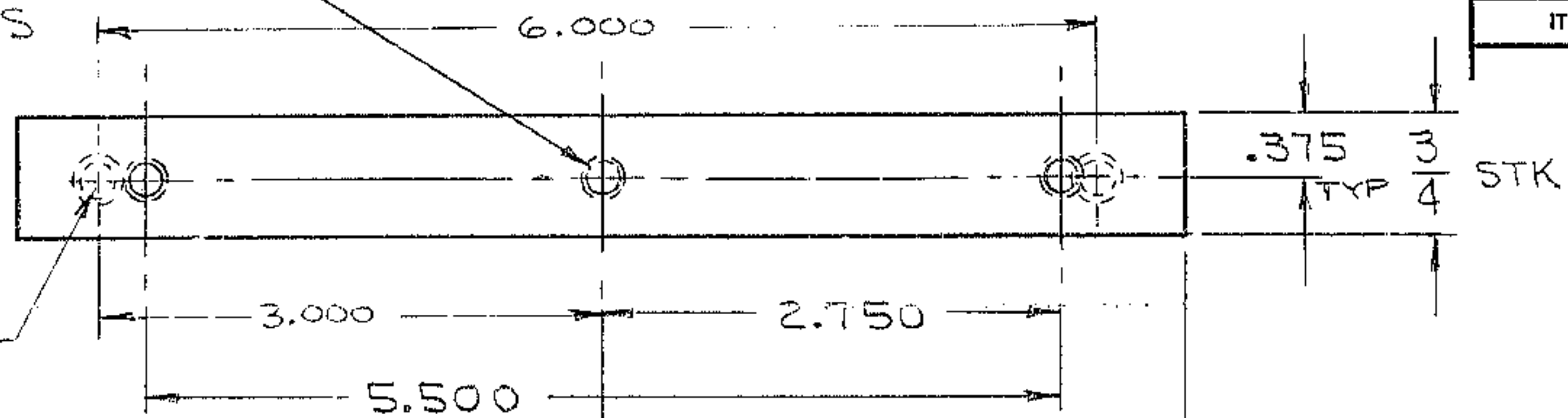
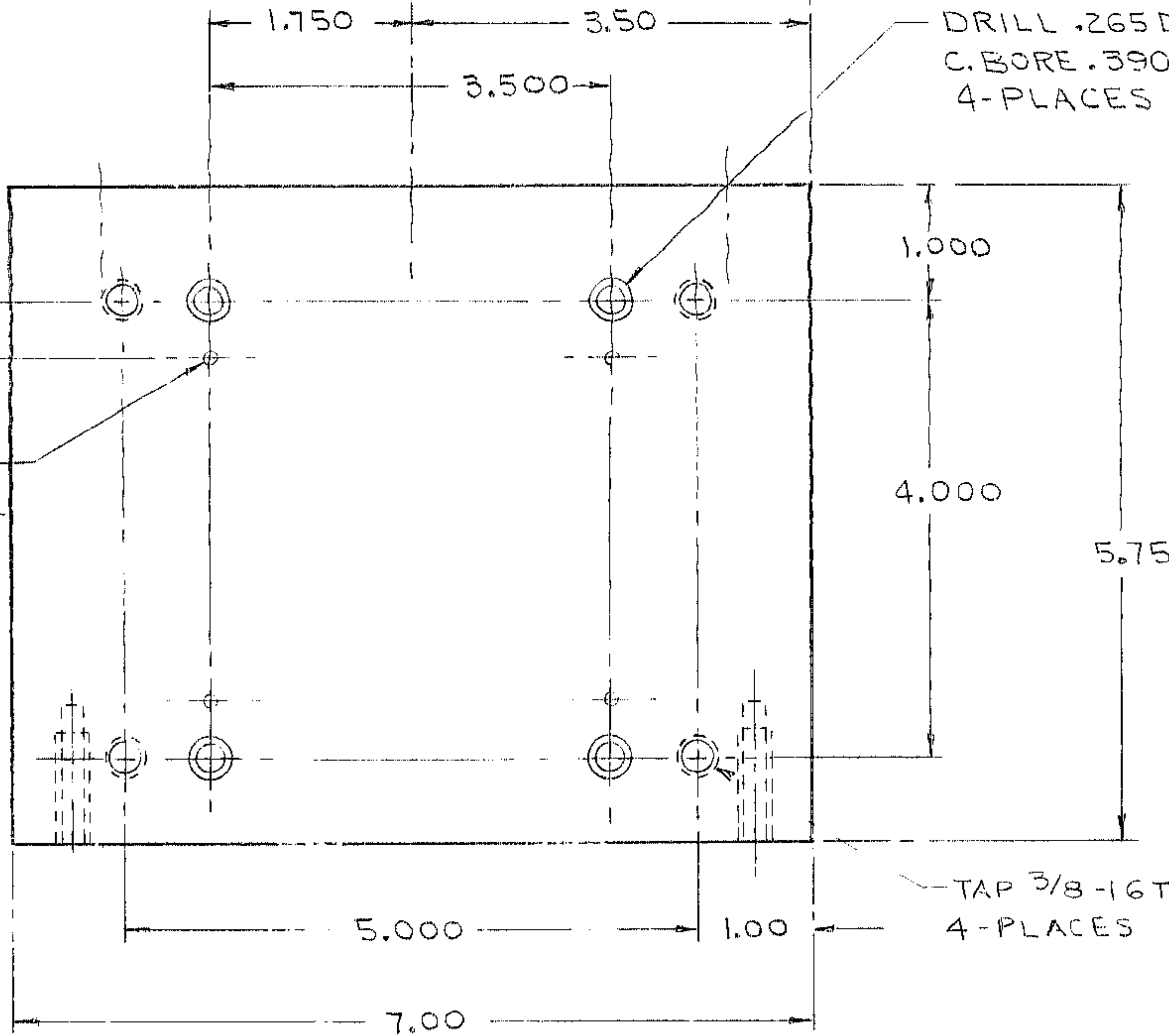


TAP 1/4-20 x 3/4 DP.
3-PLACES



5/16-18 THD X 1.00 DP
2 HOLES, FAR SIDE

DRILL .265 DIA. THRU.
C. BORE .390 DIA. X 9/32 DP.
4-PLACES



PILOT HOLE FOR
1/8 DIA. STD. DOWEL
4-PLACES

TAP 3/8-16 THRU
4-PLACES

BILL OF MATERIAL

ITEM	QTY.	MATERIAL	DESCRIPTION	WEIGHT
<p>5-BREAK SHARP EDGES .03 MAX.</p> <p>4-IDENTIFY BY _____ AT LOCATION 4 "AURA INC. MADE IN U.S.A."</p> <p>3-STAMP MATCH MARKS ON ALL MATING PARTS WHERE NECESSARY.</p> <p>2-PROJECT DRAWINGS _____</p> <p>1-FOR NEXT ASSY. SEE <u>2150.0005604D</u></p> <p>NOTES-</p>				

MATL. ALUM. 2024-T4
1-REQD.

LET.	REVISION	ECR	DATE	BY
B	ADDED 5/16-18 THD, 2 HOLES	3316	5-7-93	J.H.
B	N/A WAS 2150.340-E100	3316	5-7-93	J.H.
B	3/8-16 THRU WAS 2-PLACES	3316	5-7-93	J.H.
A	N/A WAS - D102	1195	7-6-79	J.H.

TOLERANCES UNLESS OTHERWISE NOTED	
DECIMAL DIMENSIONS	00.00 ± .015 00.000 ± .003
FRACTIONAL DIMENSIONS	UP TO 18" ± 1/64 18" TO 50" ± 1/32 50" & OVER ± 1/16
ANGLES	± 0° - 30'
ALL SURFACES	TO HAVE 125 ✓ FINISH UNLESS OTHERWISE NOTED.
SCALE	FULL
PRINT ISSUED	

KITT PEAK NATIONAL OBSERVATORY				
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION				
				REF. FILE 1186
NAME PLATE-TOP MOUNTING BRACKET				
DESIGNED BY J.B.H.	DATE 5/24/93	APPROVED BY A.A.A.	DATE 1-7-94	DRAWING NUMBER 2150.340-C116
DRAWN BY R.L.ESH	DATE 9/4/78	APPROVED BY	DATE	REV. B
CHECKED BY	DATE	APPROVED BY	DATE	