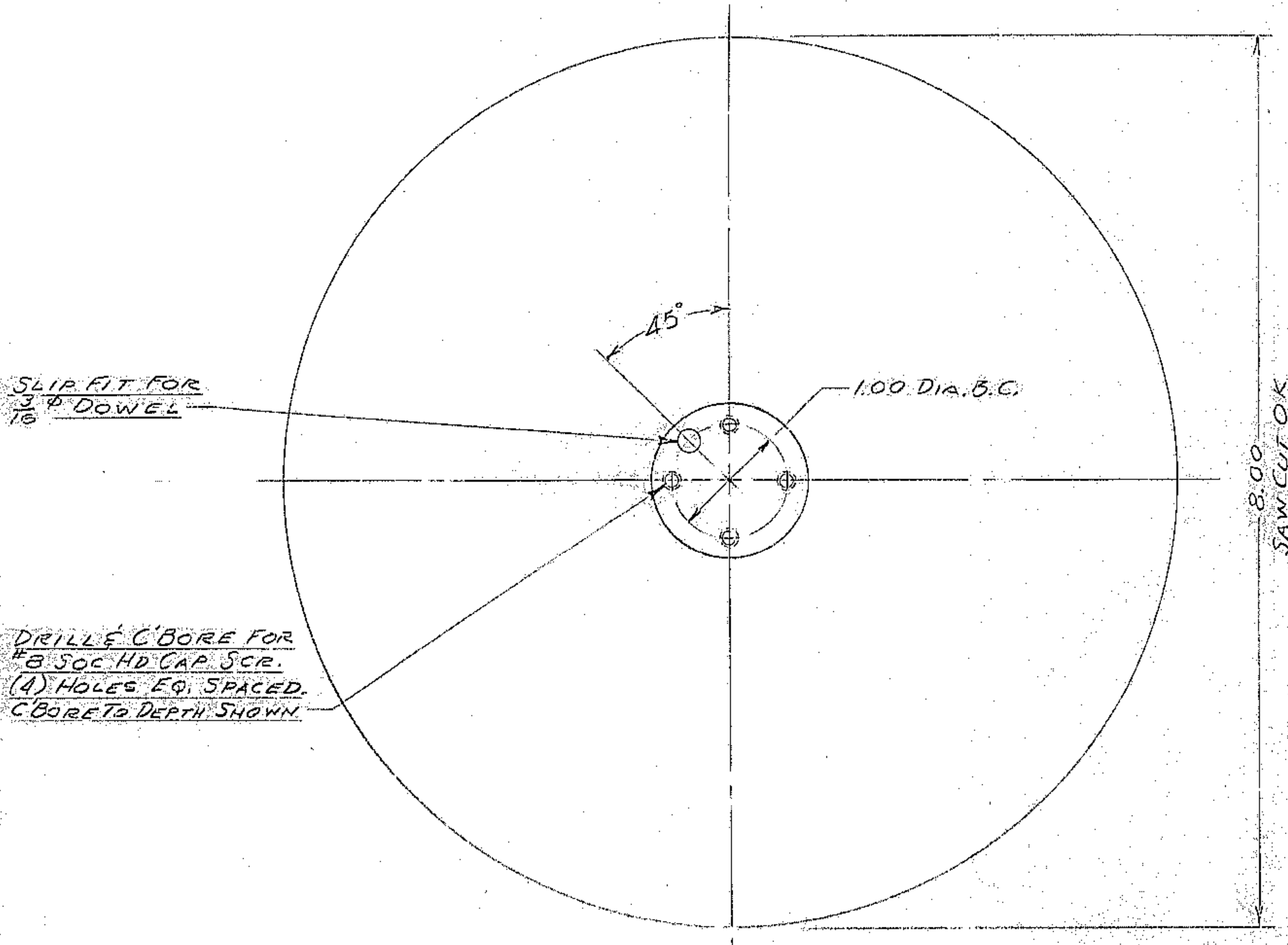


**NOTES: UNLESS OTHERWISE NOTED**

1. REMOVE ALL BURRS AND SHARP EDGES  $\frac{1}{16}$  R MAX
2. MACHINED SURFACE ROUGHNESS  $\frac{125}{\sqrt{}}$
3. MATL: SEE NOTE 6.
4. FINAL MACHINING TO BE DONE AFTER ASSEMBLY WITH 2150.340-B501.
5. CENTERS O.K.
6. 303 SE OR 303S HOT ROLLED ANNEALED, PICKLED STAINLESS STEEL. (MAX. BRINNEL 207)

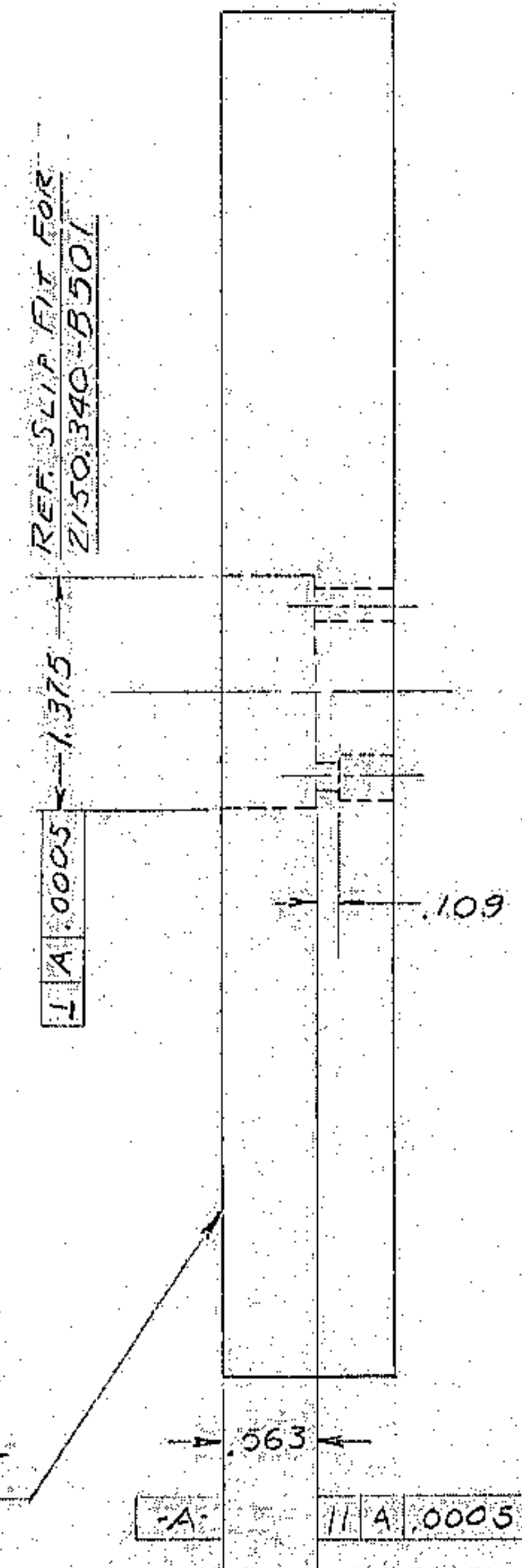
REVISIONS						
ZONE	LTR	DESCRIPTION	ECR	DATE	BY	APVD



SLIP FIT FOR  
3/16" DOWEL

DRILL C'BORE FOR  
#8 SOC HD CAP SCR.  
(4) HOLES EQ. SPACED.  
C'BORE TO DEPTH SHOWN.

MACHINE SURFACE - A -  
TO CLEAN UP



QTY. REQD	PART OR IDENTIFYING NO.	DESCRIPTION	MATERIAL / SPECIFICATION	ITEM NO.		
<b>PARTS LIST</b>						
TOLERANCES UNLESS OTHERWISE NOTED		<b>KITT PEAK NATIONAL OBSERVATORY</b> <small>OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC.            UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION</small>				
DECIMALS	FRACTIONS				ANGULAR	
.XX ± .03	±				± 0° 30'	
.XXX ± .010						
NEXT ASSEMBLY	NAME	REF. FILE				
2150.340-C503	QUILL BLANK	1186				
SCALE FULL	DESIGNED BY	DATE	APPROVED BY	DATE	DWG NO.	REV
PRINT ISSUED	2150.340-C503	6/27/81	2150.340-C503	8/13/81	2150.340-C507	
	CHECKED BY	DATE	APPROVED BY	DATE	RELEASE DATE	
					11/12/84	