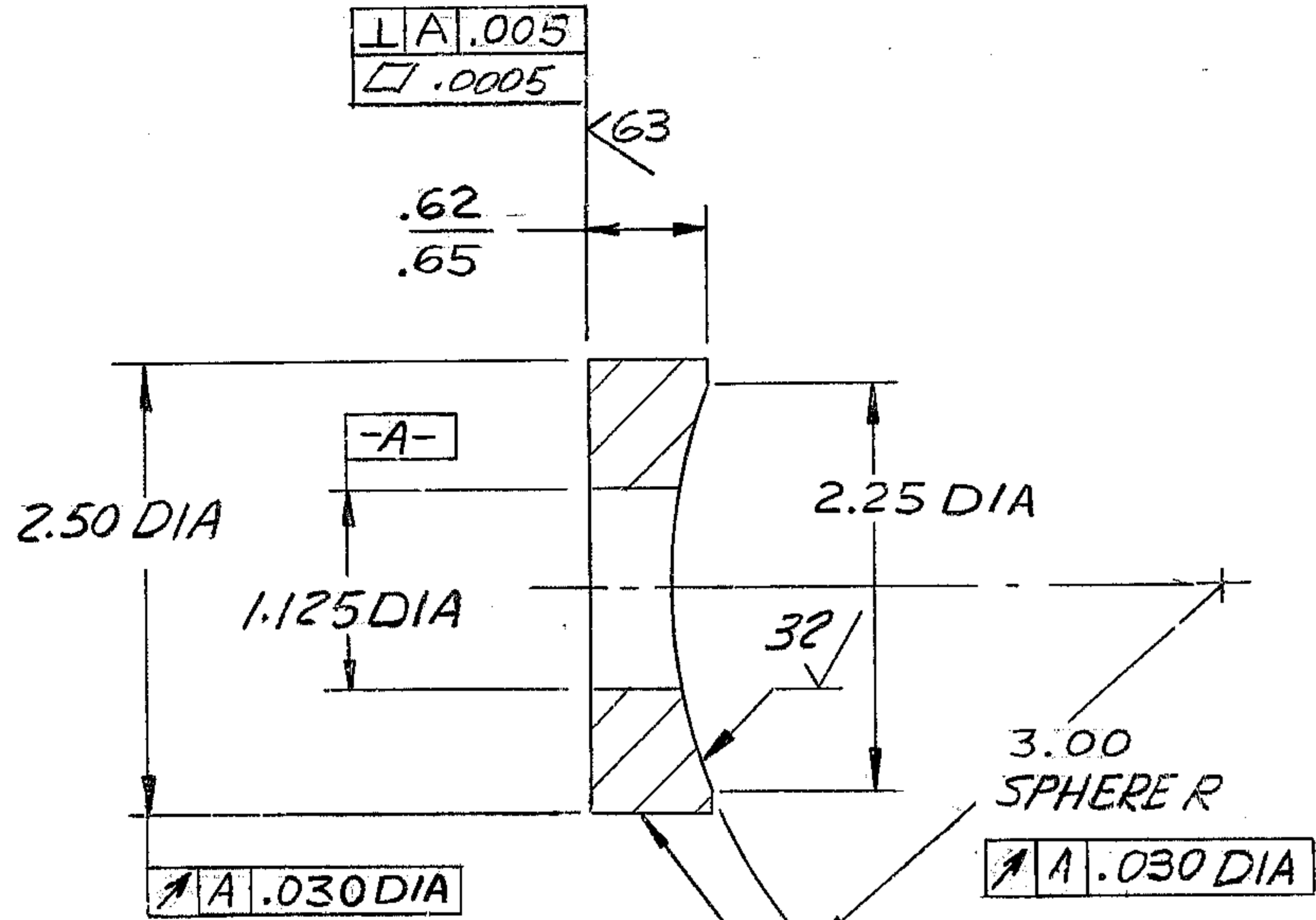


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



- NOTES: UNLESS OTHERWISE SPECIFIED
- ALL DIMENSIONS ARE IN INCHES.
  - INTERPRET DIMENSIONING & TOLERANCING PER USA STANDARD USASI-Y14.5-1966.
  - SURFACE ROUGHNESS  $\sqrt{125}$  ALL OVER PER USA STANDARD USAS-B46.1-1962.
  - MATERIAL: STEEL BAR, 4340 QQ-S-624.
  - HEAT TREAT:  $R_C$  32 TO 36 PER MIL-H-6875.

REF. FILE 1185

CHEM. ETCH OR VIBRO SCRIBE P N 2150.330B013

NEXT ASSY: 2150.330E002 (82402-44175R302)

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR $\pm 1^\circ 0'$ LINEAR .X = $\pm .1$ .XX = $\pm .03$ .XXX = $\pm .010$ FRACTIONAL $\pm 1/32$  BREAK ALL SHARP EDGES	150 IN STELLAR TELESCOPE MTG	<b>WESTERN</b> HEAVY MACHINERY DIVISION GEAR CORPORATION EVERETT, WASHINGTON
	DRAWN <i>Hamborn</i> 8-18-69	PAD, SUPPORT, ALIGNMENT-DRIVE GEARBOX
	CHECK <i>VVG.</i>	SIZE <b>B</b> CODE IDENT NO. <b>16603</b> 2150.330B013
	ENGR <i>VVG.</i>	REV
82402-44175C313	APPROVED <i>[Signature]</i>	SCALE $1/1$ WT. LB SHEET 1 OF 1

44175C313