

5

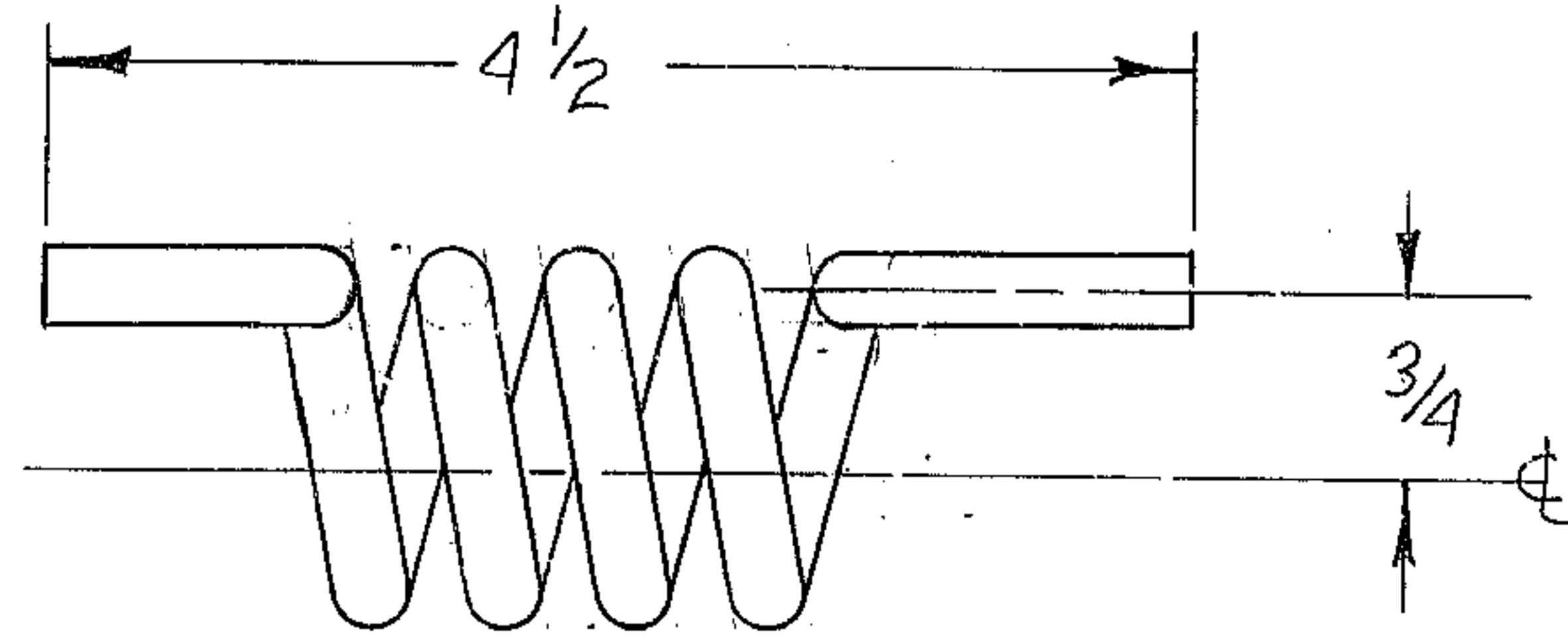
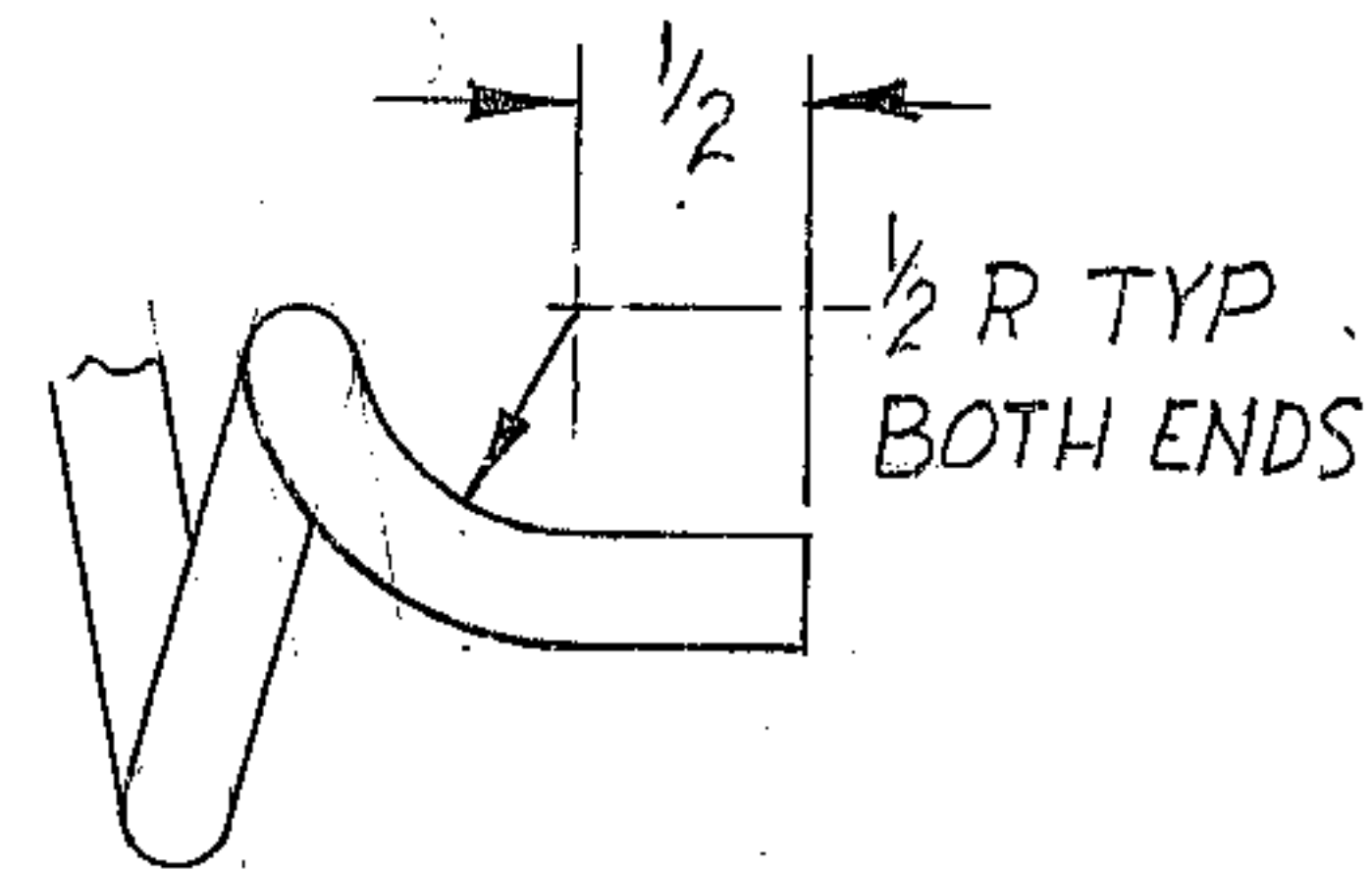
4

3

2

1

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
D3	A	1/2 DIM ADDED, 1/2 R TYP BOTH ENDS ADDED	11-5-68	
C2	A	4 1/2 DIM ADDED	11-5-68	
C1	A	3/4 DIM ADDED	11	
	A	REVISED PER AURA APPD PRINT	11	



SPRING DATA  
 WIRE DIA. - .50  
 MEAN DIA, REF. - .150  
 OUTSIDE DIA. 2.00  
 INSIDE DIA. - .100  
 ACTIVE COILS 4  
 TOTAL COILS 4  
 RATE 82 IN. LBS. PER DEGREE

HELIX - R.H.  
 ENDS AS SHOWN  
 MATERIAL - - - OIL TEMPERED STL,  
 ASTM A 229-56,  
 300 BHN

NOTES:  
 1. ALL DIMENSIONS ARE IN INCHES  
 2. TAG WITH PART NO 2150.283B006

REF. FILE 1176

WESTERN GEAR CORPORATION  
 CONSTRUCTION PROJECTS  
 DEPARTMENT  
 APPROVED FOR  
 PROCUREMENT  
 PG DATE 11/21/68

NEXT ASSY: 2150.283E002 (WGN102989)

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR ± 1° 0' LINEAR X = ± .1 XX = ± .03 XXX = ± .010 FRACTIONAL ± 1/32  BREAK ALL SHARP EDGES	150 <sup>LN</sup> STELLAR TELESCOPE MOUNTING	WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
	DRAWN R. HOLCSHUH CHECK <i>J. Madley</i> ENGR	SPRING, LH COU'D'E #3 ASSY	
WG C 112 465	SIZE B	CODE IDENT NO. 166C3	REV A
APPROVED ORIGINAL	SCALE	WT.	LB SHEET 1 OF 1