WESTERN

GEAR CORPORATION — HEAVY MACHINERY DIVISION
EVERETT WASHINGTON — TELEPHONE 206-389-5111

BILL OF MATERIAL
QUANTITIES ARE FOR ONE UNIT
PAGE 3 OF 10

TITLE Center Section and P. M. Cover

DRAWN _____ CHECKED _____ DATE _____

ASSEMBLY DWG. NO. W.G.N.103002 2150.281 E002

ORIGINAL JOB NO. _____

PART NO.	DRAWING NO.	NO. REQ'D	DESCRIPTION	MAT'L	MAT'L SPEC	REQ'D CERTS C	P	H	C/C	N/D			WT. LBS.	REMARKS	PRODUCTION CONTROL MAT'L CLASS SS	SD	BD	PS	REQD DELIVERY QTY	REQ	QTY	REQ	QTY	REQ	QTY	REQ	CODE
24	2150.281 C039	1	Bracket, Limit Switch	STL	ASTM A36				X																		
	W.G.D107533																										
25	2150.281 D040	1	Bracket, Potentiometer	STL	Fabrication				X																		
	W.G.E107838																										
~~26~~	~~2150.281 E011~~	~~2~~	~~RFI Shield~~	~~Copper~~	~~Fabrication~~																						
	W.G.N109075																										
27	2150.281 C042	24	Spacer, Pillow Block	STL	ASTM A36				X																		
	W.G.D107529																										
28	2150.281 C044	See Remarks	Spacer, Pillow Block	STL	ASTM A36				X					24 KPNO 2 CTIO													
	W.G.D107528																										
29	Comm'l.	2	Reducer, Vert. Planetary		Windsmith #1-VM, 109:1									Pack with Grease													
30	2150.281 B029	2	Retainer, Spring						X																		
	W.G.C112702																										
31	Comm'l.	4	Clamp	STL	Secs Inc. #CC50																						
32	2150.281 B046	2	Actuator, Switch	STL	AISI C101B				X																		
	W.G.C112703																										
33	Comm'l.	2	Spring		Danly #S-1206																						
34	Comm'l	70 ft	Chain, #40 1 1/2 Pitch Single Roller with Conn. Link		Pre-Lube Type																						
35	Comm'l.	48	Pillow Block		Boston No. Size 5-H																						
					Hole Dia 1" Non.																						
~~36~~	~~Comm'l.~~	~~48~~	~~Bearing~~		~~Nice No. C14 DS~~																						

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY
11/7/68	A	DELETED ITEM #28	JM	11/7/68	A	ITEM #31 WAS 2150.281C082	JM
11/7/68	A	QTY. REQ'D. ITEM #27 WAS 24	JM	11/7/68	A	REV. PER AURA APP'D PRINT	JM
11/7/68	A	QTY. REQ'D. ITEM #28 WAS 24	JM	11/20/68	B	ITEM #35 WAS WGD107616 CHANGED DESC. FROM SYNCHROS	PG
11/7/68	A	ITEM #29 WAS 2150 281D046	JM	5/20/69	C	SEE SHTS 8 THRU 9	MD

CERTIFICATION LEGEND

C CHEMICAL
P PHYSICAL
H HARDNESS
C/C CERTIFICATION OF CONFORMANCE

REF FILE 1175

N/D NONDESTRUCTIVE TEST CONSISTING OF:

PT LIQUID PENETRANT INSPECTION
MT MAGNETIC PARTICLE INSPECTION
RT RADIOGRAPHIC INSPECTION
P PRESSURE TEST
UT ULTRASONIC TEST

D 10/9/69 REV. PER AURA APPD PRINT
E 4/20/70 SEE SHT 4&9
F SEE SHT 1

SEE SHTS 8&9 TO REMOVED P/N 38

2150.281 A002

DWG. NO. C-112988

REV. P