

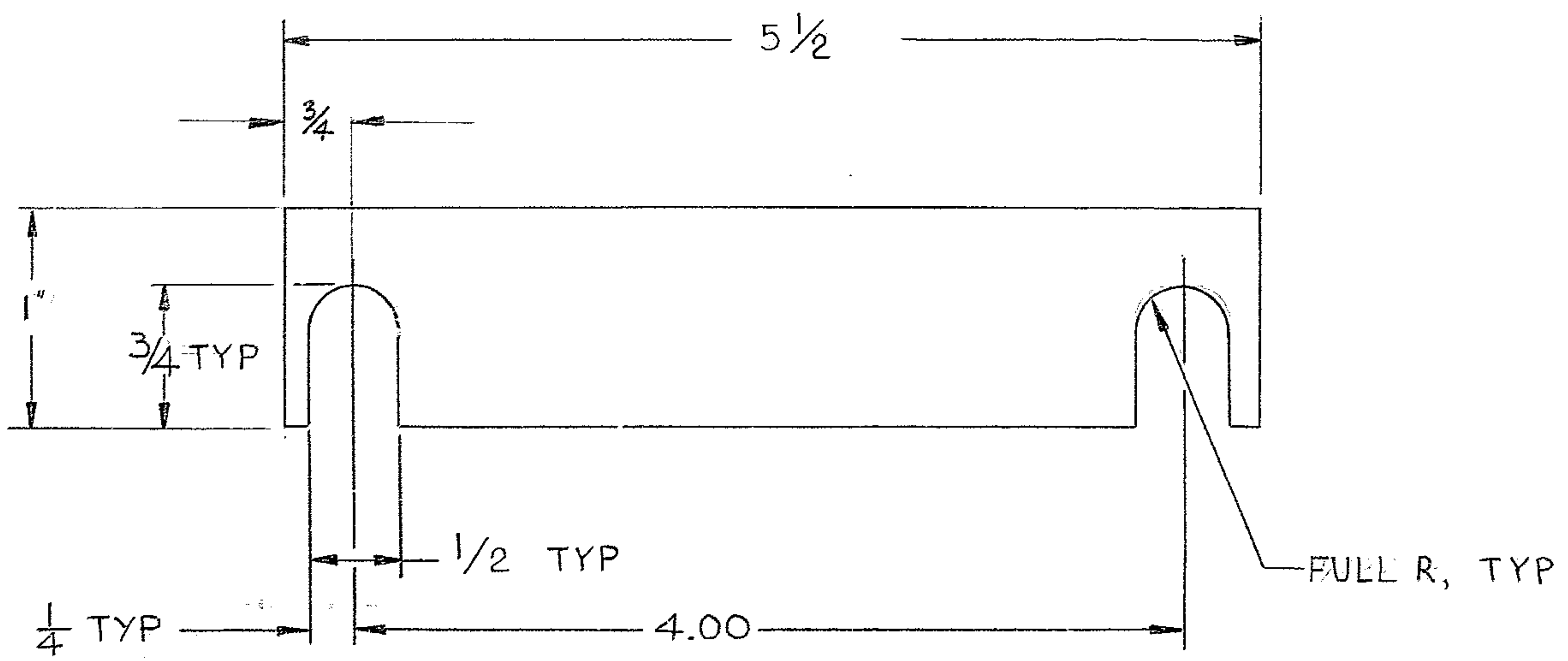
4

3

2

1

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	RELEASED FOR MANUFACTURE	1/15/69	



NOTES:
 1. ALL DIMENSIONS ARE IN INCHES.
 2. MATL: BRASS SHIM STOCK
 MAKE IN SETS OF:
 1. @ .020 THK.
 3. @ .007 THK.
 3. @ .005 THK.
 3. TAG WITH PART NO. 2150.283C 110

NEXT ASSY: 2150.283E102 (W.G.N 102987)

REF. FILE 1176

WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
 APPROVED FOR
 PROCUREMENT
P. Grope DATE 1-6-69

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		150 IN STELLAR TELESCOPE MOUNTING		Western GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
LINEAR: .X = ± .1 .XXX = ± .010 .XX = ± .03 FRACTIONAL = ± 1/32		DRAWN <i>M. CLIPPER</i> 12/16/68 CHECK <i>P. Grope</i> 1-6-69		SHIM SET, ROT DRIVE- COUDE 3 ASSY	
BREAK ALL SHARP EDGES		ENGR			
MATERIAL		W. G. D. 107667		SIZE	CODE IDENT NO.
SEE NOTE 2		APPROVED		C 16603	2150.283C 110
				SCALE NONE	WT
				LB	SHEET / OF /