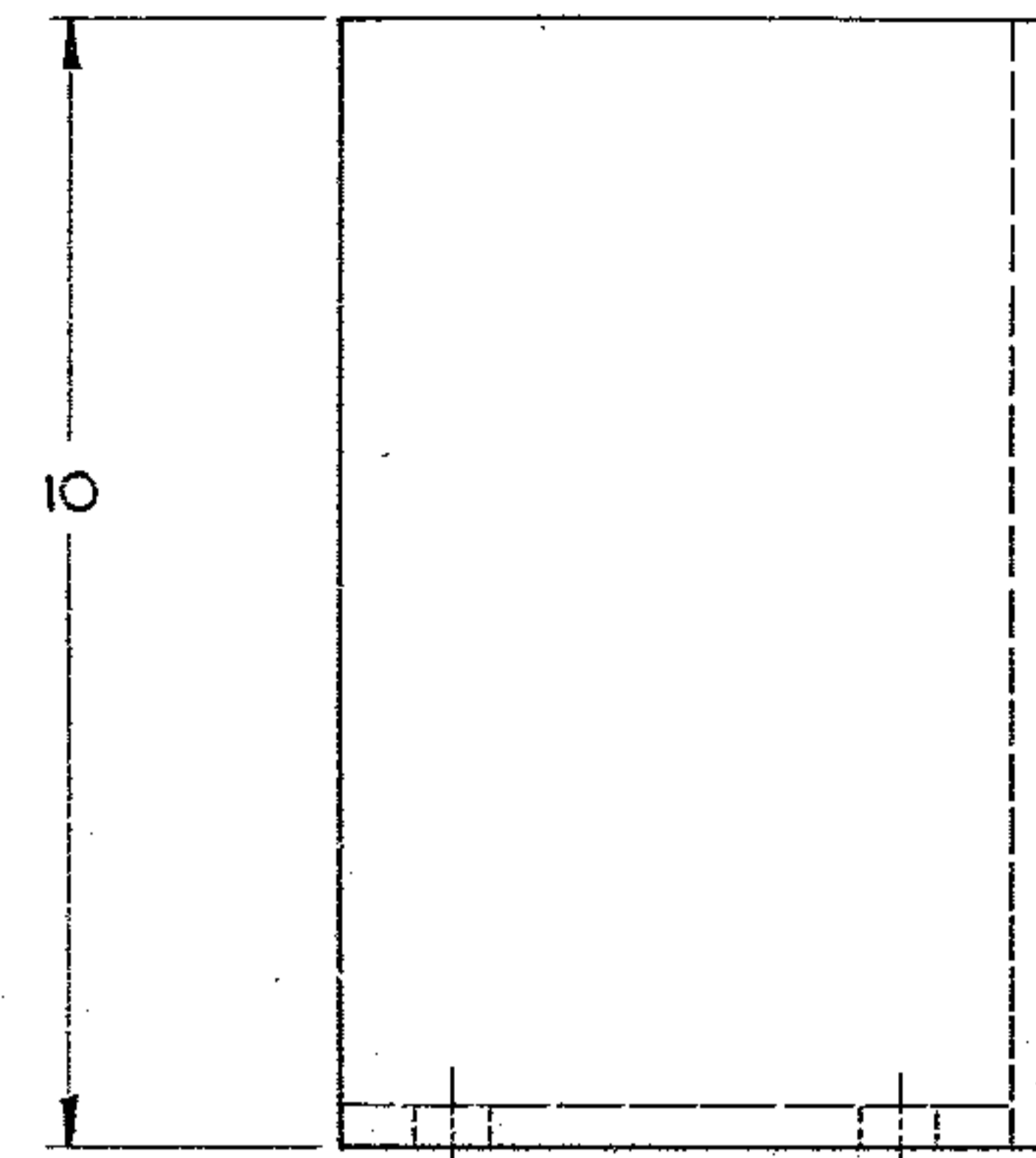
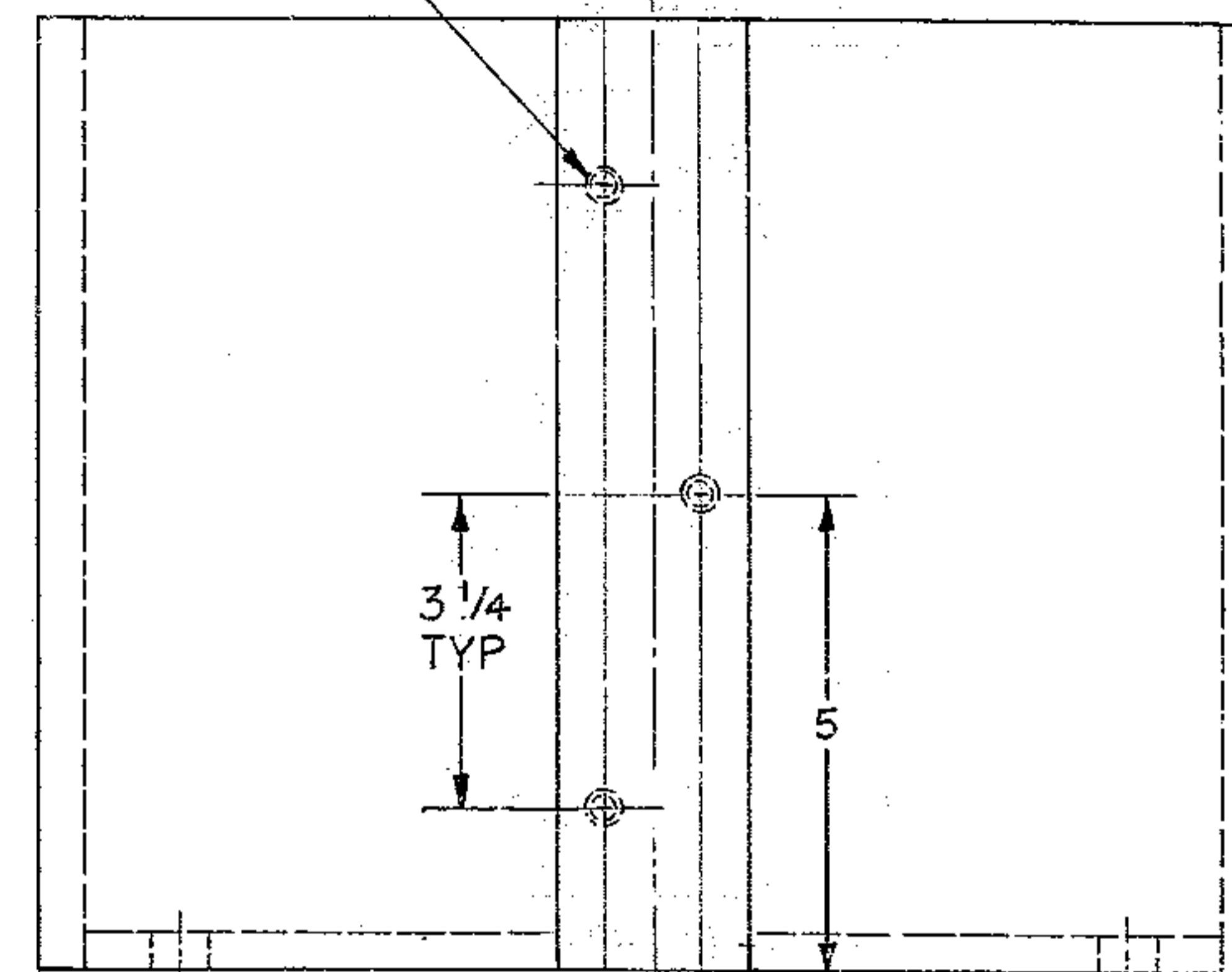


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	C	REVISED AND REDRAWN PER AJRA APPVL DWG NO. WAS 2150.287C008	1/28/71	
A8	D	PART NO. WAS 2150.250D008	3-30-71	JW
A6)		REMOVED TWO PART NO.3 & FOUR 3/8-16 HOLES		
D5)				
A6	E	ADDED MACHINE TO CLEAN UP TO 2" WIDE ADDED THREE 3/8-16 HOLES	M.C. 2289 7-17-79	



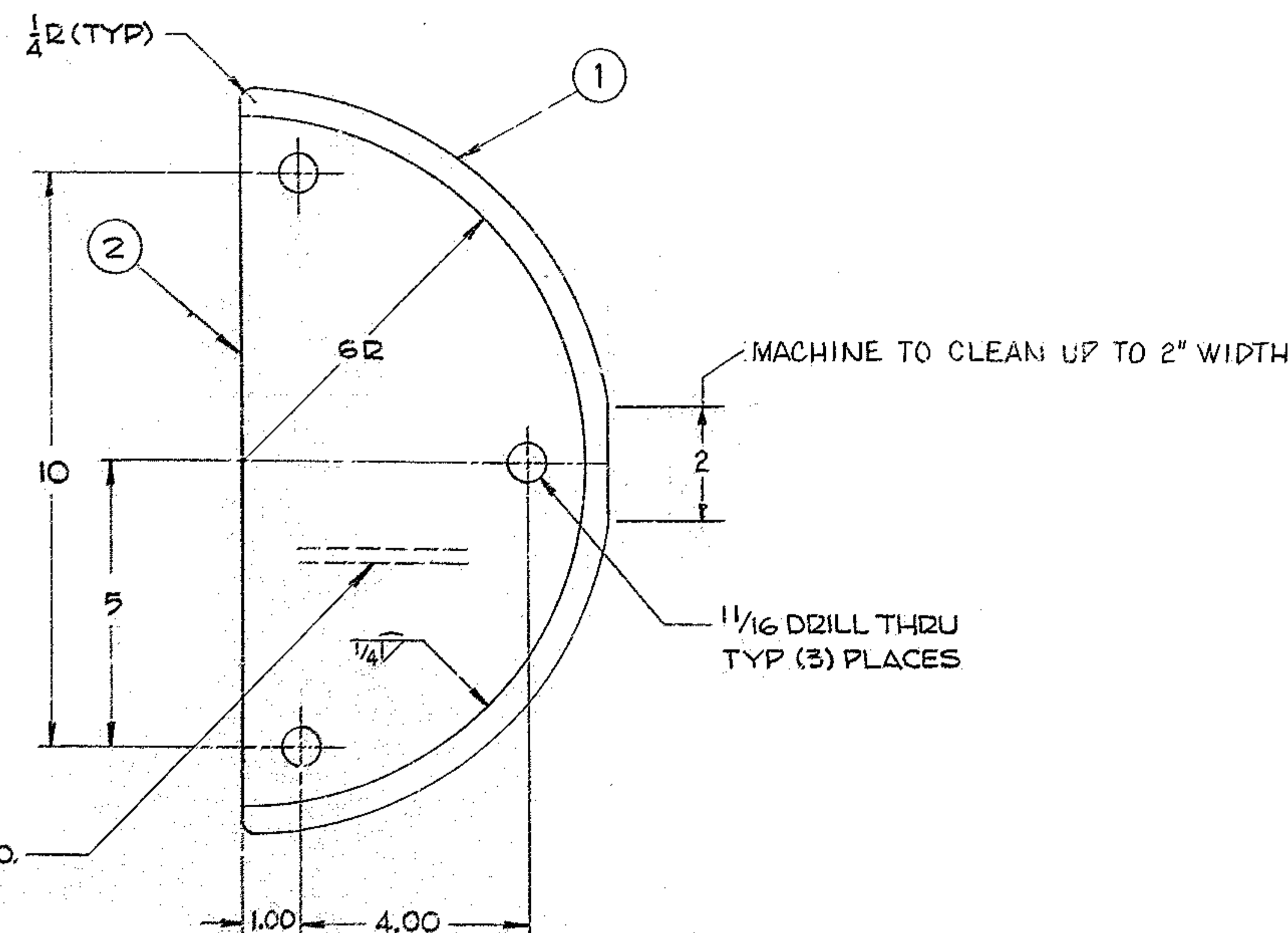
DRILL & TAP 3/8-16
3 HOLES



MATERIAL LIST				
PC. NO.	QTY	DESCRIPTION	MATL & SPEC	ROUGH WT
1	1	PL 1/2 x 10 x 19 1/16	STL-ASTM A-36 OR EQ.	25
2	1	PL 3/8 x 6 x 12	STL-ASTM A-36 OR EQ.	5

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- FABRICATION TOLERANCES, EXCEPT AS NOTED:
UP TO 10 INCHES ± 1/16
10 TO 50 INCHES ± 1/32
50 INCHES & OVER ± 1/4
- WELD PER WGC SPEC. NO. 752
- APPLY ONE COAT OF PRIME PAINT ALL OVER IMMEDIATELY AFTER WELDING AND CLEANING PER WGC SPEC. NO. 511.



NEXT ASSY: 2150.287E002 (WGN103032)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		150 INCH STELLAR TELESCOPE MOUNTING		WESTERN HEAVY MACHINERY DIVISION GEAR CORPORATION EVERETT, WASHINGTON	
LINEAR: X = ± .1 XX = ± .03		DRAWN Wh1+2 CHECK ENGR SKILES		1-8-71 1-10-71	
MATERIAL		SEE MATL LIST		WELDMENT, BRACKET, CABLE WRAP-UP CASSEGRAIN CAGE SUPPORT ASSY	
APPROVED		WG E107518		SIZE CODE IDENT NO. D 16603 2150.287D008 E	
SCALE 1/2		WT 30 LB		SHEET 1 OF 1	