

**WESTERN**

GEAR CORPORATION - HEAVY MACHINERY DIVISION  
 1177/88  
 CENTER SECTION AND P. M. CLOVER

DRAWN \_\_\_\_\_ CHECKED \_\_\_\_\_ DATE \_\_\_\_\_

BILL OF MATERIAL  
 QUANTITIES ARE FOR ONE UNIT  
 PAGE 6 OF 10  
 DWG. NO. W/GN103002  
 ASSEMBLY NO. 2150.281 E002

ORIGINAL  
 JOB NO. \_\_\_\_\_

PRODUCTION CONTROL

PART NO.	DRAWING NO.	NO. REQ'D	DESCRIPTION	MATERIAL	MATERIAL SPEC	REQ'D QTY					REMARKS	PRODUCTION CONTROL					CODE	
						C	P	H	S/N	D		REQ'D	QTY	REQ'D	QTY	REQ'D		QTY
85	Comm'l.	112	Washer, Lock, Split, 5/16 Med.	STL	CAD Plate													
86	Comm'l.	185	Washer, Lock, Split, 3/8 Med.	STL	CAD Plate													
<del>87</del>	<del>Comm'l.</del>	<del>268</del>	<del>Washer, Lock, Split, 1/2 Med.</del>	<del>STL</del>	<del>CAD Plate</del>													
<del>88</del>	<del>Comm'l.</del>	<del>30</del>	<del>Washer, Lock, Split, 3/4 Med.</del>	<del>STL</del>	<del>CAD Plate</del>													
89																		
90																		
91	Comm'l.	50	Washer, spring, Flange 5/8 Noml. ID x 1.000 OD	STL														
92	Comm'l.	2	Washer		Doyton ZN014													
93	Comm'l.	72	Nut, Hex, 10-24 UNC-2B	STL	CAD Plate													
94	Comm'l.		Nut, Hex, 3/8-18 UNC-2B	STL	CAD Plate													
95	Comm'l.	24	Sprocket, 5/8 Bore	STL	Boston Gear #HKS-B-1B-1													
96	Comm'l.	8	Screw, Sac Hd 3/8-18 x 1 1/2	STL														
97																		
98	2150.281 C019	2	Spacer, Housing	STL	AISI C1018													
	W.G.0107623																	
99																		
100																		
101	2150.281 C022	75	Spacer, Sprocket	STL	AISI C1018													
	W.G.0107628																	
102	2150.281 C023	24	Spacer, Sprocket	STL	AISI C1018													
	W.G.0107629																	

DATE REV. DESCRIPTION BY DATE REV. DESCRIPTION

11/7/88 A DELETED PER #90 JB & 100 JM 5/20/88 C P/N B16 QTY WAS 200, BEE SHITS 4,7, B&G JM  
 11/7/88 A QTY. ITEM #66 WAS 178 JM 9/20/88 C P/N 94 QTY WAS 2 CWS  
 11/7/88 A REV. PER ALFA APP'D PRINT JM 10/9/88 D REVERSED PER ALFA APP'D PRINT BMS  
 11/26/88 B SEE SHIT #3 P.6, 4/20/70 E SEE SHIT 4 & 8 17/21/71 C/B/N PER 103 W.G.

CERTIFICATION LEGEND  
 C CHEMICAL  
 P PHYSICAL  
 H HARDNESS  
 R/C CERTIFICATION OF CONFORMANCE  
 REF 1175  
 N/D NON-DESTRUCTIVE TEST CONSISTING OF:  
 LIQUID PENETRANT INSPECTION  
 MAGNETIC PARTICLE INSPECTION  
 RADIOGRAPHIC INSPECTION  
 PRESSURE TEST  
 ULTRASONIC TEST

2150.281 A002  
 DWG. NO. C-112988  
 REV. L