

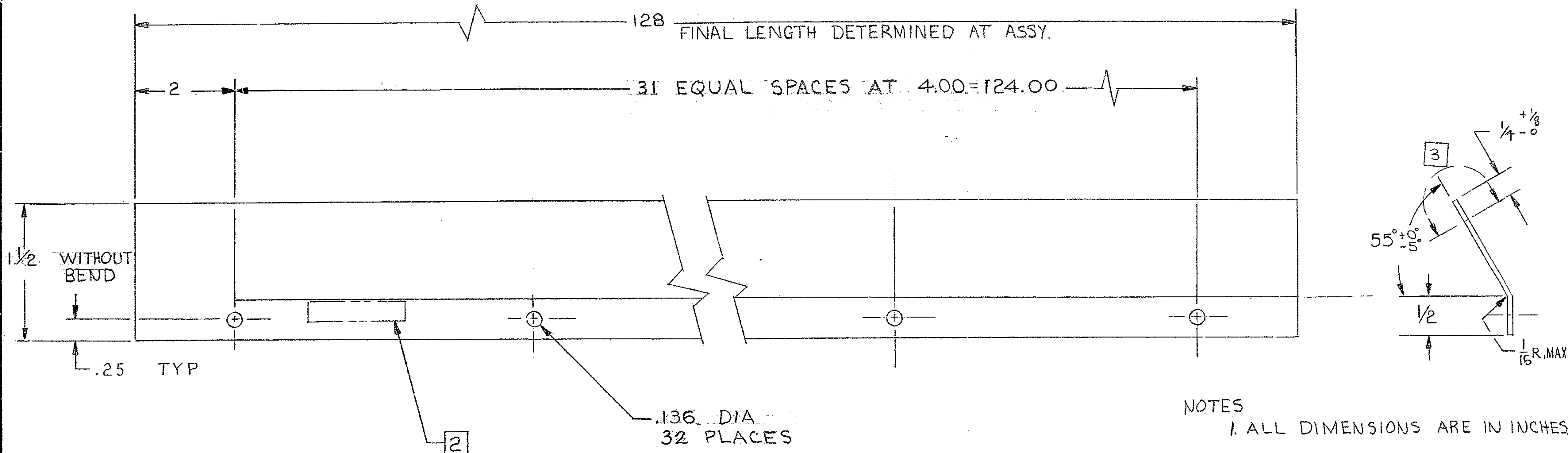
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	RELEASED FOR MANUFACTURING	11/16/69	



- NOTES
- 1. ALL DIMENSIONS ARE IN INCHES.
 - 2. RUBBER STAMP PART NO. 2150.283CIII APPROX. WHERE SHOWN.
 - 3. APPLY TEFLON TO SURFACE INDICATED. .005 MIN THICKNESS
OPTION: APPLY TEFLON ALL OVER

REF. FILE 1176

NEXT ASSY 2150.283E102 (W.G.N 102987)

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT

J. Grefe DATE 1.6.69

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		150 IN STELLAR TELESCOPE MOUNTING		HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
LINEAR: .X = ± .1 .XXX = ± .010 .XX = ± .03 FRACTIONAL = ± 1/32		DRAWN <i>M. CLIPPER</i> 12-20-68 CHECK <i>P. Grefe</i> 1-6-69			
BREAK ALL SHARP EDGES		ENGR		SEAL, LOWER - COUDE 3 ASSY	
MATERIAL BRASS ASTM B-152 OR EQ. 30 GAGE (.010) X 1 1/2 X 128 LG LG.		W.G.D 107 668 APPROVED			
		SIZE		CODE IDENT NO.	REV
		C		16603	2150.283CIII A
		SCALE		WT	LB SHEET / OF /