



6. MATL: AL ALY

5. INTERPRET PER USASI-Y14.5-1966.

4. BREAK SHARP EDGES .03

3. IDENTIFY BY TAG AT LOCATION  "AURA INC. MADE IN U.S.A."

2. STAMP MATCH MARKS ON ALL MATING PARTS WHERE NECESSARY.

1. FOR NEXT ASSY. SEE 2150.340 E 002

NOTES-

				<b>TOLERANCES</b> UNLESS OTHERWISE NOTED DECIMAL DIMENSIONS 00.00 ± .010 00.000 ± .003 FRACTIONAL DIMENSIONS UP TO 18' ± 1/64 18' TO 50' ± 1/32 50' & OVER ± 1/16 BREAK SHARP EDGES ALL SURFACES TO HAVE 125 FINISH UNLESS OTHERWISE NOTED.		<b>KITT PEAK NATIONAL OBSERVATORY</b> OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION	
				DES'D BY DRN BY PIERCE CH'KD BY CHADD.		REF. FILE 1186 NAME SHIM SCALE FULL PRINT ISSUED	
				DATE 8/18/71 DATE 10-19-71		DRAWING NUMBER 2150.340 B 011	
				APP'D BY 66 DATE 10-19-71		REV.	
LET.	REVISION	ON	ECR	DATE	BY		