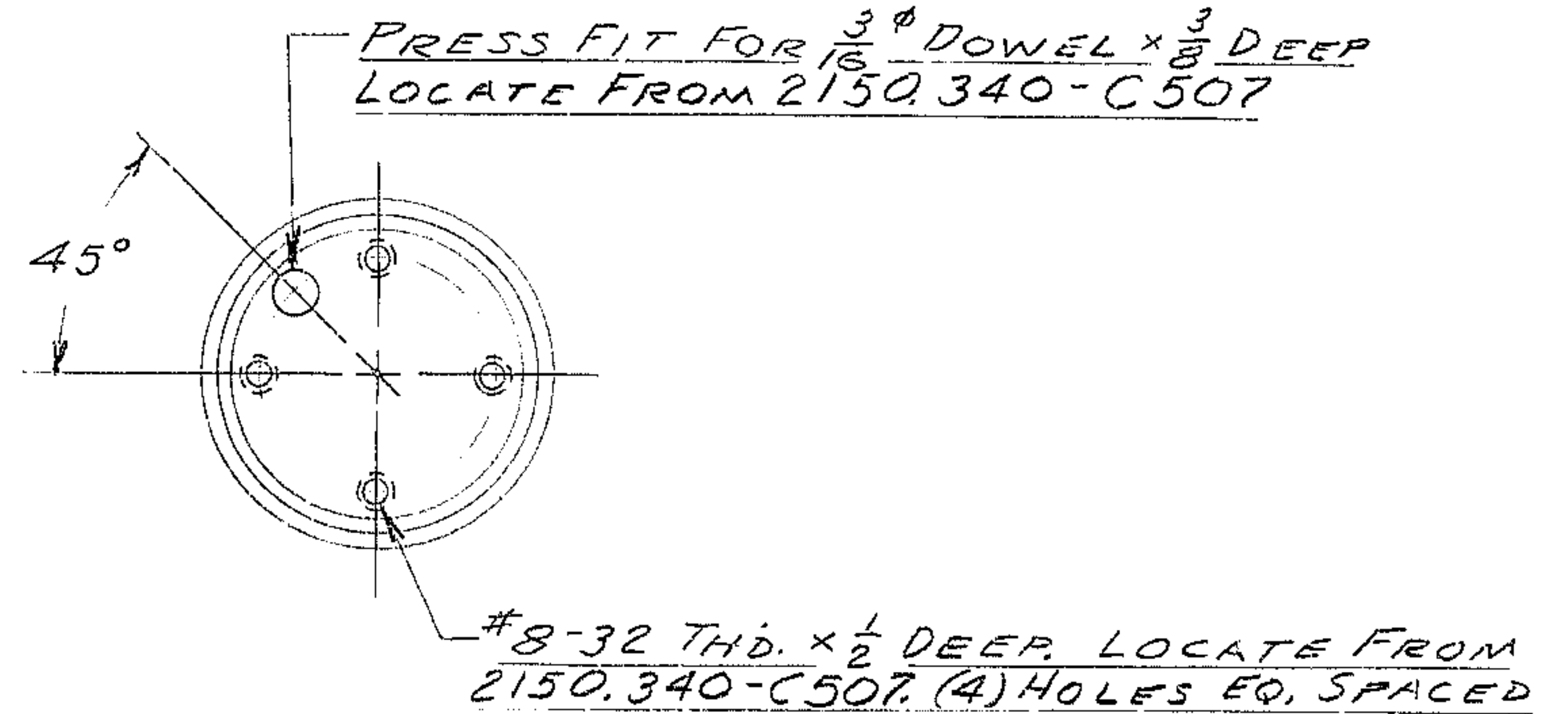
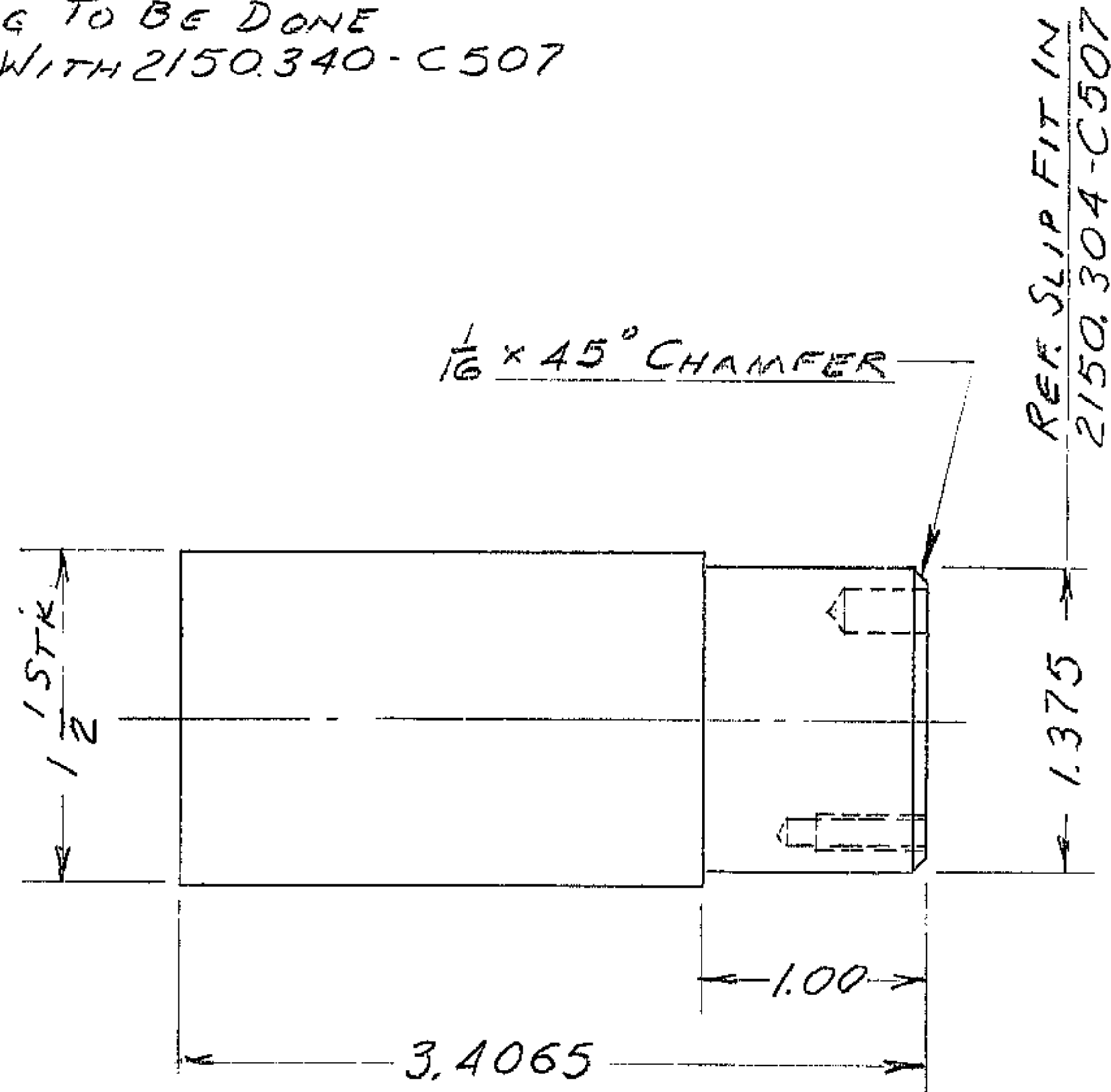


NOTES: UNLESS OTHERWISE NOTED

1. REMOVE ALL BURRS AND SHARP EDGES — R MAX
2. MACHINED SURFACE ROUGHNESS  $\sqrt{125}$
3. MAT'L: TYPE 303 SE STN. STL.
4. FINAL MACHINING TO BE DONE AFTER ASSEMBLY WITH 2150.340-C507
5. CENTERS OK



REVISIONS				
LTR	DESCRIPTION	ECR	DATE	BY/APVD

<p>TOLERANCES UNLESS OTHERWISE NOTED</p> <p>DECIMALS    FRACTIONS    ANGULAR</p> <p>.XX ± .03        ± —        ± 0° 30'</p> <p>.XXX ± .010</p>			<p><b>KITT PEAK NATIONAL OBSERVATORY</b></p> <p>OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION</p>			
<p>NEXT ASSEMBLY</p> <p>2150.340 -C503</p>		<p>NAME</p> <p>SHAFT</p>		<p>REF FILE</p> <p>1186</p>		
<p>SCALE FULL</p>	<p>DESIGNED BY</p> <p><i>W. J. Olan</i></p>	<p>DATE</p> <p>6/27/84</p>	<p>APPROVED BY</p> <p><i>[Signature]</i></p>	<p>DATE</p> <p>8/2/84</p>	<p>DWG NO.</p> <p>2150.340-B501</p>	<p>REV</p>
<p>PRINT ISSUED</p>	<p>DRAWN BY</p> <p><i>W. J. Olan</i></p>	<p>DATE</p> <p>8/3/84</p>	<p>APPROVED BY</p> <p><i>[Signature]</i></p>	<p>DATE</p> <p>8/2/84</p>	<p>RELEASE DATE</p> <p>11-12-84</p>	
	<p>CHECKED BY</p>	<p>DATE</p>	<p>APPROVED BY</p>	<p>DATE</p>		