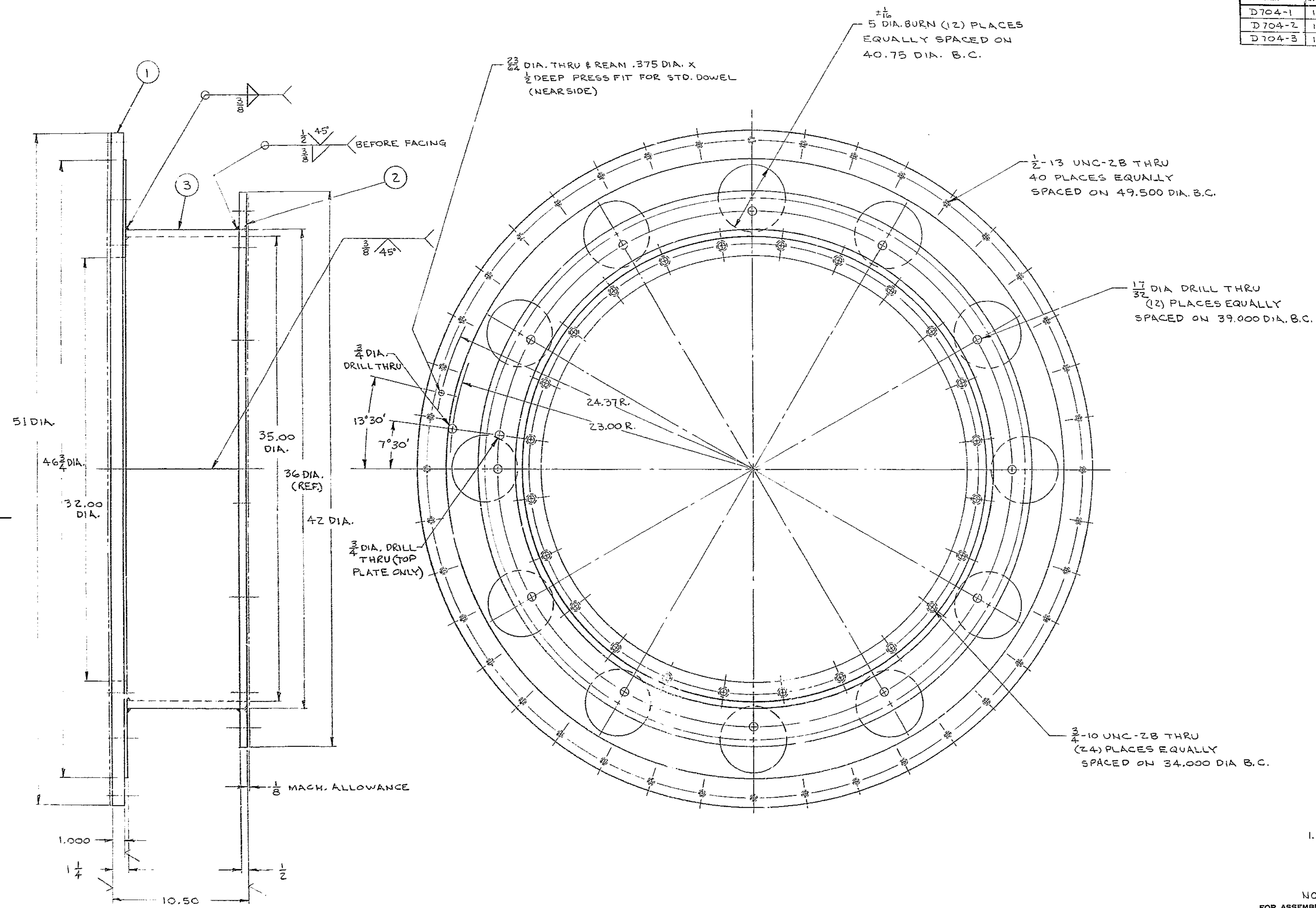


**BILL OF MATERIAL**

ITEM	QTY	MATERIAL	DESCRIPTION	WEIGHT
D704-1	1	STEEL	PL 51 DIA. X 1 1/2	47
D704-2	1	STEEL	PL 42 DIA. X 5/8	138
D704-3	1	STEEL	1/2 PL X 9 5/8 X 11 1/2	60



1. PRIME ALL SURFACES USING TWO (2) COATS OF STEEL PRIMER, MEETING FEDERAL SPEC. TT-P-869, TYPE II OR EQUAL. CLEAN SURFACES TO BE PRIMED IN ACCORDANCE WITH STEEL STRUCTURE PAINTING COUNCIL SPECS. SP-5, "BLAST CLEANING TO WHITE METAL".

NOTES:  
FOR ASSEMBLY SEE 2150.283E70Z

TOLERANCES UNLESS OTHERWISE NOTED.		<b>KITT PEAK NATIONAL OBSERVATORY</b> OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION	
DECIMAL DIMENSIONS 00.00 ± .010 00.000 ± .003			
FRACTIONAL DIMENSIONS UP TO 18" ± 1/64 18" TO 30" ± 1/32 30" & OVER ± 1/16		150 INCH STELLAR TELESCOPE REF. FILE 1176	
BREAK SHARP EDGES 1/32		NAME COUDE #3 COUNTERWEIGHT STAND-COUDE #3 REPLACEMENT COUNTERWEIGHT ASSEMBLY	
ALL SURFACES TO HAVE 125 FINISH UNLESS OTHERWISE NOTED.		SCALE 1/4 PRINT ISSUED	
DESIGNED BY	DATE	APPROVED BY	DATE
DRAWN BY	DATE	APPROVED BY	DATE
CHECKED BY	DATE	APPROVED BY	DATE
LET.	REVISION	ECR	DATE BY