WESTERN

GEAR CORPORATION — HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON — TELEPHONE 258-258-2111

TITLE Center Section and P. M. Cover

DRAWN _____ CHECKED _____ DATE _____

BILL OF MATERIAL

QUANTITIES ARE FOR ONE UNIT

PAGE 10 OF 10

ASSEMBLY DWG. NO. W.G.N103002 2150.281 E002

ORIGINAL JOB NO. _____

PART NO.	DRAWING NO.	NO. REQ'D	DESCRIPTION	MAT'L	MAT'L SPEC	REQ'D CERTS C	P	H	C/C	N/D	WT. LBS.	REMARKS	PRODUCTION CONTROL: MAT'L CLASS SS	SD	TG	FB	RECD DELIVERY QTY	REQ	QTY	REQ	QTY	REQ	QTY	REQ	CODE
163	2150.281 E014	6	HINGE BRACE																						
164	2150.281 E020	6	MIRROR COVER PETAL ASSY																						
165	2150.281 C082	12	IDLER ASSY																						
166	2150.281 A121	18	SCREW-ADJ.																						
167	2150.281 A122	6	TIEPLATE																						
168	2150.281 A123	6	STOP BLOCK																						
169	2150.281 A124	6	STOP ROD																						
170	COMML	6	SCREW, HEX HD CAP 5/16-24 UNC2A X 6" LG	STL	CAD PLATE																				
171	COMML	12	SCREW, HEX HD CAP 5/16-24UNC2A X 4" LG	STL	CAD PLATE																				
172	COMML	18	WASHER, LOCK, SPLIT 5/16 MED	STL	CAD PLATE																				
173	COMML	18	NUT, HEX, 5/16-24 UNF-2B	STL	CAD PLATE							ELASTIC LOCK NUT													
174	COMML	36	WASHER, FLAT,	STL	CAD PLATE							11/32 ID X 11/16 OD SAE HEAVY													
175	COMML	6	SCREW, HEX HD CAP 3/8-24UNC2A X 1 1/4" LG	STL	CAD PLATE																				
176	COMML	6	SPRING	STL	DANLY 9-1604-28																				
177	COMML	18	NUT, HEX JAM ,5/8-11UNC-2B	STL	CAD PLATE																				
177	2150.281 A125	18	WASHER																						

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY
2/16/99	C	ADDED P/N 163 THRU 169	JBH				

CERTIFICATION LEGEND

REF FILE 1175

C CHEMICAL
P PHYSICAL
H HARDNESS
C/C CERTIFICATION OF CONFORMANCE

N/D NONDESTRUCTIVE TEST CONSISTING OF:

PT LIQUID PENETRANT INSPECTION
MT MAGNETIC PARTICLE INSPECTION
RT RADIOGRAPHIC INSPECTION
P PRESSURE TEST
UT ULTRASONIC TEST

2150.281 A002
DWG. NO.
C-112988

REV. N