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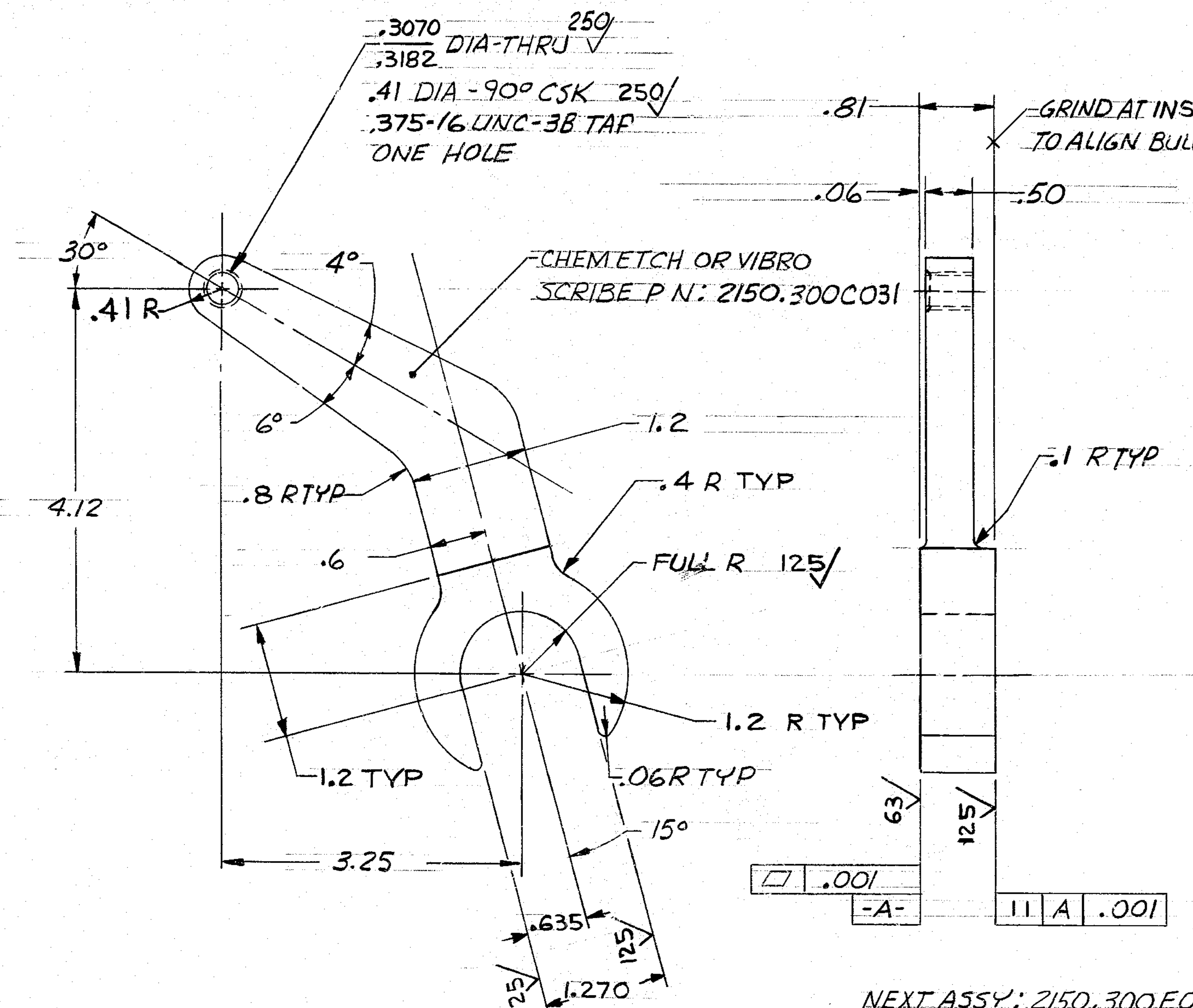
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
-	A	REVISED TO FACILITATE MFG	2-2-70	EJW
-	B	ADD NOTE 4	8-11-70	EJW



- NOTES: UNLESS OTHERWISE SPECIFIED:
- ALL DIMENSIONS ARE IN INCHES.
  - INTERPRET DIMENSIONING AND TOLERANCING PER USA STANDARD USAS1-Y14-5-1966
  - SURFACE ROUGHNESS  $500\sqrt{\text{ }}$  ALL OVER PER USA STANDARD USAS-B46.1-1962.
  - APPLY BLACK OXIDE ALL OVER PER MIL-C-13924, CLASS 1.

NEXT ASSY: 2150.300E002 (82402-44175R2)

REF. FILE 1181

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED		150 IN. STELLAR TELESCOPE MOUNTING		WESTERN HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
ANGULAR = ± 1°		DRAWN HENDERSON 8-1-69		SPACER	
LINEAR:		CHECK B SIKLI 10-24-69		DRIVE GEAR BOX	
X = ± .1		ENGR		SIZE C	
.XX = ± .03		MATERIAL		CODE IDENT NO. 2150.300C031	
.XXX = ± .010		STL PLATE 4140		REV B	
FRACTIONAL = ± 1/32		QQ-S-626		16603	
BREAK ALL SHARP EDGES		APPROVED [Signature]		SCALE 1/1	
MATERIAL		82402-44175D31		WT	
				LB SHEET 1 OF 1	

REV B

44175D31