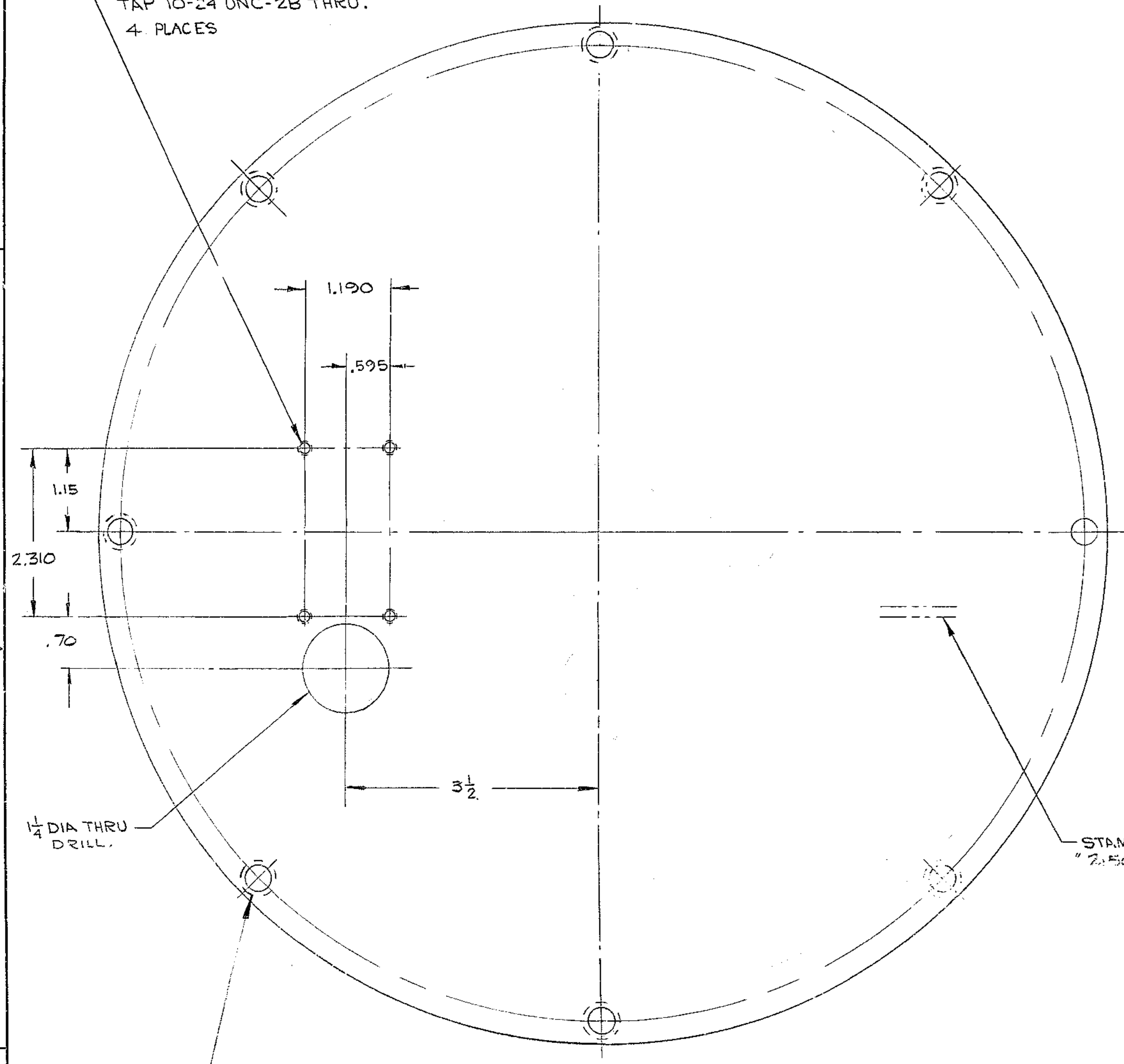
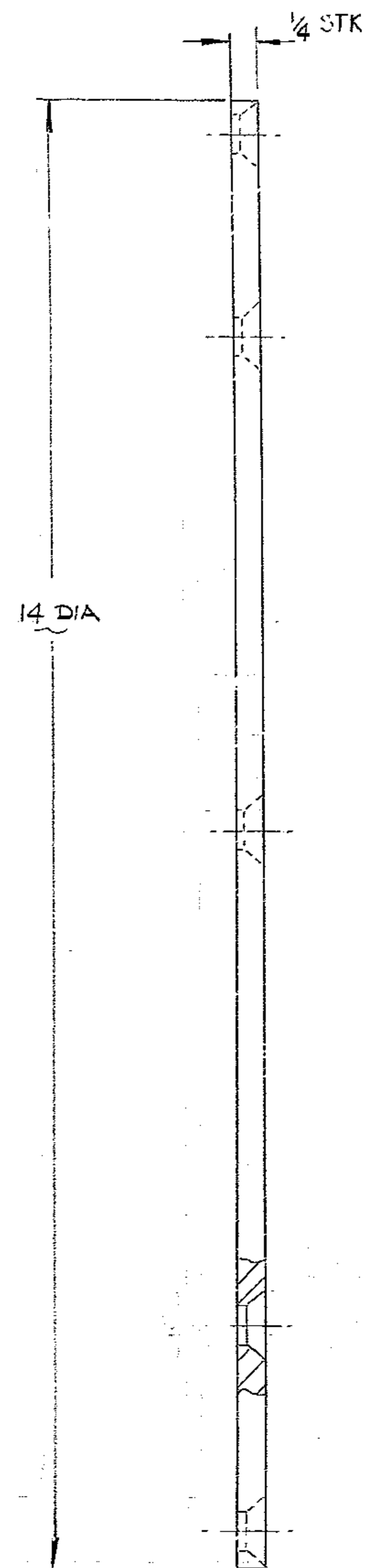


#25 DRILL  
 .149  
 .153 DIA DRILL THRU  $\frac{3}{8}$  DEEP  
 TAP 10-24 UNC-2B THRU.  
 4 PLACES



STAMP PART NO.  
 "2.50.289D006"



REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURZ APPROVED PRINT	9-13-66	
38/6A	A	C/SINK DIMS ADDED TO PLAIN HOLE	9-27-66	
8A	A	13.125 BC DIA. WAS 13.375 BC DIA		
B3	B	TOOK OUT DIM ON HOLE CHANGED TO DESC.	11/9/69	

NOTES:  
 1. ALL DIMENSIONS ARE IN INCHES  
 2. APPLY ONE COAT OF PRIME PAINT ALL OVER PER  
 W.G.C. SPEC 511 IMMEDIATELY AFTER BURN OUT  
 & CLEANING

FILE 1179

NEXT ASSEMBLY 2150.289E002 (W.G.N 102 991)

WESTERN GEAR CORPORATION  
 CONSTRUCTION PROJECTS  
 DEPARTMENT  
 APPROVED FOR  
 PROCUREMENT  
 G. R. DATE 2-25-68

±.030 DIA

11  
 32 DRILL THRU, C/SINK .625 DIA x 82° FARSIDE  
 8 HOLES EQUI-SPACED ON 13.125 BC DIA.  
 AS SHOWN.

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0' LINEAR: X = ± .1    .XXX = ± .010 XX = ± .03    FRACTIONAL = ± 1/32		150 <sup>th</sup> STELLAR TELESCOPE MOUNTING	WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON		
BREAK ALL SHARP EDGES		DRAWN <i>G. R.</i> 5/16/68 CHECK <i>G. R.</i> 2/24/68	PLATE, END - DEC AXIS COUNTERWEIGHT		
MATERIAL 1/4 STL PLATE X 14 DIA ASTM A-7 OR EQ		ENGR	W.G.E107773		
		APPROVED	SIZE D 16603	CODE IDENT NO. 2150.289D006	REV B
			SCALE 1/1	WT 10 LB	SHEET 1 OF 1