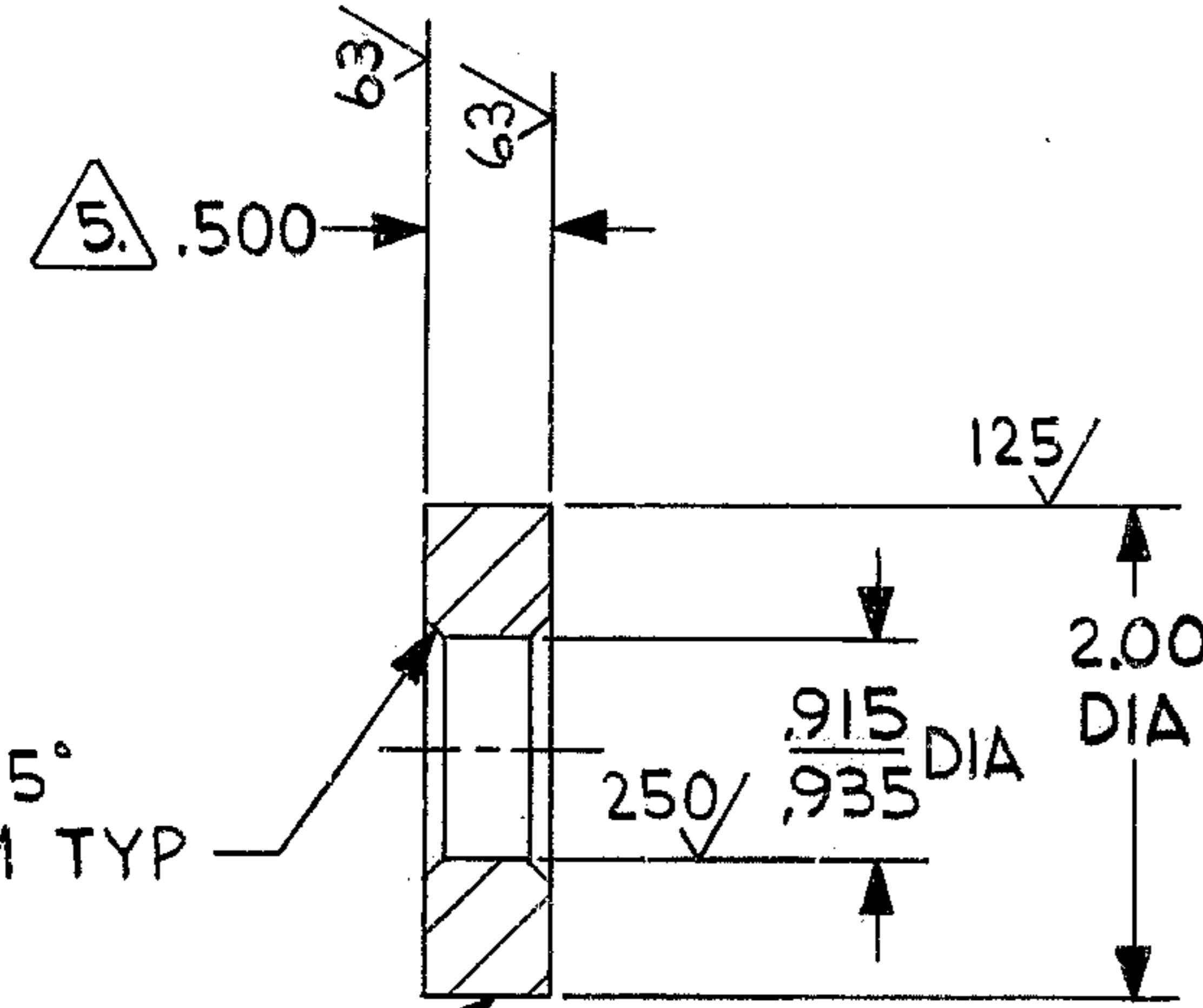


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



- NOTES: UNLESS OTHERWISE SPECIFIED:
- 1.- ALL DIMENSIONS ARE IN INCHES.
 - 2.- INTERPRET DIMENSIONING & TOLERANCING PER USA STANDARD USASI-Y14.5-1966.
 - 3.- MATERIAL: STEEL BAR, 4340 QQ-S-624.
 - 4.- HEAT TREAT: R_C 28-32 PER MIL-S-690.
 - 5.- SPACERS TO BE PROCESSED IN SETS OF 18 PIECES. THICKNESS WITHIN SETS TO BE WITHIN .0002.

REF. FILE 1185

NEXT ASSY: 2150.330E002 (82402-44175R302)

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR ± 1° 0' LINEAR X = ± .1 .XX = ± .03 .XXX = ± .010 FRACTIONAL ± 1/32 BREAK ALL SHARP EDGES	150 IN STELLAR TELESCOPE MTG		WESTERN HEAVY MACHINERY DIVISION GEAR CORPORATION EVERETT, WASHINGTON	
	DRAWN <i>Gallardo</i> 10-23-69		SPACER, ASSEMBLY DECLINATION	
	CHECK <i>VVG</i> 10-24-69			
	ENGR <i>VVG</i> 10-24-69		SIZE B	CODE IDENT NO. 16603
APPROVED <i>[Signature]</i>		SCALE 1/1	WT. CALC - LB	SHEET 1 OF 1

REV

44175C314