

WESTERN

GEAR CORPORATION - HEAVY MACHINERY DIVISION
 CENTER SECTION AND P. M. COVER

DRAWN _____ CHECKED _____ DATE _____

ASSEMBLY NO. 2150.281 E002

ORIGINAL JOB NO.

BILL OF MATERIAL
 QUANTITIES ARE FOR ONE UNIT

PAGE 8 OF 10
 DWG. W/GN103602
 PKG. 2150.281 E002

PART NO.	DRAWING NO.	NO REQ'D	DESCRIPTION	MATERIAL	MATERIAL SPEC	REQ'D QTY					REMARKS	PRODUCTION CONTROL					CODE		
						C	P	H	S/N	D		REQ	REQ	REQ	REQ	REQ		REQ	REQ
118	2150.005 C4Q2	2/8	Closed System Breather	STL															
119	Comm'l.	2	Elbow, Pipe	STL															
120	Comm'l.	2	Nipple, Pipe	STL															
121																			
122																			
123																			
124	Comm'l.	2	Coupling Bolt End 1/2"	STL	Boston Gear #10B175														
125																			
126	Comm'l.	2	Key, 3/16 sq x 1 1/4 Lg.	STL															
127	Comm'l.	2	Key, 1/8 sq x 1" Lg.	STL															
128	Comm'l.	2	Sprocket, 1" Bore	STL	Boston Gear #HKS8-16-1														
129	Comm'l.	2	Key, 1/4 sq x 1" Lg.	STL															
130	Comm'l.	1	Coupling	STL	SECS #B0P57														
131	Comm'l.	2	Ball Bearing	STL	Nice Bearing #1804 NS														
132	Comm'l.	3	Screw, Soc. Hd. Mach. 1/4-20 UNC x 1/2 Lg.																
133	Comm'l.	4	Screw, Soc. Hd. Mach. #4-40 UNC-2 x 3/8 Lg.																
134	2150.281 E002	2	Wetford Extract	STL															
135	2150.281 C081 W.C.D107562	2	Plate, Mounting	STL	AISI C1018														
136	Comm'l.	8	Screw, Hex Hd. 3/8-16 UNC-2 1/2 x 1 3/4	STL	CAD-Plate														
137	Comm'l.	8	Screw, Soc. Hd. 5/16-18 UNC-2 1/2 x 1	STL	CAD-Plate														
138	Comm'l.	8	Screw, Soc. Hd. 1/4-20 UNC-2 1/2 x 1	STL	CAD-Plate														
139	Comm'l.	18	Union Nut		41FS.45" Flare Imperial Estomn														
140	Comm'l.	2	Union Nut		41FS.45" Flare Imperial Estomn														
141	Comm'l.	8	Elbow-Flare		#48 Imperial Estomn														

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY	CERTIFICATION LEGEND	N/A	TEST	CONSIGNING DR
11/7/98	A	REV PER AURA APP'D PRINT	CMS	5/20/98	2	P/N 127 DRY WGS 2	CMS	CHEMICAL			
11/25/98	B	SEE SHEET #3	CMS	5/20/98	3	ADDED P/N 134 THH 141	CMS	PHYSICAL HARDNESS			
6/20/98	C	DELETED P/N 118 THRU 123 & 126	CMS	5/20/98	4	SEE SHEET 8	CMS	C/D CERTIFICATION OF CONFORMANCE			
	C		CMS	10/9/98	D	REMOVED PER AURA APP'D PRINT	BMA	SEE SHIT 1			

REF 1175

2150.281 A002
 DWG. NO. C-112988

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