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REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED

CHEM ETCH OR VIBRO SCRIBE
PN: 2150.300B017
FAR SIDE

.435
.445 DIA-THRU
4 HOLES EQL SP
ON 2.750 DIA BSC

⊕ .030 DIA

THIS END TO BE
GROUND AT ASSY

.19

63

.010 x 45°
CHAM TYP

1.50 DIA

4.00 DIA

|| A .001

-A-

▱ .001

NOTES: UNLESS OTHERWISE SPECIFIED:

- 1.- ALL DIMENSIONS ARE IN INCHES.
- 2.- INTERPRET DIMENSIONING & TOLERANCING PER USA STANDARD USAS1-Y14.5-1966.
- 3.- SURFACE ROUGHNESS 250/ ALL OVER PER USA STANDARD USAS-B46.1-1962.
- 4.- MATERIAL: STEEL PLATE, 4140, QQ-S-626.

REF.
FILE 1181

NEXT ASSY: 2150.300E002
(82402-44175R2)

LIMITS ON
MACHINED DIMENSIONS
EXCEPT AS NOTED
ANGULAR ± 1° 0'
LINEAR
X = ± .1
XX = ± .03
XXX = ± .010
FRACTIONAL ± 1/32

BREAK ALL
SHARP EDGES

150 IN STELLAR
TELESCOPE MTG

DRAWN *L. Aziz* 7-16-69
CHECK *B. SIKH* 10-30-69
ENGR

82402-44175C17

APPROVED *g3*

WESTERN
GEAR CORPORATION

HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON

SHIM —
DRIVE GEARBOX

SIZE B	CODE IDENT NO. 16603	2150.300B017	REV
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SCALE | / | WT. — LB SHEET | OF |

REV

44175C17