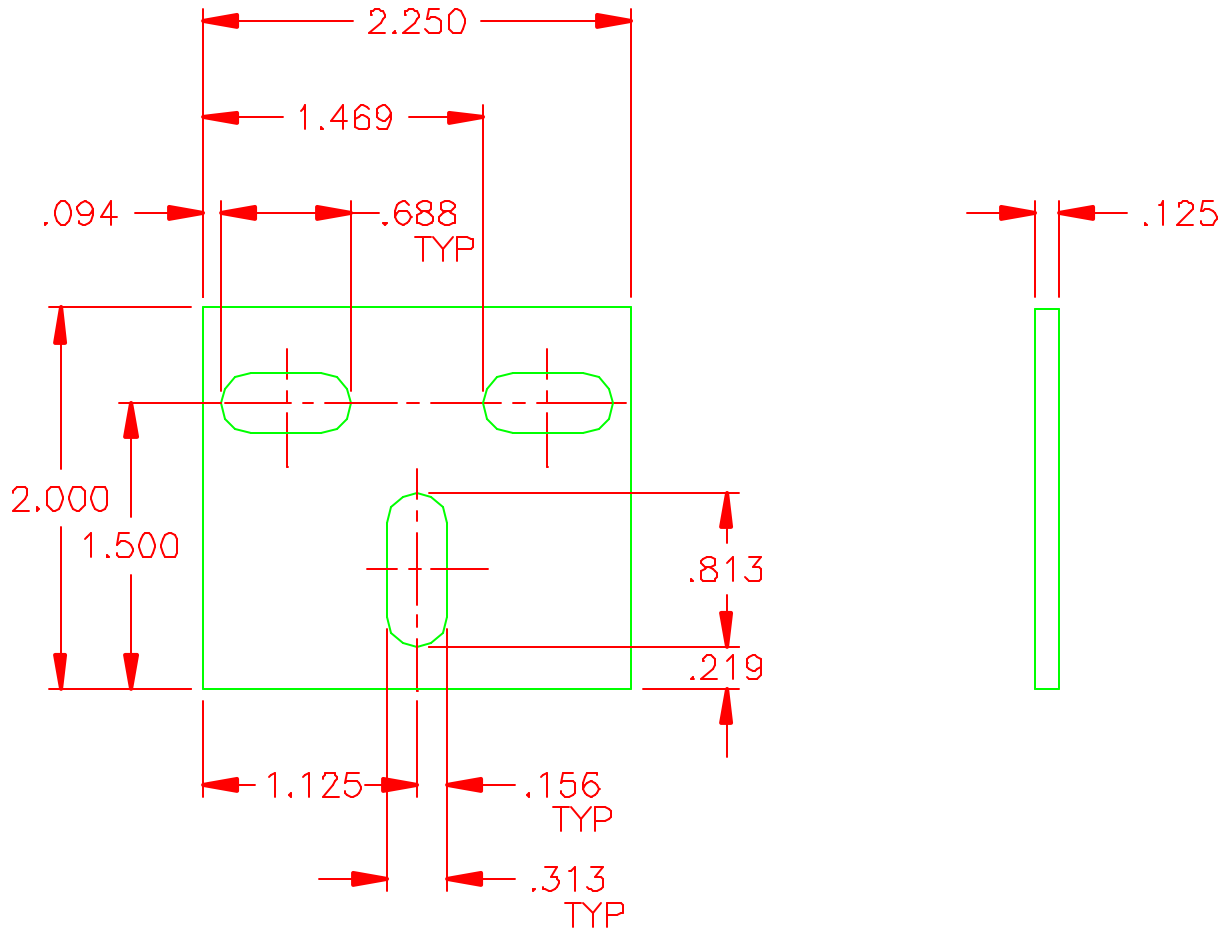


**NOTES:** UNLESS OTHERWISE SPECIFIED

1. REMOVE ALL BURRS AND SHARP EDGES .010 R MAX
2. MACHINED SURFACE ROUGHNESS 125 ✓
3. MAT'L: STEEL 1010-1020
4. FINISH: BLACK OXIDE

REVISIONS

LTR	DESCRIPTION	ECR	DATE	BY	APRV
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TOLERANCES UNLESS OTHERWISE NOTED  
 DECIMALS FRACTIONS ANGULAR  
 .XX ± .03 ± - ± 0°30'  
 .XXX ± .010

NATIONAL OPTICAL ASTRONOMY OBSERVATORIES  
 OPERATED BY THE  
 ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY  
 UNDER COOPERATIVE AGREEMENT WITH  
 NATIONAL SCIENCE FOUNDATION

NEXT ASSEMBLY 2150.281E002	NAME  TIE-PLATE	REF FILE 1172	
		USED ON	

SCALE FULL	DESIGNED BY	DATE	APPROVED BY	DATE	DWG NO 2150.281A122	REV
DRAWING PRODUCED USING AUTOCAD v.14	DRAWN BY J.HOEY	DATE 03/12/99	APPROVED BY	DATE		
ISSUED	CHECKED BY	DATE	APPROVED BY	DATE	RELEASED	SHEET OF