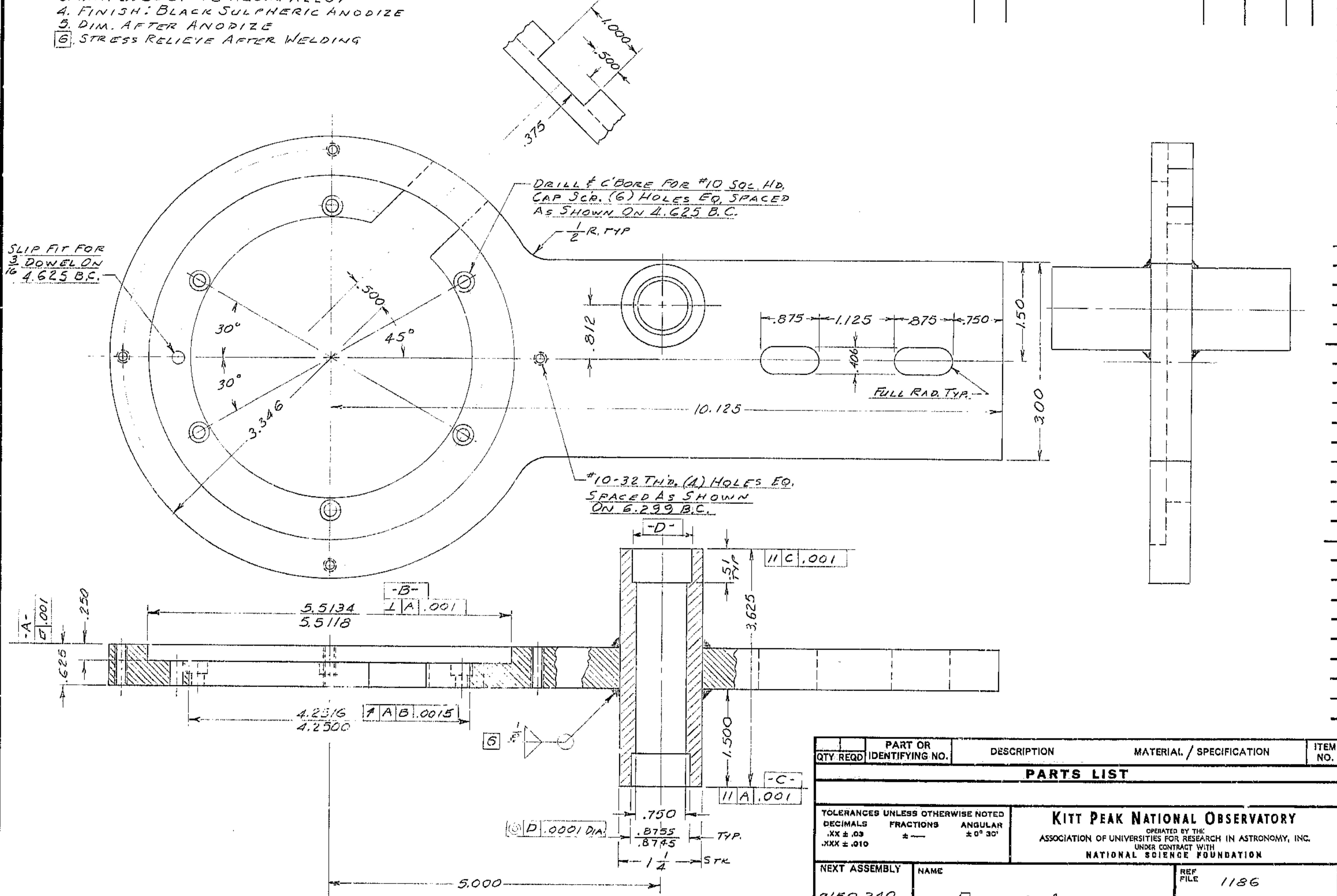


NOTES: UNLESS OTHERWISE NOTED

1. REMOVE ALL BURRS AND SHARP EDGES .02 R MAX
2. MACHINED SURFACE ROUGHNESS $\frac{125}{\sqrt{}}$
3. MATL.: 6061-T6 ALUM. ALLOY
4. FINISH: BLACK SULPHURIC ANODIZE
5. DIM. AFTER ANODIZE
6. STRESS RELIEVE AFTER WELDING

REVISIONS						
ZONE	LTR	DESCRIPTION	ECR	DATE	BY	APVD



QTY. REQD.	PART OR IDENTIFYING NO.	DESCRIPTION	MATERIAL / SPECIFICATION	ITEM NO.
PARTS LIST				
<p>TOLERANCES UNLESS OTHERWISE NOTED DECIMALS FRACTIONS ANGULAR .XX ± .03 ± — ± 0° 30'</p>				
<p>KITT PEAK NATIONAL OBSERVATORY OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION</p>			<p>REF FILE 1186</p>	
<p>NEXT ASSEMBLY 2150.340 - D502</p>		<p>NAME PIVOT ARM</p>		
<p>SCALE Full</p>		<p>DESIGNED BY: [Signature] DATE: 8/2/84</p>		<p>DWG NO. 2150.340-C505</p>
<p>PRINT ISSUED</p>		<p>DRAWN BY: [Signature] DATE: 8/2/84</p>		<p>REV</p>
<p>CHECKED BY: [Signature]</p>		<p>APPROVED BY: [Signature] DATE: 8/2/84</p>		<p>RELEASE DATE 11-12-84</p>