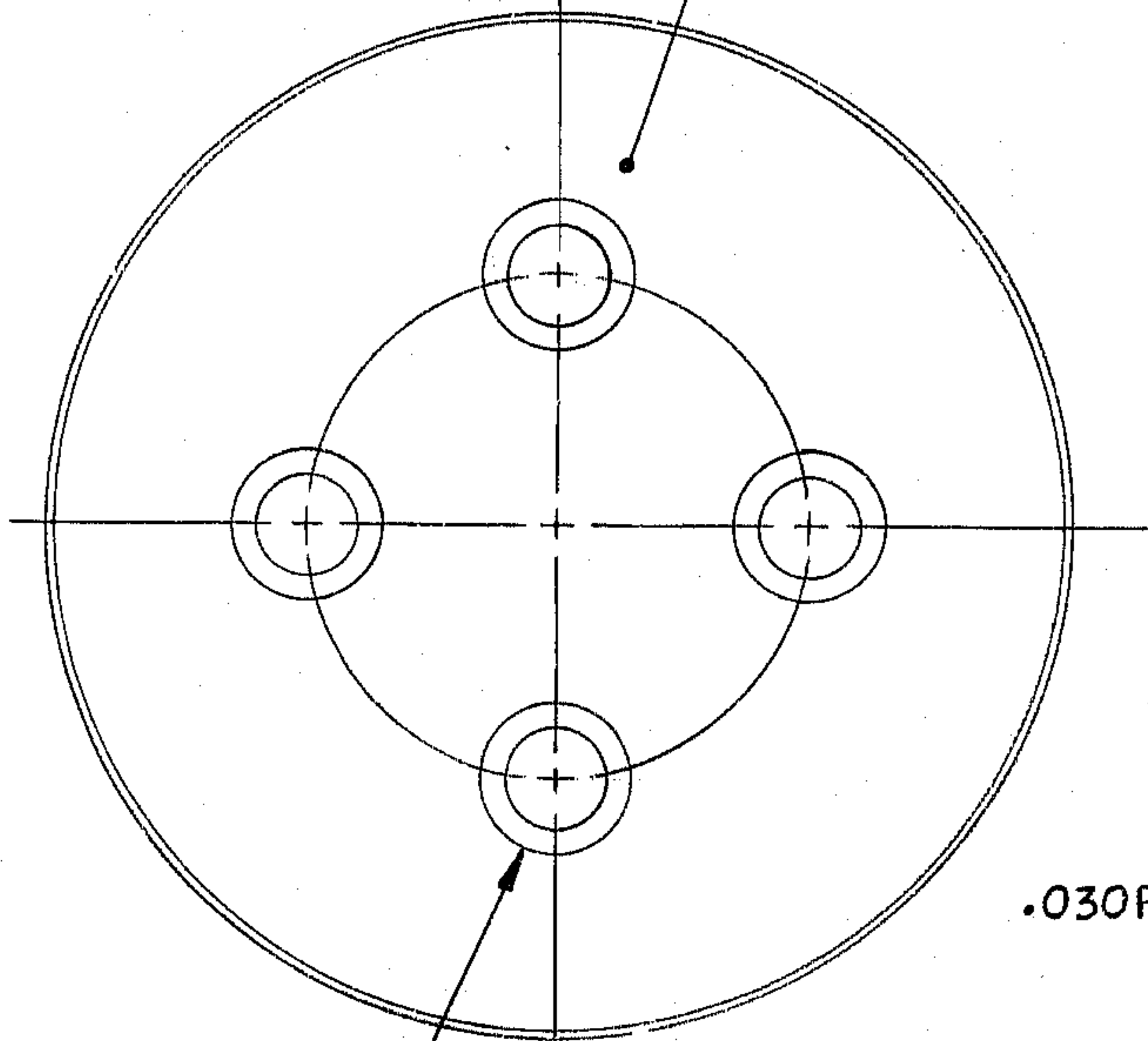
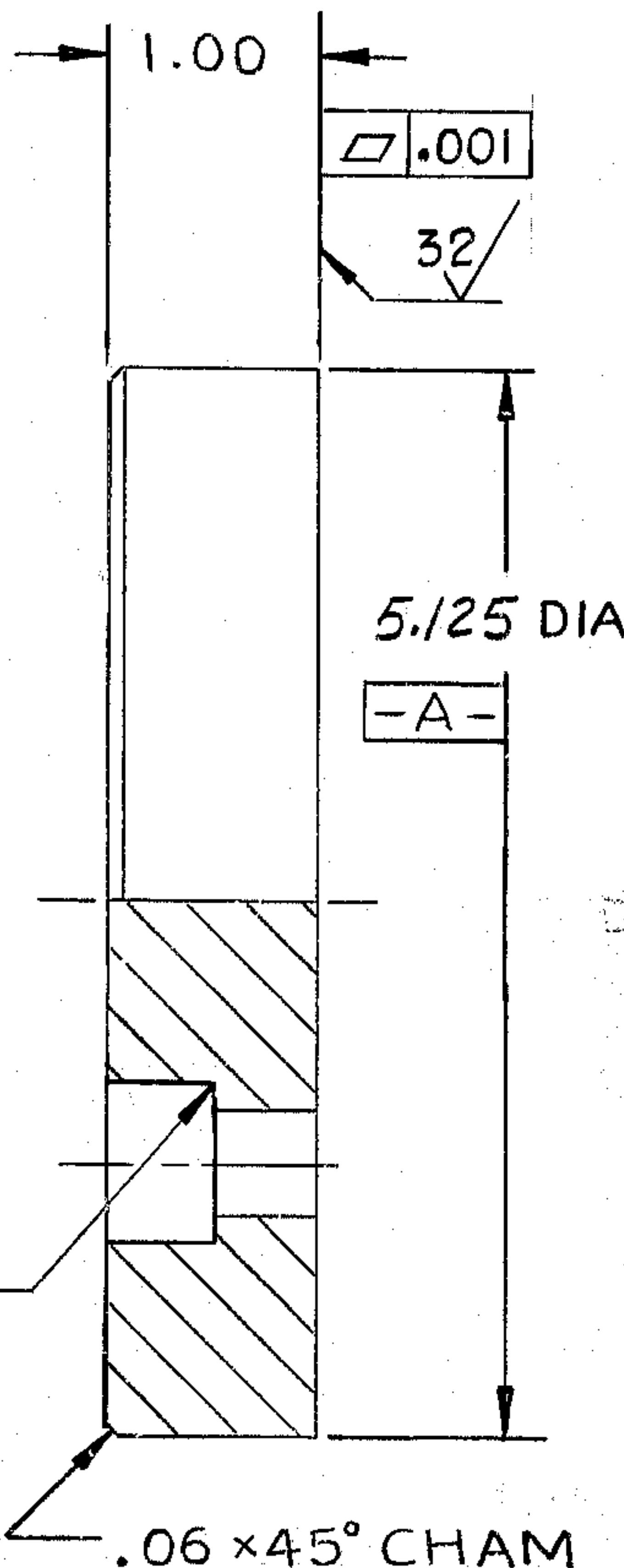


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CHEM ETCH OR VIBRO SCRIBE  
PART NO. FAR SIDE:  
2150.300B018



.560  
.575 DIA-THRU  
.812 CBORE - .53 DEEP  
.830  
4 HOLES EQL SP  
ON 2.500 DIA BSC  
⊕ A .030 DIA



.030R TYP

.06 x 45° CHAM

NEXT ASSY: 2150.300E002(82402-44175R2)

NOTES: UNLESS OTHERWISE SPECIFIED:

- 1.- ALL DIMENSIONS ARE IN INCHES.
- 2.- INTERPRET DIMENSIONING & TOLERANCING PER USA STANDARD USAS1-Y14.5-1966.
- 3.- SURFACE ROUGHNESS 250/ ALL OVER PER USA STANDARD USAS-B46.1-1962.
- 4.- MATERIAL: STEEL BAR, 4140, QQ-S-624.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED

REF. 1181

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR ± 1° LINEAR X = ± .1 XX = ± .03 XXX = ± .010 FRACTIONAL ± 1/32  BREAK ALL SHARP EDGES	150 IN. STELLAR TELESCOPE MTG	<b>WESTERN</b> GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON
	82402-44175C18	
APPROVED <i>[Signature]</i>	SIZE <b>B</b>	CODE IDENT NO. <b>16603</b>
REV <i>[Symbol]</i>	SCALE   /	WT. — LB SHEET   OF
		2150.300B018

44175C18