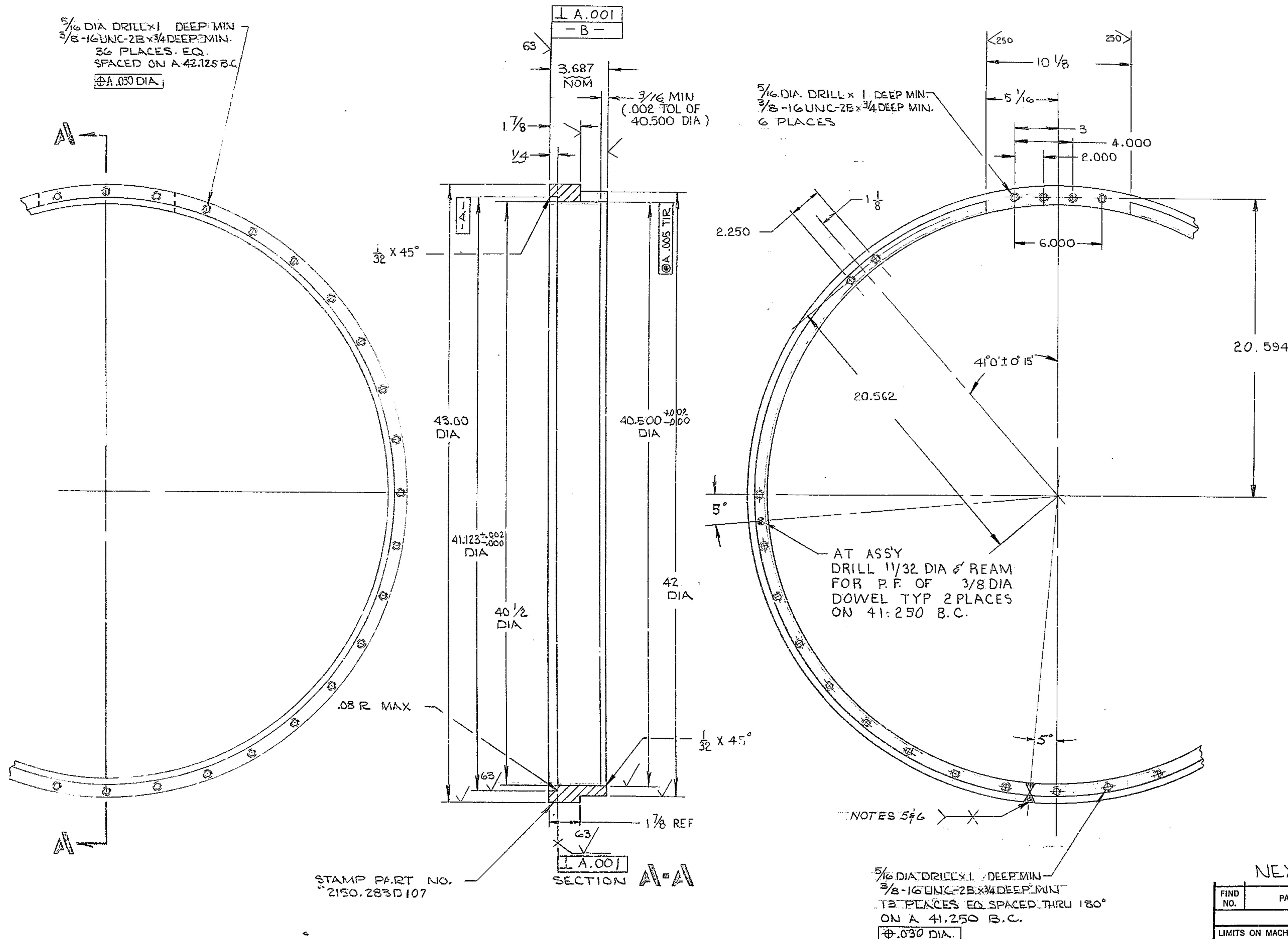


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURA APPD. PRINT AND GENERAL REVISIONS PART NO. WAS 2150.283 C412		
B6	B	41.123 $\pm .002$ WAS 41.121 $\pm .002$	3/12/69	FLG
	C	ADD NOTE 4 REF. IN TITLE BLOCK ADD NOTE 5 ¹ / ₂ L ADD 5° WELD SYMBOL	2/10/70	DILLON



- NOTES:
1. ALL DIMENSIONS ARE IN INCHES
 2. ALL SURFACES MARKED $\sqrt{\hspace{1cm}}$ TO BE $\sqrt{\hspace{1cm}}$ EXCEPT AS NOTED
 3. NOTE: 4-40 UNC HOLES FOR MOUNTING SEAL PART NO. 2150.283C1111 TO BE LOCATED AND MACHINED AT ASSY
 4. OPTIONAL TO ROLL FROM $\frac{3}{4} \times 4 \times 147$ LG AISI 1018 STEEL BAR.
 5. WELD TO 100% PENETRATION.
 6. STRESS RELIEVE AFTER WELDING & BEFORE MACHINING.

STAMP PART NO.
2150.283D107

SECTION A-A

5/16 DIA DRILL x 1 DEEP MIN
3/8-16 UNC-2B x 3/4 DEEP MIN
36 PLACES EQ SPACED THRU 180°
ON A 41.250 B.C.
Φ.030 DIA.

WESTERN GEAR CORPORATION
CO. STRUCTURE PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT

P. Hyatt DATE 1-6-69

NEXT ASSY 2150.283E102 (WGN102937)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		150 ¹⁴ STELLAR TELESCOPE MOUNTING		 HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
LINEAR: X = ± .1 .XXX = ± .010 .XX = ± .03 FRACTIONAL = ± 1/32		DRAWN FLAVIN 3-12-68 CHECKED <i>Hyatt</i> 5-19-68 ENGR			
MATERIAL FE-43/20D x 40 1/4 I.D. x 4 STEEL ASTM A7 OR EQUIV. (SEE NOTE 4)		WGE 107670		SIZE D 16603	CODE IDENT NO. 2150.283D107
APPROVED		APPROVED		REV C	
SCALE 1/4		WT		LB SHEET 1 OF 1	

REF. FIG. 1176