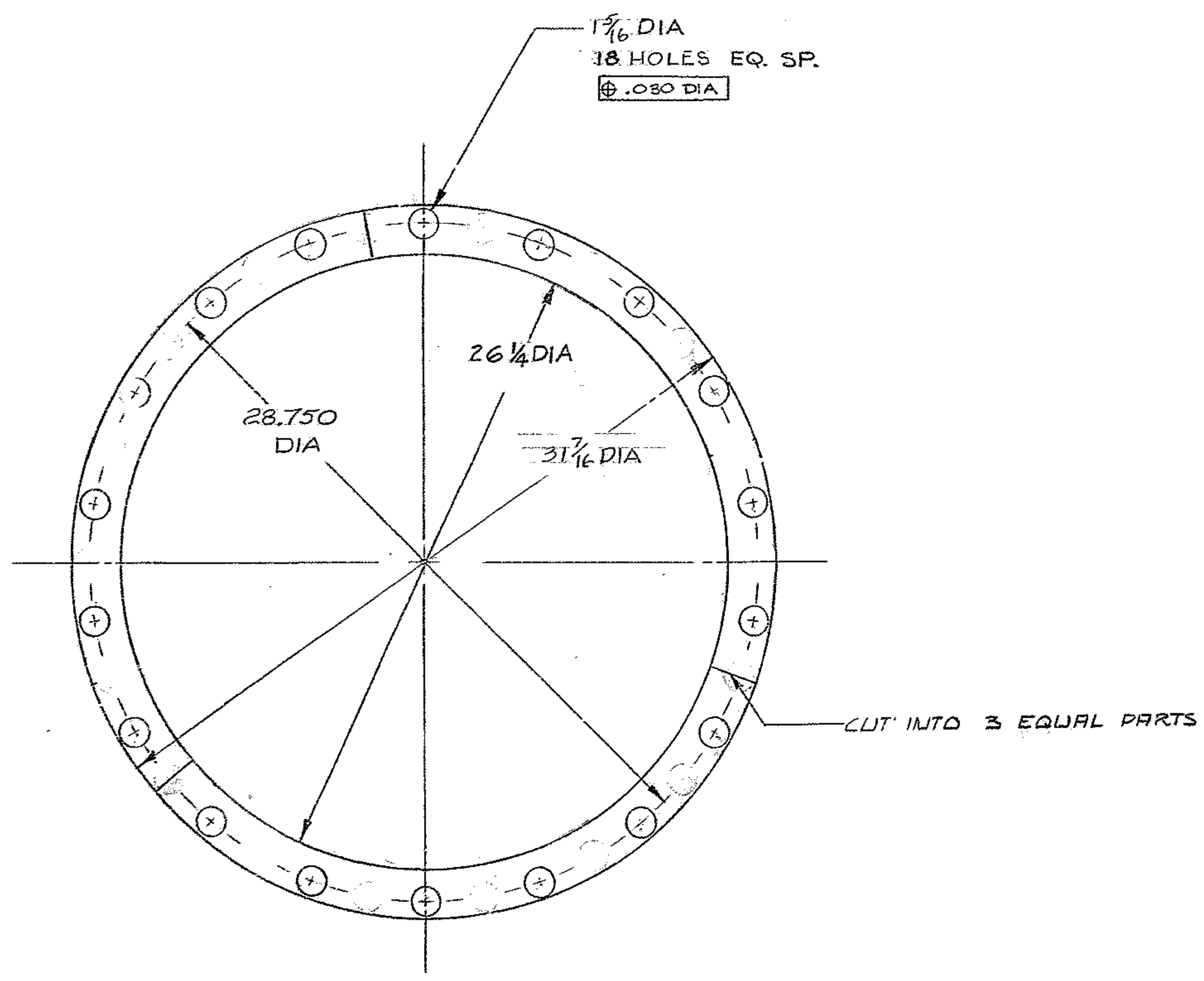


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	APPD FOR CONSTRUCTION PER ALPA	2/20/68	
	B	ADDED CUT INTO 3 EQUAL PARTS	3-1-73	LDS
C AS BUILT			M.C.	7-17-79 2289



- NOTES:
1. ALL DIMENSIONS ARE IN INCHES
 2. 1 SET OF SHIMS CONSISTS OF FULL CIRCLES OF 3 @ .005, 3 @ .007, 1 @ .020. THICK SHIMS
 3. TAG PART NO. 2150.280D013

REF FILE 1174

NEXT ASSY: 2150.280E002 (W.G.N. 102844)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		150 TH STELLAR TELESCOPE MTG.	WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON		
LINEAR: X = ± .1 XXX = ± .010 XX = ± .03 FRACTIONAL = ± 1/32		DRAWN R. W. J. 2/4/68 CHECK GENE RUSSO 7/AUG 68	SHIM, INNER RACE, D.A. BRG-CENTER SECTION		
BREAK ALL SHARP EDGES		ENGR			
MATERIAL					
BRASS SHIM STOCK .005, .007, .020 THK		W.G.E. 107628	SIZE	CODE IDENT NO.	REV
		APPROVED	D	16603 2150.280D013	B
			SCALE 1/2	WT	LB SHEET 1 OF 1

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
J.P. DATE 9/10/68