WESTERN

GEAR CORPORATION — HEAVY MACHINERY DIVISION
EVERETT WASHINGTON — TELEPHONE 206-289-5111

BILL OF MATERIAL
QUANTITIES ARE FOR ONE UNIT
PAGE 2 OF 10

TITLE Center Section and P. M. Cover

DRAWN _____ CHECKED _____ DATE _____

ASSEMBLY DWG. NO. W.G.N103002 2150.281 E002

ORIGINAL JOB NO. _____

PRODUCTION CONTROL

PART NO.	DRAWING NO.	NO. REQ'D	DESCRIPTION	MAT'L	MAT'L SPEC	REQ'D CERTS C	P	H	C/C	N/D			WT. LBS.	REMARKS	MAT'L CLASS SS	SD	BD	PS	REQD DELIVERY QTY	REQ	QTY	REQ	QTY	REQ	QTY	REQ	CODE
12	2150.281 D016	4	Bracket, Segment	STL	Fabrication				X																		
	W.G. E107776																										
13	2150.281 E017	2	Cover	STL	ASTM A415				X																		
	W.G.N103076																										
14	2150.281 E018	2	Cover	STL	ASTM A415				X																		
	W.G.N103077																										
15	2150.281 D027	2	Housing, Sprocket	STL	Fabrication				X																		
	W.G.E107793																										
16	2150.281 D028	2	Bracket	STL	Fabrication				X																		
	W.G.E107794																										
~~17~~	~~2150.281 B030~~	~~72~~	~~Screw, Adj.~~	~~STL~~	~~ASI C1018~~				~~X~~																		
	W.G.C112632																										
18	2150.281 B032	24	Shaft, Sprocket	STL	ASI C1045				X																		
	W.G.C112623																										
19	2150.281 B033	23	Shaft, Hinge	STL	ASI C1045				X																		
	W.G.D107590																										
20	2150.281 C034	1	Shaft, Hinge, Lipst. Switch	STL	ASI C1045				X																		
	W.G.D107550																										
21	2150.281 B035	48	Nut, Adj.	STL	ASI C1018				X																		
	W.G.C112625																										
22	2150.281 B036	48	Jam Nut, Special		1 1/2-12 UNE-2B Nut, Hex																						
	W.G.C112624																										
23	2150.281 E038	24	Bracket, Reducer	Cast STL	ASTM A27-65 Grade 70-40				X																		
	W.G.N103085				Normalize & Temper																						

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY
11/7/68	A	REV. PER AURA APP'D PRINT	JM	4/20/70	E	SEE SHT 4 & 8	
11/20/68	B	SEE SHT 3	P.C		F	SEE SHT 1	
5/20/69	C	SEE SHTS 6 THRU 9	MD		G	SEE SHT 6 & 8	
10/9/69	D	REV. PER AURA APP'D PRINT	MD				

CERTIFICATION LEGEND

REF FILE 1175

C CHEMICAL
P PHYSICAL
H HARDNESS
C/C CERTIFICATION OF CONFORMANCE

N/D NONDESTRUCTIVE TEST CONSISTING OF:

PT LIQUID PENETRANT INSPECTION
MT MAGNETIC PARTICLE INSPECTION
RT RADIOGRAPHIC INSPECTION
P PRESSURE TEST
UT ULTRASONIC TEST

2150.281 A002

DWG. NO. C- 112988

REV. H