXT ASSY: 2150.500E002 (W.G.N102966)

REF. FILE 1189

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
DATE 11/23/70

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = $\pm 1^\circ 0'$ LINEAR: X = $\pm .1$ XXX = $\pm .010$ XX = $\pm .03$ FRACTIONAL = $\pm 1/32$ BREAK ALL SHARP EDGES		150 IN STELLAR TELESCOPE MOUNTING		WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
DRAWN <i>P. Strong</i> 5-18-68 CHECK <i>W. W. ...</i> 8-27-68		CABLE SUPPORT, CABLE WRAP-UP UPPER RING AND SECONDARY ASSEMBLY		WESTERN GEAR CORPORATION	
MATERIAL: STEEL 4 1/2 X .030 X .76 NO. 1 SPRING TEMP COLD ROLLED - BRIGHT FINISH		W.G.E107775		D 16603 2150.500D011	
APPROVED		SCALE 1/4" = 1"		REV C	
		WT		LB SHEET 1 OF 1	