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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED

.935
.955 DIA-THRU ^{250/}√

7 HOLES

⊕.030 DIA

29.38

1.38

2.250 BSC

1.12 R TYP

4 EQL SP @ 4.500 BSC = 18.000 BSC

.50 x 45° CHAM

1.38

4.125 BSC

5 EQL SP @ 4.500 BSC = 22.500 BSC

3.12

3.18

1.750

1.755

125/

125/ 2.62

.06

.08 R

1.000 BSC

125/

2.50

||| A .002

||| A .005

— .005 —
-A-

⊥ A .002

NOTES: UNLESS OTHERWISE SPECIFIED:

- 1.- ALL DIMENSIONS ARE IN INCHES.
- 2.- INTERPRET DIMENSIONING & TOLERANCING PER USA STANDARD USAS1-Y14.5-1966.
- 3.- SURFACE ROUGHNESS ^{250/} ALL OVER PER USA STANDARD USAS-B46.1-1962.
- 4.- MATERIAL: STEEL PLATE, 4130, QQ-S-685, CONDITION "N".

NEXT ASSY 2150.320E002 (82402-44175R202)

REF. 1184

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		150IN STELLAR TELESCOPE MOUNTING		WESTERN HEAVY MACHINERY DIVISION GEAR CORPORATION EVERETT, WASHINGTON	
LINEAR: .X = ± .1 .XXX = ± .010 .XX = ± .03 FRACTIONAL = ± 1/32		DRAWN <i>Fredon</i> 9-11-69		GUIDE, LEFT-ANGLE BRACKET--R.A. MOUNTING	
BREAK ALL SHARP EDGES		CHECK <i>VVG</i> 10-3-69			
MATERIAL		ENGR <i>VVG</i> 10-3-69			
SEE NOTE 4.		82402-44175D206		SIZE	CODE IDENT NO.
APPROVED <i>JG</i>		C		16603	2150.320C006
SCALE 1/4		WT		LB SHEET 1 OF 1	

P1336

REV

44175D206

2150.320C006