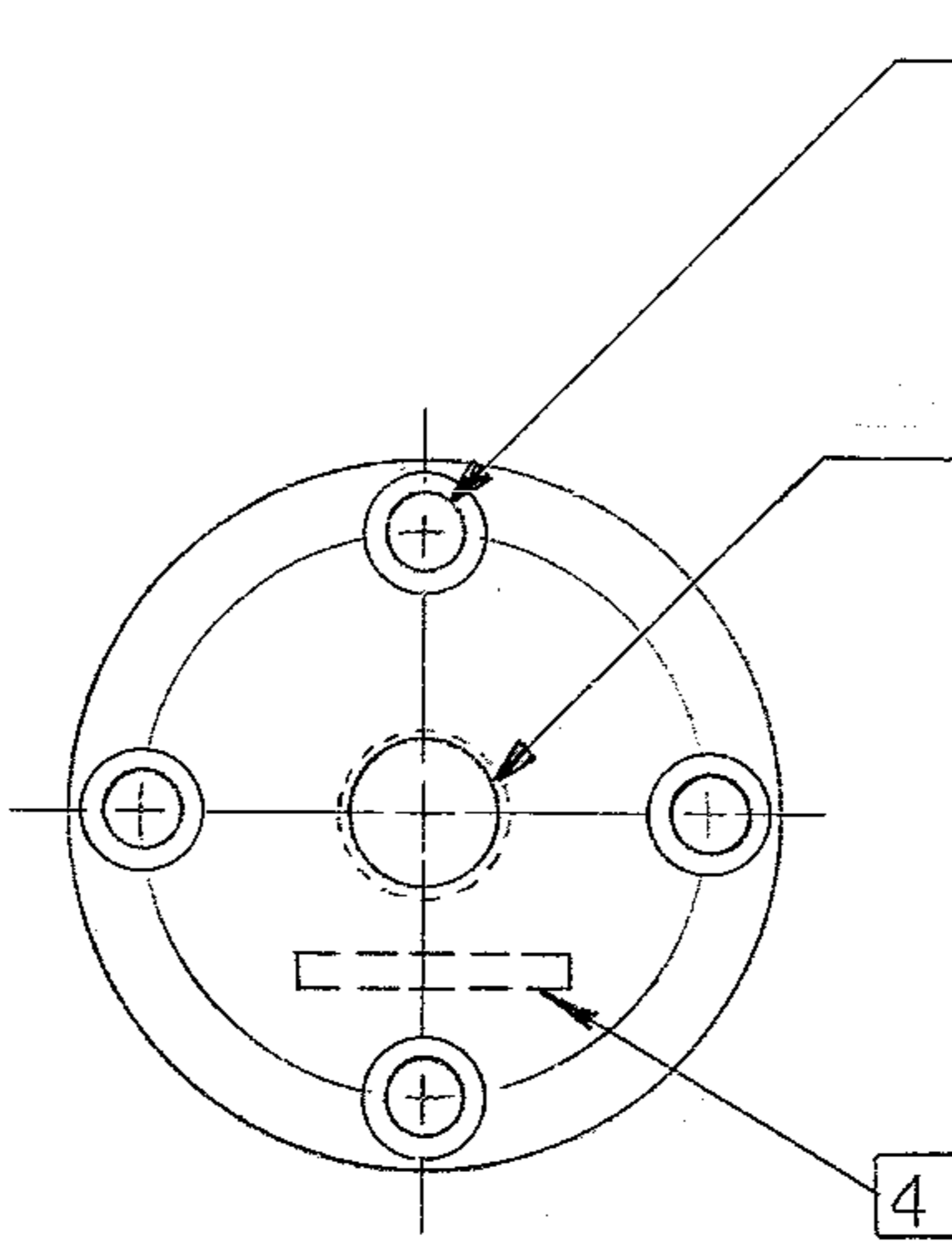
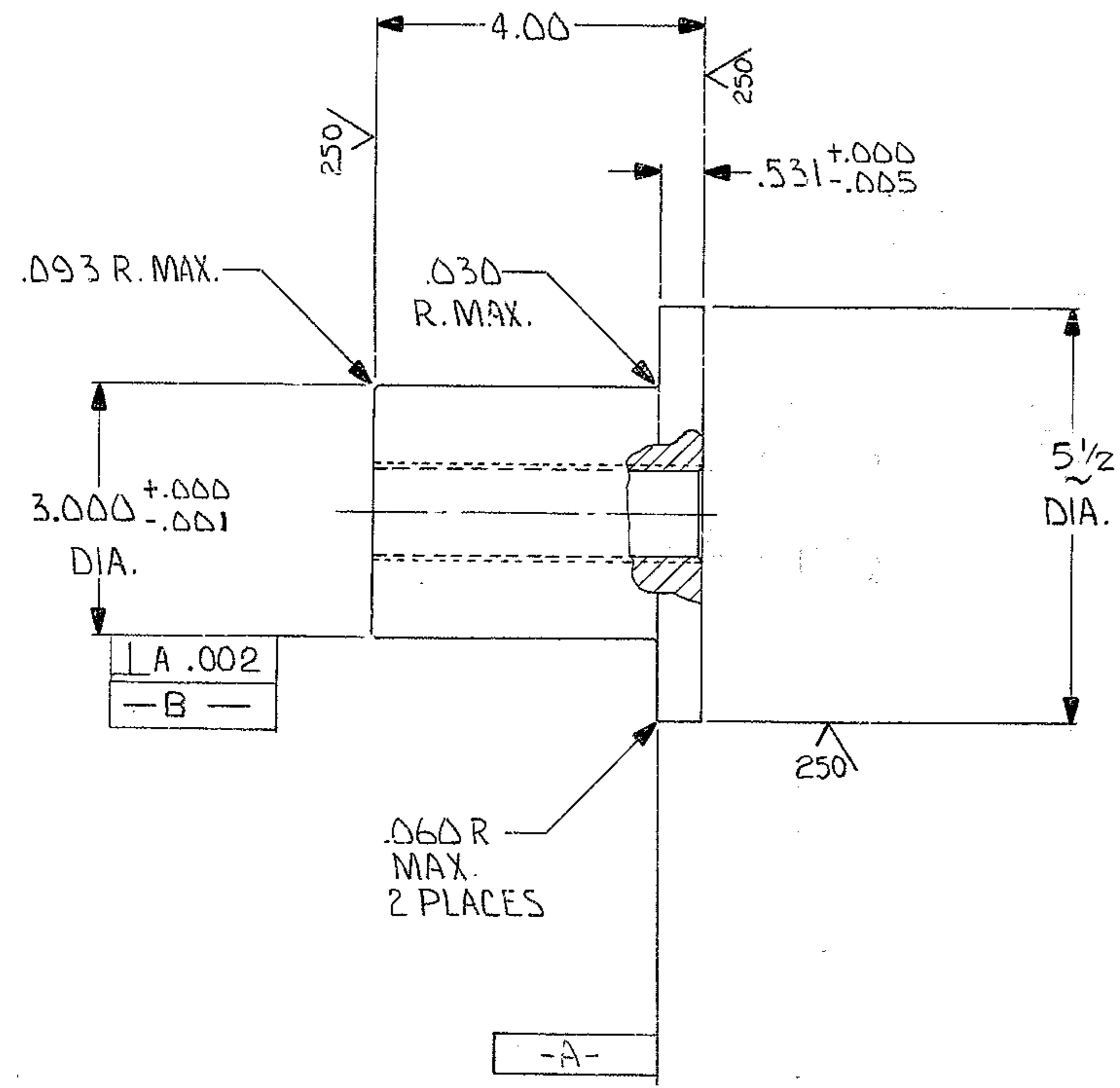


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURA APP PRINT.	9/25/68	
3C	A	5 1/2 DIA WAS 5.000 ± .005 DIA.	9/28/68	
4C	A	3.000 DIA TOLERANCE WAS ± .005		
2C	A	C/BORE ADDED TO 17/32 DIA HOLES.		
2A	B	IN MATL BLK 5 1/2 DIA WAS 5 1/8	2 DEC 68	
	C	ACME THD NOTE WAS "DRILL .750 DIA THRU, TAP 1-5 ACME THD THRU" - NOTE 2, ADDED "E.A.N." & 230/FIN. MARKS ON PART - ADDED [-B-], [⊕.030 DIA], [LA.002] & [⊙B.003 TIR], NOTE 3 [⊙A.005 TIR] WAS [⊙.005 TIR], MATL: 5 3/4 WAS 5 1/2 DIA.	1/24/69	



DRILL 17/32 DIA. THRU
C/BORE 1 1/8 DIA X 1/4 DEEP
(4 PLACES) EQUI-SPACED
ON 4.00 B.C. DIA.
[⊕.030 DIA]
MINOR DIA. .8000/.8100
TAP 1-5 ACME 3G THD THRU
[LA.002] REF. P.D. .9000/.9091
[⊙B.003 TIR]

- NOTE:
1. ALL DIMENSIONS IN INCHES
 2. ALL SURFACES TO BE ¹²⁵/ EXCEPT AS NOTED
 3. ALL DIAMETERS SHOWN TO BE [⊙A.005 T.I.R.]
 - [4] STAMP PART NO "2150.289 CO10" APPROX WHERE SHOWN

NEXT ASSY : 2150.289E002 (W.G.N 102,991)

REF. FILE 1179

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
**APPROVED FOR
PROCUREMENT**
G.R. DATE 9-28-68

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0' LINEAR: .X = ± .1 .XXX = ± .010 .XX = ± .03 FRACTIONAL = ± 1/32		150 IN. STELLAR TELESCOPE MOUNTING		Western GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
DRAWN R. SANDERS 3-28-68 CHECK GR 20 Aug 68 ENGR		NUT, TRAVEL DEC AXIS COUNTERWEIGHT			
BREAK ALL SHARP EDGES		MATERIAL BRONZE (PHOSPHOR) BAR 5 3/4 DIA X 4 1/2 LG.		W.G.D 107.448	
APPROVED		SIZE C		CODE IDENT NO. 16603	2150.289C010
		SCALE 1/2		WT 11	LB SHEET 1 OF 1