



- 7- MAT'L: TOOL STEEL O1 OR O2
 6- BREAK SHARP EDGES .03
 5- HEAT TREAT R/C 54-58
 4- INTERPRET DWG PER USAS1-Y14.5-1966
 3- IDENTIFY BY TAG AT LOCATION 3, "AURA-INC. MADE IN U.S.A."
 2- STAMP MATCH MARKS ON ALL MATING PARTS WHERE NECESSARY.
 1- FOR NEXT ASSY. SEE 2150.340 E 002
- NOTES-

				TOLERANCES UNLESS OTHERWISE NOTED DECIMAL DIMENSIONS 00.00 ± .010 00.000 ± .003 FRACTIONAL DIMENSIONS UP TO 18' ± 1/64 18' TO 50' ± 1/32 50' & OVER ± 1/16 BREAK SHARP EDGES ALL SURFACES TO HAVE 125 ✓ FINISH UNLESS OTHERWISE NOTED.		KITT PEAK NATIONAL OBSERVATORY OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION	
				150" STELLAR TELESCOPE		REF. FILE 1186	
				NAME PLUNGER		SCALE 1/1 PRINT ISSUED	
DES'D BY		DATE		APP'D BY		DATE	
DRN'D BY PARNES		DATE 8-25-71		APP'D BY B. Moore		DATE 10/19/71	
CHK'D BY CHADD		DATE 10-19-71		APP'D BY GG		DATE 10/19/71	
LET.	REVISION ON	ECR	DATE	BY	DRAWING NUMBER		REV.
					2150.340		B005