

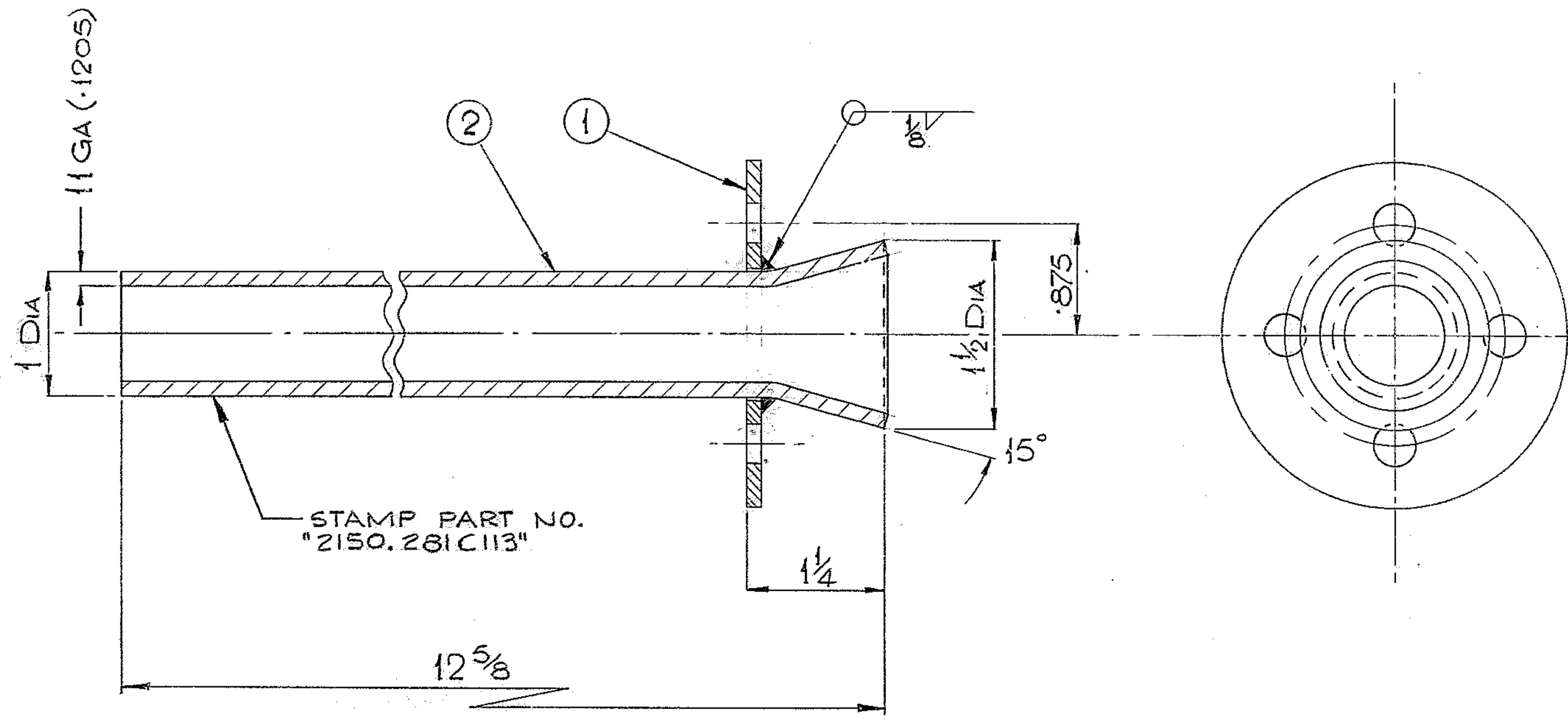
4

3

2

1

| REVISIONS | | | | |
|-----------|-----|--|-------------|----------|
| ZONE | LTR | DESCRIPTION | DATE | APPROVED |
| | A | REVISED PER AURA APPD CONST. PRINT DATED 6 MAY 68 | 7 MAY 68 | |



| MATERIAL LIST | | | | |
|---------------|------|----------------------|-----------------|----------|
| PC. NO. | QTY. | DESCRIPTION | MATL & SPEC. | ROUGH WT |
| 1 | 1 | 2150.281B.112 | SEE DRG. | 1.3 |
| 2 | 1 | 1 9/16 TUBE x 11 GA. | STEEL - CAD PL. | .2 |

- NOTES:
1. ALL DIMENSIONS ARE IN INCHES
 2. FABRICATION TOLERANCES EXCEPT AS NOTED
 0 TO 10 INCHES ±1/16
 10 TO 50 INCHES ±1/8
 50 INCHES & OVER ±1/4
 3. WELD PER A.W.S. SPEC. NO. D1.0-66.
 4. STRESS RELIEVE AFTER WELDING PER W.I.G.C. SPEC. NO. 510.
 5. APPLY ONE COAT OF PRIME PAINT ALL OVER IMMEDIATELY AFTER STRESS RELIEVE PER W.I.G.C. SPEC. NO. 511.

REF. FILE 1175

NEXT ASSY: 2150.281E102 (WGN 102948)

| FIND NO. | PART NO. | DESCRIPTION | QTY | MATERIAL | CODE IDENT |
|---|----------|--|-----|---|--------------------------------|
| LIST OF MATERIAL (LM) | | | | | |
| LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0' LINEAR: .X = ± .1 .XXX = ± .010 .XX = ± .03 FRACTIONAL = ± 1/32 | | 150 th STELLAR TELESCOPE MOUNTING | | | |
| DRAWN G.H. 2/8/68 CHECK <i>[Signature]</i> 2-29-68 ENGR | | WGD 107301 | | HEAVY MACHINERY DIVISION EVERETT, WASHINGTON | |
| MATERIAL SEE MATL LIST | | APPROVED | | TUBE-DRAIN CENTER SECTION & LOWER GIRDER | |
| | | WGD 107301 | | SIZE C | CODE IDENT NO. 16603 |
| | | | | 2150.281C113 | REV A |
| | | | | SCALE 1/1 | WT 1.5 LB SHEET 1 OF 1 |

WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
 APPROVED FOR
 PROCUREMENT
J.R. DATE 8 MAY 68