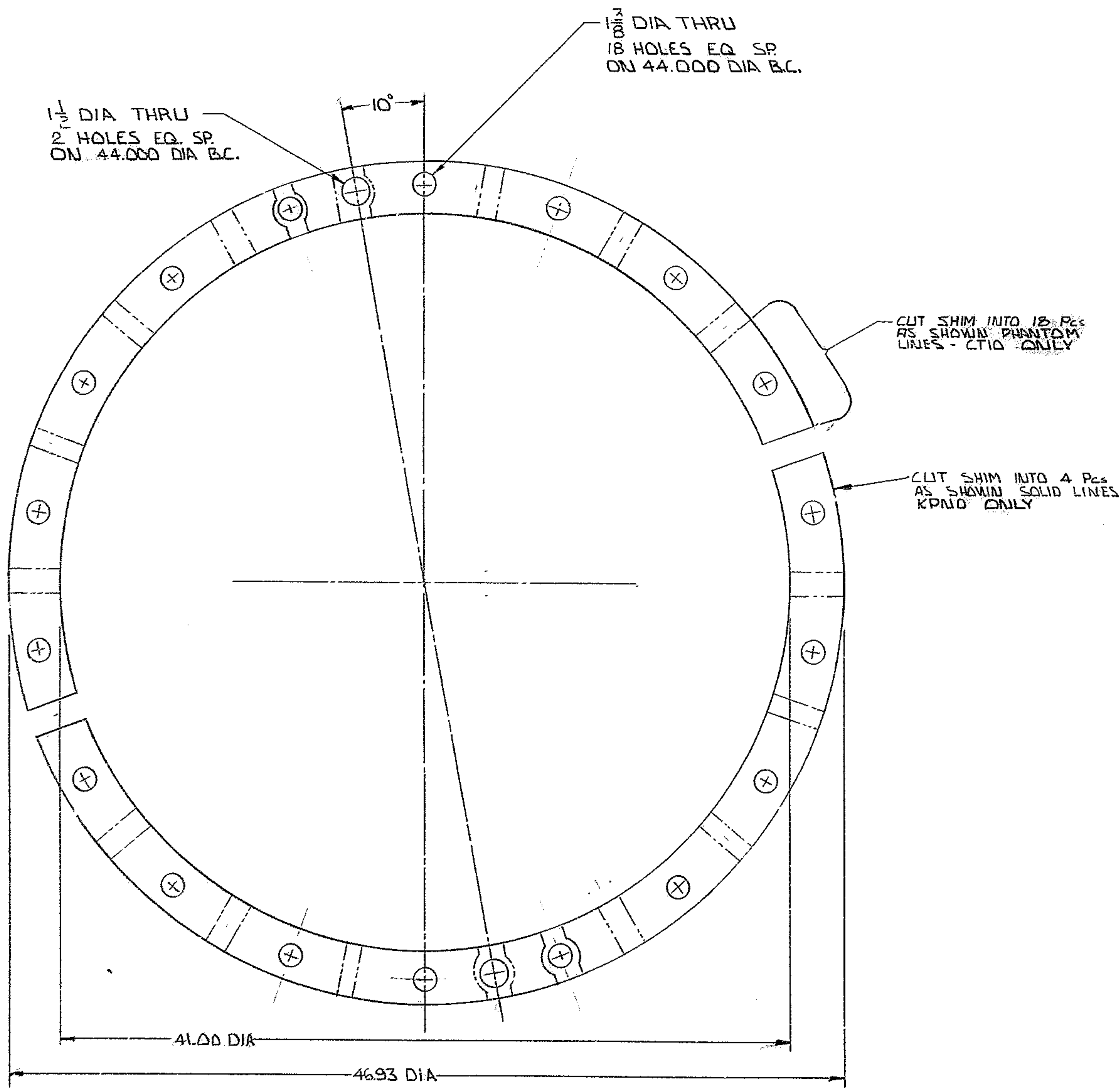


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REVISIONS			
ZONE	LTR	DESCRIPTION	DATE APPROVED
	A	RELEASED FOR MANUFACTURE	
	B	ADDED CALLOUT FOR SEGMENTED SHIM	7/13/73 LDS
	C	AS BUILT	2289 M.C. 2-19-79 JLS



- NOTES
- TAG WITH P/N "2150.280D017"
  - ONE SET OF SHIMS CONSISTS OF FULL CIRCLES OF (3) @ .005, (3) @ .007, (3) @ .020 THICKNESSES

NEXT ASSY 2150.280E002 (WG N1028A4)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED: ANGULAR = ± 1° 0'		<b>Western</b> HEAVY MACHINERY DIVISION GEAR CORPORATION EVERETT, WASHINGTON			
LINEAR: X = ± .1      .XXX = ± .010 .XX = ± .03      FRACTIONAL = ± 1/32		DRAWN SKILES	B-67D	SHIM OUTER RACE D.A. BEARING CENTER SECTION	
BREAK ALL SHARP EDGES		CHECK			
MATERIAL BRASS SHIM STOCK SEE NOTE 2		ENGR			
APPROVED		WIG E107684	SIZE	CODE IDENT NO.	REV
			D	16603	2150.280D017 C
			SCALE 1/4"	WT	LB SHRETT 1 OF 1

REF 1174